

**DAMODAR VALLEY CORPORATION, KOLKATA**

**2X500 MW DURGAPUR STEEL THERMAL POWER  
STATION**

**2X500 MW KODERMA THERMAL POWER STATION**

**TECHNICAL SPECIFICATION FOR  
STATION LIGHTING SYSTEM**

**DOC. NO. : PE-TS-286-558-E001**

**REVISION 0**

**VOLUME II**



**BHARAT HEAVY ELECTRICALS LIMITED  
POWER SECTOR  
PROJECT ENGINEERING MANAGEMENT  
NOIDA – 201301**



**TECHNICAL SPECIFICATION FOR  
STATION LIGHTING SYSTEM**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0 | DATE: 22.04.2013

SHEET 1 OF 1

**CONTENTS**

**VOLUME II B :**

**PREAMBLE**

**SECTION-A**

**SCOPE OF ENQUIRY**

**SECTION-B**

**PROJECT INFORMATION**

**SECTION-C**

**SPECIFIC TECHNICAL REQUIREMENTS**

ANNEXURE : LIST OF APPROVED SUB-VENDORS

ANNEXURE : REQUIREMENTS OF COPIES OF DRAWING/DOCUMENT

ANNEXURE : PRICE SCHEDULE (MAIN-DURGAPUR)

ANNEXURE : PRICE SCHEDULE (MAIN-KODERMA)

**SECTION-D**

STANDARD SPECIFICATION OF LIGHTING SYSTEM (SUPPLY)

STANDARD SPECIFICATION OF CONDUITS (SUPPLY)

STANDARD SPECIFICATION OF LIGHTING SYSTEM (INSTALLATION)


**DATA SHEET-A**

**DATA SHEET-C**

**QUALITY PLAN**

IT IS CONFIRMED THAT OUR TECHNICAL OFFER COMPLIES WITH THE SPECIFICATION IN TOTO, &  
THAT THERE ARE NO TECHNICAL DEVIATIONS.


-----  
BIDDER'S STAMP & SIGNATURE  
(REFER INSTRUCTION NO. 1 OF INSTRUCTIONS TO BIDDERS)

	DOCUMENT TITLE  <b>TECHNICAL SPECIFICATION FOR STATION LIGHTING SYSTEM</b>	SPECIFICATION NO. PE-TS-286-558-E001	
		VOLUME II B	
		SECTION	
		REVISION 0	DATE: 22.04.2013
		SHEET 1	OF 1

### **INSTRUCTIONS TO BIDDERS FOR PREPARING TECHNICAL OFFERS**

1. Two signed and stamped copies of the following shall be furnished by all bidders as technical offer :
  - a. Unpriced Price Schedule (Annexure-1A,1B of Section-C: BOQ, as enclosed with the specification) with bidder's signature and company stamp.
  - b. A copy of this sheet ("Instructions to Bidders for Preparing Technical Offer"), with bidder's signature and company stamp.
  - c. A copy of previous sheet ("List of Contents"), with bidder's signature and company stamp.
2. No technical submittal such as copies of type test certificates, data Sheets, write-up, drawing, technical literature, etc. is required during tender stage. Any such submission, even if made, shall not be considered as part of offer.
3. Confirmations/ comments (if any) regarding delivery schedules shall be furnished as part of the commercial offer. Any reference elsewhere/ covering letter of technical offer shall not be considered by BHEL.
4. Any comments/ clarifications on technical/ inspection requirements furnished as part of bidder's covering letter shall not be considered by BHEL, and bidder's offer shall be construed to be in conformance with the specification.
5. Any changes made by the bidder in the price schedule with respect to the STATION LIGHTING SYSTEM description/ quantities, notes etc. from those given in Annexure- 1A,1B: Section-C of specification [Bill Of Quantities] shall not be considered (i.e., technical description, quantities, notes etc. as per specification shall prevail).

-----  
BIDDER'S STAMP & SIGNATURE

	<b>TECHNICAL SPECIFICATION FOR STATION LIGHTING SYSTEM</b>	SPECIFICATION NO. PE-TS- 286-558-E001	
		VOLUME II B	
		SECTION	
		REVISION 0	DATE:
		SHEET 1 OF 1	

**DEVIATION SCHEDULE**

SL. NO.	CLAUSE NO.	DEVIATION	REASONS FOR DEVIATION

It is certified that the offer is fully in conformance to the specification requirements except for the deviations, which are specifically brought out in the above prescribed Deviation Schedule.

Signature & seal of Bidder's authorized representative



DOCUMENT TITLE

**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II-B

SECTION A

REVISION 0

DATE: 22.04.2013

SHEET 1 OF 2

**SECTION – 'A'**

**SCOPE OF ENQUIRY**



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- A

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 22.04.2013

SHEET 2 OF 12

3.2 Types of supplies considered  
(other than AC Normal)

- a) DC Normal : ☐ Yes ☒ No
- b) DC Emergency : ☒ Yes ☐ No
- c) AC Emergency : ☒ Yes ☐ No

3.3 Diversity Factor Considered for Sockets : 50%

4.0 SCOPE OF SYSTEM DESIGN ENGG. : ☒ Included in vendor's scope  
☐ Excluded from vendor's scope

5.0 LUMINAIRES, LAMPS & ACCESSORIES

5.1 Whether all type of luminaires as per BOQ offered : ☒ Yes ☐ No

5.1.1 If no, Types of luminaires not offered as per BOQ : NA

5.2 List of lamps which can be installed only : None

5.3 Type of false ceiling for recessed fluorescent luminaire : After award of contract

5.4 Degree of Protection for drip proof luminaires : IP55

5.5 Flame proof luminaires

- a) Hazardous area classification : IS-2148 Zone II Group-IIA & IIB
- b) Degree of Protection : IP-55
- c) Mounting type for well glass. : ☐ eye-bolt ☒ screw neck

5.6 Non-Integral control gear box

- a) Sheet thickness : 2 mm
- b) Degree of protection : IP-55
- c) Surface treatment : ☐ Painted ☒ Galvanised
- d) If galvanised
- i. Wt. of Zinc : as per spec.



## PROJECT INFORMATION

SPECIFICATION NO.

VOLUME II B

REVISION

DATE:

SHEET

### SECTION-B

#### 2X500 MW DURGAPUR THERMAL POWER STATION

#### BACKGROUND

##### Details of proposed Stage / Units

Project name : Durgapur Thermal Power Project  
No. of Units x capacity : 2 X 500 MW  
Project setting up by : Damodar Valley Corporation

#### LOCATION AND APPROACH

Project Location : (i.) Place: Andal  
: (ii) District Bardhaman  
: (iii.) State: West Bengal

Latitude and Longitude  
of project location : 23° 33' to 23° 34'  
: 87° 12' to 87° 14'

Nearest Railway station : Andal

Distance of project location from  
the Railway station : 2.0 KM (Approx.)

Nearest Major Town : Durgapur

Distance of the town from the  
Project site : 6 KM

Nearest Commercial Airport : Panagarh

Distance of airport from the  
project site : 30 KM

Nearest Highway : To be developed from National Highway No.2

Nearest Seaport : Kolkata

Distance of seaport from the  
project site : 168 KM

Any other information : Further to the information given in this subsection.  
Bidders are advised to visit the  
project site and collect data on local site  
conditions.



SPECIFICATION NO

VOLUME II B

REVISION

DATE:

SHEET

**2X500 MW KODERMA THERMAL POWER STATION****BACKGROUND****Details of proposed Stage / Units**

Project name : Koderma Thermal Power Project  
No. of Units x capacity : 2 X 500 MW  
Project setting up by : Damodar Valley Corporation

**LOCATION AND APPROACH**

Project Location : (i.) Place: Village Benjhidi  
: (ii) District: Koderma  
: (iii). State: Jharkhand

Latitude and Longitude  
of project location : North: 24 deg. 23' N  
East: 85 deg 33' 15" E

Nearest Railway station : Koderma & Hirodih

Distance of project location from  
the Railway station : 2.0 KM (Approx.)

Nearest Major Town : Koderma

Distance of the town from the  
Project site : 6 KM

Nearest Commercial Airport : Ranchi

Distance of airport from the  
project site : 130 KM

Nearest Highway : National Highway No.31

Distance from nearest highway  
point to the site : 7.0 KM

Vicinity plan : Vicinity plan of the project enclosed

Any other information : Further to the information given in this subsection.  
Bidders are advised to visit the  
project site and collect data on local site  
conditions.

**LAND REQUIREMENT**

Total area of land acquired for the project: 1870 Acres





SPECIFICATION NO

VOLUME II B

REVISION

DATE:

SHEET

Breakup of acquired land:

i. Total plant area within the boundary wall	856 acres
ii. Ash Disposal area	520 acres
iii. Township area	129 acres
iv Land area for development of green belt	265 acres
v Water intake pipeline corridor area	38 acres
vi. Approach road corridor area	48 acres
vii. Railway line approach spur corridor area	14 acres



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE 22.04.2013

SHEET

**SECTION – 'C'**

**SPECIFIC TECHNICAL REQUIREMENTS**



TITLE

STATION LIGHTING SYSTEM  
2X500 MW DURGAPUR TPS  
2X500 MW KODERMA TPS

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME IIB

SECTION C

REV. NO. 0 DATE 22.04.2013

SHEET 1 OF 27

- 1.0 This specification covers the design, manufacture, assembly, testing and inspection at vendor's/sub-vendor's works, packing and despatch to site, site unloading & handling, site storage including storage facility (only graded land shall be provided by purchaser), erection and commissioning of lighting system as described in the various sections of this specification. Lighting system shall generally conform to IS. It is not the intent to completely specify all details of design and construction herein. However, the equipment shall conform to acceptable standards of design, engineering and workmanship and shall be capable of performing the required duties in a manner acceptable to Contractor, who shall be entitled to reject any work or materials, which in his opinion is not in conformity with the duty requirements.

2.0 SCOPE OF SUPPLY AND SERVICES

The scope of supply and services covers the complete supply of equipment and services for lighting and low voltage power services in accordance with the requirements of various sections of this specification.

- 2.1 The scope of supply shall be as per Price Schedule for Station Lighting System (Annexure-G). The complete installation, testing, commissioning and performance testing of lighting and low voltage power services as per Schedule of Equipment & Services enclosed shall be in bidder scope.

- 2.2 Consumable such as conduit accessories, conduit boxes, saddles, clamps, screws, switch boxes, supports, down rods, ball and sockets, fixing hardware etc, as described in various clause shall deemed to be included by the bidders.

3.0 TERMINAL POINTS

Incoming power supply to lighting distribution boards.

4.0 EXCLUSIONS

- 4.1 Civil foundations of lighting distribution boards.

- 4.2 Supply and laying of incoming cables to LDBs and welding sockets (fed from MCC).

- 4.3 Supply of power cables:

- a) From LDBs to LPs
- b) From LDBs to street lighting panels
- c) From street lighting panels to poles JBs.

- 4.4 Supply of control cables from DC LDB to emergency board.

- 4.5 Supply of 2.5 mm<sup>2</sup> Cu PVC armoured cables for sockets & fixtures in hazardous area, outdoor lighting on buildings & buried cables for floodlight.

- 4.6 Supply & erection of cable trays.



TITLE

SPECIFICATION NO.

PE-TS-286-558-E001

VOLUME

IIB

STATION LIGHTING SYSTEM

2X500 MW DURGAPUR TPS

2X500 MW KODERMA TPS

REV

u

DATE 22.04.2013

SHEET

2

OF 27

- 5.0 Review of the sub-contractor's documents by the contractor shall not relieve the sub-contractor from his responsibility for the design, supply and construction/ installation.

## 6.0 LIGHTING SYSTEM DESIGN

- 6.1 Lighting system will be designed to ensure adequate uniform visual performance, safety & reliability and will be free from excessive glare and flicker from discharge lamp. In main/central control room, particular attention will be given to ensure that illumination is proper and control room lighting will be such as to prevent any glare/ luminous patch on control board /VDUs when viewed from an angle.
- 6.2 Fluorescent fixture with 28W energy efficient T5 lamp and electronic ballasts will be used in all areas as per requirement. However, in main control room the fluorescent fixture will have 36W normal cool day light fluorescent lamp with copper wound, inductive, heavy-duty type filled with thermosetting insulating moisture repellent polyester ballast. Acrylic covers/ louvers will be of non-yellowing type. The Acrylic covers will be ultra-violet stabilised. All outdoor fixtures will be weatherproof type with DOP-IP55.
- 6.3 High-pressure sodium vapour lighting fixtures will be installed in areas with sufficient headroom of 5m or more. However, this 5M headroom may or may not be feasible in boiler area and fixture will be mounted on columns/bottom of platform as per site requirement. All high bay fixtures shall be provided with vibration dampers. In general, the type of fixtures, type of luminaires and illumination levels to be achieved will be as per enclosed Annexure-A.
- 6.4 The lighting fixtures in the plant area will be group controlled from lighting panel by miniature circuit breakers. The lighting fixtures in office areas, control rooms etc. will be controlled by switches.
- 6.5 Indoor & outdoor lighting system will have electromagnetic type timer arrangement in lighting panel (LP) for controlling lights with a provision for manual control also.

## 7.0 ILLUMINATION DESIGN CALCULATION

- 7.1 Lighting design for indoor areas will be done by LUMEN method only.

For a given indoor area, number of luminaires is calculated as follows:

$$\text{Number of luminaires} = \frac{L \times W \times \text{LUX LEVEL (Average)}}{\text{LUMEN} \times \text{COU} \times \text{MF}}$$



TITLE  STATION LIGHTING SYSTEM 2X500 MW DURGAPUR TPS 2X500 MW KODERMA TPS	SPECIFICATION NO. PE-TS-286-558-E001	
	VOLUME	IIB
	SECTION	C
	REV. NO.	0
	DATE	22.04.2013
	SHEET	3 OF 27

Where

L	= Length of room (Restricted to Max. 5 times of width)
W	= Width of room
COU	= Coefficient of utilisation
LUMEN	= Lumen output of each lamp
MF	= Maintenance Factor

Coefficient of Utilisation (COU) is determined from the COU chart for a particular luminaire of the manufacturer, corresponding to selected reflection factors and calculated Room Index. The Room Index is calculated by the following formula:

$$\text{Room Index} = \frac{L \times W}{(L + W) \times MH}$$

Where MH = Mounting height of luminaire.

The Reflection Factor (RF) will be considered as given below:

	<u>Ceiling (rc)</u>	<u>Wall (rw)</u>	<u>Floor (rf)</u>
For air-conditioned area	30	50	10
For non air-conditioning area	30	30	10
For boiler area	00	00	00

Values of Maintenance Factor (MF), which includes the luminaire depreciation factor also as per IS-3646, will be considered as given below:

- a) Boiler area : 0.6
- b) Indoor area non-AC (except fluorescent fixture): 0.7
- c) Indoor area non-AC (fluorescent fixture) : 0.61<sup>\$</sup>
- d) Control room & air conditioned area : 0.8

\$ : (0.7X0.87 = 0.609 ≈ 0.61).

where 0.87 is the ambient temperature correction factor for fluorescent fixture at 40°C in motionless air.

- 7.2 Lighting design for outdoor area, open area shall be done by computer programme as per standard norms for lighting design to meet the specified lux level.



TITLE  STATION LIGHTING SYSTEM 2X500 MW DURGAPUR TPS 2X500 MW KODERMA TPS	SPECIFICATION NO. PE-TS-286-558-E001	
	VOLUME	IIB
	SECTION	C
	REV. NO.	0
	DATE	22.04.2013
	SHEET	4 OF 27

## 8.0 LIGHTING SYSTEM DESCRIPTION

- a) Lighting system will be provided with AC Normal, AC Emergency and DC Emergency lighting as listed against various areas as per Annexure-B enclosed.
- b) The sources of power supply are as below:
  - i) 415V AC Normal (ACN) Supply from different station PMCCs /MCCs/ACDBs
  - ii) 415V AC Emergency (ACE) Supply from Emergency Board.
  - iii) 220V DC Emergency Supply from DC Distribution Board.

For main plant area normally all AC luminaries (80% on ACN and 20% on ACE) will be in service and DC luminaries will be dark. Upon failure of AC normal supply and AC emergency supply, DC luminaries will be automatically switched 'ON'. On restoration of AC Emergency supply through DG, DC luminaries will be put-off automatically after a time gap of three minutes following the restoration of supply to normal AC or emergency AC lighting system. For other auxiliary areas Normal AC lighting will provide 100% illumination level and normally all AC lighting fixture shall remain "ON" as long as normal AC supply is available. In DG room 100% AC emergency lighting will be provided.

Lighting level by DC emergency lighting will be provided to meet functional/operational requirements. For central control room (CCR) and other strategic points, lighting design will be reviewed during detailed engineering. Fittings will be located at strategic locations for safe personnel movement during emergency.

For auxiliary plants and other strategic location, for safe personnel movement during emergency, self-contained Ni-Cd battery operated emergency lighting units (ELU) with 4 hours duration will be provided. Each battery will have battery charger and 2X10W fluorescent lamp. JB/switch boxes shall be of CRCA galvanised steel.

### 8.1 AC Normal Lighting System:

AC Normal lighting fixtures are fed through a number of conveniently located AC Lighting panel (ACLP) which are fed from Lighting Distribution Board (LDB). Each LDB, consisting of a 100kVA/50kVA, 415/415V, air-cooled dry type, non-encapsulated isolation transformer & distribution panels, will have TPN switch for incoming & outgoing feeders. The ACLPs will be provided with TPN switch for incoming and MCBs for outgoing. MCBs shall be provided with adequate rating for 9kA short circuit current in the circuit.

### 8.2 AC Emergency Lighting System:

AC Emergency lighting fixtures fed through suitable numbers of conveniently located AC Emergency Lighting panel (ACELP) which are fed from AC Emergency Lighting Distribution Board (ACELDB). Each ACELDB, consisting of a 100kVA/50kVA,



TITLE	SPECIFICATION NO.		PE-TS-286-558-E001	
	VOLUME		IIB	
	SECTION		C	
	REV. NO.	0	DATE	22.04.2013
	SHEET	5	OF	27

**STATION LIGHTING SYSTEM**  
**2X500 MW DURGAPUR TPS**  
**2X500 MW KODERMA TPS**

415/415V, air-cooled dry type, non-encapsulated isolation transformer & distribution panels, will have 3-phase switch fuse unit for incoming & outgoing feeders. The ACELPs will be provided with TPN switch for incoming and MCBs for outgoing. MCBs shall be provided with adequate rating for 9kA short circuit current in the circuit.

**8.3 220V DC Emergency Lighting System:**

DC Emergency lighting fixtures fed through suitable numbers of conveniently located DC Emergency Lighting panel (DCELP) which are fed through DC Lighting Distribution Board (DCLDB). Each DCLDB will have 2-pole switch fuse unit and contactor for incoming and 2-pole MCB for outgoing.

- 8.4 Lighting circuit for main plant will be developed to ensure feeding of different LPs from separate LDBs. However, for remote areas (auxiliary areas) the lighting will be provided from LDB with one transformer. For boiler platform one LP shall be fed from one LDB and another LP from another LDB for same platform and each LDB shall be fed from different PMCC. Fixtures on each boiler platform shall be fed from minimum two LP, which in turn are fed from different LDB.

**9.0 STREET LIGHTING / OUTDOOR LIGHTING**

- 9.1 The roads within the station plant boundary and as per contract for Durgapur project will be considered for lighting.
- 9.2 Street lights / outdoor lighting will be fed from street lighting panels (SLP) having timer arrangement with manual control facility. These lighting panels will be fed from nearest AC normal LDB.
- 9.3 For street lighting, 11/13 meter high lighting pole will be used. For outdoor area lighting if required, flood light pole will be used. The poles will be as per IS-2713.
- 9.4 Street/flood light poles will be fabricated, painted, swaged and welded steel poles. Street light pole will have swan neck arrangement. The poles will be painted with anti-corrosive treatment & paint.
- 9.5 The poles will be located 1.5 M away from the road edge. The buried cable will run in Hume pipe wherever it is crossing the roads.
- 9.6 Flood light tower will be of 20 meter high octagonal shape high mast tower will be used, if required.

**10.0 LOW VOLTAGE POWER SERVICES**

- 10.1 At least one number 240V AC, 5/15A universal socket will be provided in office, store, cabin etc. and at least one number 20A, 240V AC industrial type receptacles will be provided at suitable location in all other area as required. All receptacles will be 3-pin



TITLE	SPECIFICATION NO.		PE-TS-286-558-E001
	VOLUME		IIB
	SECTION		C
	REV. NO.	0	DATE 22.04.2013
	SHEET	6	OF 27

STATION LIGHTING SYSTEM  
2X500 MW DURGAPUR TPS  
2X500 MW KODERMA TPS

type and will be controlled with a switch. In fuel oil area receptacles will be of flameproof type.

- 10.2 On boiler platform there is no functional requirement of 5A receptacles. 20 industrial type receptacles will be provided only on feeder floor, operating floors and boiler drum level in addition to welding receptacles (63A) at an average distance of 50M.
- 10.3 Suitable nos. of 63A, 3-phase, 415 V welding receptacles with switch will be provided at specific points in the power plant area at a distance of 50 meter for welding purposes. Maximum three (3) nos. 63A receptacles will be fed through one feeder. Separate welding distribution board (WDB) will be used to feed these welding receptacles located in TG building and boiler areas. At least one 63A receptacle will be provided in each off-site building, which will be fed from 415V MCC. In hazardous areas these receptacle will be located in MCC rooms.
- 10.4 Suitable nos. of ceiling fans (1200/1400 mm sweep) with stepped electronic regulator and flush mounted on switchboard shall be provided in areas not covered by A/C and ventilation system.

#### 11.0 WIRING / CONDUITS

- 11.1 Wiring installation will be by multi-stranded, PVC insulated, colour coded wires laid in G.I conduits.
- 11.2 The wire for wiring in lighting shall be 1.1 KV grade, light duty, single core, stranded copper, PVC insulated, unarmoured, unsheathed cable suitable for fixed wiring confirming to IS:5831-1984. Wiring in hazardous area will be done using 2.5 sq. mm copper conductor, armoured cable.
- 11.3 The copper conductor shall be composed of plain annealed high conductivity. Copper wire complying with class 2 of IS:8130.
- 11.4 All wiring shall be made with the Colour Codes specified below:

a) 3 phase AC Connections

Phase 1 (R)	Red
Phase 2 (Y)	Yellow
Phase 3 (B)	Blue
Neutral	Black

b) 1 phase AC Connections

Phase	Red / Yellow / Blue (as per associated circuit)
Neutral	Black





TITLE	SPECIFICATION NO.		PE-TS-286-558-E001
	VOLUME	IIB	
		C	
	REV. NO.	0	DATE 22.04.2013
STATION LIGHTING SYSTEM		SHEET	7 OF 27
2X500 MW DURGAPUR TPS			
2X500 MW KODERMA TPS			

c) DC Connections

Positive White  
Negative Grey

d) Earth Connection Green

11.5 Wiring of lighting system will be done as follows:

- i) Wiring installation will be by multi-stranded, PVC insulated, colour coded wires laid in GI conduits of 20/25 mm dia min size conforming to IS-9537.
- ii) Conduits will be heavy-duty type hot dip galvanised steel conforming to IS-9537. Conduit accessories will be hot dip galvanised. In corrosive area, conduits will have suitable epoxy coating additionally.
- iii) Flexible conduits made with lead coated, waterproof, rustproof and heat resistance type will be used where required.
- iv) Conduits in control room and other air-conditioned areas will be surface mounted on the roof above false ceiling, however vertical drops of conduits will be through column flanges, finally covered for better aesthetics.
- v) Conduit fill criteria will be 40%.
- vi) Wiring for AC Normal, AC Emergency, and DC Emergency services will run in separate conduits.
- vii) Lighting and receptacles will be fed from separate circuits. No two different phase circuits will be run in the same conduit. However, different circuits of same phase may be laid in the same conduit.
- viii) Maximum three number of receptacles will be loop in & loop out in a circuit.
- ix) For the purpose of cable laying; glands, lugs, ferrules, cable tags etc to complete the work in all respects shall be in bidder scope. Similarly for the buried underground cable all other items like brick, sand, cable route marker etc. to complete the work in all respects shall be in bidder scope. Cabling of welding receptacles connected with welding DB will be in bidders scope.

11.6 Following sizes of copper conductor wires will be used.

- a) 2.5 mm<sup>2</sup>, 1100 V grade, PVC insulated, single core, stranded copper conductor from switch/JB to lighting fixtures and circuit wiring for length upto 85 meters.
- b) 4.0 mm<sup>2</sup>, 1100 V grade; PVC insulated, single core, stranded copper conductor



TITLE	SPECIFICATION NO.		PE-TS-286-558-E001
	VOLUME	IIB	
	SECTION	C	
	REV. NO.	0	DATE 22.04.2013
STATION LIGHTING SYSTEM		SHEET	8 OF 27
2X500 MW DURGAPUR TPS			
2X500 MW KODERMA TPS			

from panel to JB's/switches for circuit wiring of length more than 85 meters.

- c) 2.5 mm<sup>2</sup>, 1100 V grade, PVC insulated, single core, stranded copper conductor will be used for 5A & 20A receptacles.

11.7 Wiring in hazardous area will be done using 3C-2.5 mm<sup>2</sup> copper conductor, PVC armoured cable.

11.8 For poles the cable connections (loop-in-loop-out) will be through buried cables. The mechanical protection of exposed cable near pole will be done through 50 mm dia GI conduit. Wherever, cable is crossing the road, 100mm dia Hume pipe will be used.

## 12.0 EARTHING

12.1 Earthing of lighting system will be done by using of following sizes of GI wire / flat:

- 14 SWG GS wire for earthing of lighting fixtures, receptacles, conduits, junction boxes & switch boxes.
- LDB will be directly connected to ground grid risers by two nos. 50x6 mm.
- 50x6 mm size GI flat will be used for earthing of welding sockets.
- Lighting panels and street lighting poles will be directly connected to ground grid risers by two nos. 25x6 mm. The junction box at each lighting pole is grounded by 14 SWG GI wire. One 14 SWG GI wire shall be taken upto the junction box from lighting fixtures and connected to grounding point.
- A continuous ground conductor of 14 SWG GI wire will be run all along each conduit run and bonded to it every 600 mm by not less than two turns of the same size of wire. This conductor will be connected to each panel ground bus.

13.0 The street light poles will be given two coats of aluminium paints after installation. All steel fabrication shall be given two coats of red oxide primer followed by two coats of battleship grey shade 632 of IS-5. All equipment shall be given touch-up paint as required after installation.

## 14.0 STATUTORY & REGULATORY REQUIREMENT

Statutory and regulatory regulation shall be applicable as per Indian Electricity Rule, 1956 with amendment-3 Rule no. 35, 48, 49, 50, 61 & 64 for illumination & low voltage power services. Latest IS will be referred.

15.0 Areas for which lighting design engineering is to be done are listed in Annexure-**IA**



TITLE	SPECIFICATION NO.		PE-TS-286-558-E001
	VOLUME	IIB	
	SECTION	C	
	REV. NO.	0	DATE 22.04.2013
	SHEET	9	OF 27

STATION LIGHTING SYSTEM  
2X500 MW DURGAPUR TPS  
2X500 MW KODERMA TPS

16.0 Design engineering includes submission of data sheets, GA drawings of equipment, mounting details, various schedules, lighting design calculation sheets, lighting distribution scheme, lighting layout drawings and bill of material drawings. Conduit layout drawings shall be submitted to meet the E&C schedule.

17.0 Bidder after award of contract shall prepare all GA, schemes and lighting layout drawings in AUTOCAD 2008. Both hard as well soft copies of dwg/documents will be required for the purchaser's review/ approval.

#### 18.0 INSPECTION & TESTING:

18.1 Standard quality plan (SQP) of various items are enclosed at Annexure-E. For items not covered in SQP, bidder shall furnish their QP after award of contract. Inspection shall be carried out as per Quality Plan (QP) approved by DVC/BHEL without any implication on cost and delivery.

All material used for the construction of the equipment shall new and shall be in accordance with the requirements of this specification. Materials utilized shall be those which have established themselves for use in such applications.

18.2 All acceptance and routine tests as per relevant standards and specification shall be carried out by the manufacturer. Charges for all these routine and acceptance tests for all the materials shall be deemed to be included in the bid price.

18.3 Bidder shall be furnish the reports of all type tests already carried out by the manufacturer on lighting fixtures, lighting distribution boards & lighting panels, transformer, ballast etc. after award of contract.

18.4 For all components / materials, for which Type tests have not been specified in the specification, only type test reports shall be furnished by the bidder. Such Type tests should have been carried out within last five years, as on the 15.01.2008, on identical components / materials. In absence of such type tests reports or in case such reports are not found to be meeting the specification/standards requirements, bidder shall conduct, free of cost to the purchaser, all such type tests according to the relevant standards and reports shall be submitted to the owner for approval.

All the components and completely assembled switchboards shall be tested as per the latest edition of standards.

19.0 Makes of sub-vendor and equipment/components shall be subject to DVC/BHEL approval during detailed engineering without any implication on cost and delivery. For BHEL approved sub-vendor list, refer enclosed Annexure-D.

20.0 Bidder shall furnish Field QP after award of contract for purchaser's approval.

21.0 Bidder shall furnish various schedules/data sheets completely filled and duly stamped and signed as per various sections of this specification



TITLE	SPECIFICATION NO.		PE-TS-286-558-E001
	VOLUME	IIB	
	SECTION	C	
	REV. NO.	0	DATE 22.04.2013
	SHEET	10	OF 27

STATION LIGHTING SYSTEM  
2X500 MW DURGAPUR TPS  
2X500 MW KODERMA TPS

22.0 Number of copies of documents/data to be submitted by the successful bidder shall be as per enclosed Annexure-F.

23.0 Prices

23.1 The bidder shall quote prices for supply, erection, testing & commissioning of complete lighting system as per format attached with the specification.

23.2 Unit price quoted for erection, testing & commissioning of items listed under BOM shall be deemed to have been included the prices for erection material as described in clause 1.4 section-D of standard specification of lighting system (installation) of this specification and other relevant clauses of this specification for various lighting equipment.

23.3 The unit rates of supply & installation for all equipment and service quoted by the bidder shall be firm for a variation of quantities limited to

a)  $\pm 30\%$  of total order value till finalisation of engineering details & BOQ.

b)  $+10\%$  of the total order value in addition to (a) above, till the completion of job.

23.4 Purchaser reserves the right to delete/add any equipment or services from the bidders scope, and for price adjustment in such cases, unit prices quoted by the bidder will be considered.

23.5 The bidder shall furnish unpriced price schedule of all equipment and services inclusive of commissioning spares and recommended O&M spares for 3 years along with the technical bid.

23.6 Bidder to note that the price quoted for System Engineering Design for lighting system shall be fixed for the project and will not vary with the change in scope of supply of equipment.

23.7 Items shall be cleared for manufacturing and supply in stages on the basis of engineering information to be furnished by the bidder, who is responsible for engineering of the Lighting system.

23.8 Bidder shall quote unit price of all the equipment and the components like MCB's, switches, lamps etc. in the unit price schedule enclosed.

24.0 Bidder after award of contract shall prepare and submit the area drawings as per various sections of this specification within 4 weeks of the input given by the purchaser. The total engineering along with freezing of BOM shall be completed in line with specification requirement.

After completion of work at site, bidder shall prepare 'AS BUILT' drawings and furnish the same in floppy as well as in CD ROM.



TITLE

STATION LIGHTING SYSTEM  
2X500 MW DURGAPUR TPS  
2X500 MW KODERMA TPS

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME IIB

SECTION C

REV. NO. 0 DATE 22.04.2013

SHEET 11 OF 27

25.0 Engineering, Supply and E&C schedule:

As per NIT (Notice Inviting Tender).



TITLE

STATION LIGHTING SYSTEM

2X500 MW DURGAPUR TPS

2X500 MW KOPERMA TPS

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME IIB

SECTION C

REV. NO. 0 DATE 22.04.2013

SHEET 12 OF 27

ANNEXURE-A**AVERAGE LUX LEVEL & TYPE OF FIXTURES**

<u>SL NO.</u>	<u>LOCATION</u>	<u>AVERAGE (LUX) ILLUMINATION LEVEL REQUIRED</u>	<u>TYPE OF LIGHTING FIXTURES FOR AC LIGHTING</u>
01	Auditorium	200	Decorative recessed type downlighter fixture as specified below.

**CF01:** 2X26W CFL DECORATIVE RECESSED TYPE DOWNLIGHTER SUITABLE FOR AUDITORIUM WITH ALL ACCESSORIES INCLUDING LAMP.

**CF02:** 2X42W CFL DECORATIVE RECESSED TYPE DOWNLIGHTER SUITABLE FOR AUDITORIUM WITH ALL ACCESSORIES INCLUDING LAMP.

**CF03:** 1X18W CFL STEP LIGHT LUMINAIRE RECESSED MOUNTING TYPE SUITABLE FOR AUDITORIUM WITH ALL ACCESSORIES INCLUDING LAMP.



TITLE

SPECIFICATION NO.

PE-TS-286-558-E001

VOLUME

IIB

SECTION

C

REV. NO.

0

DATE 22.04.2013

SHEET

13

OF 27

STATION LIGHTING SYSTEM

2X500 MW DURGAPUR TPS

2X500 MW KODERMA TPS

**ANNEXURE - B****APPLICABLE TYPE TESTS FOR STATION LIGHTING SYSTEM*****Following test reports for station lighting system shall be submitted:***

1. Lighting fixtures
  - a) Visual examination
  - b) Dimensional checking
  - c) Insulation resistance (dry) test
  - d) High voltage tests
  - e) Test for mechanical strength
  - f) Heating test
  - g) Endurance test
  - h) Photometric test
  - i) Protection against electric shock
  - j) Thermal shock proof test for glass (as applicable)
  - k) Rain proof test followed by IR test
  - l) Test for dust tightness
  - m) Wind loading test
  - n) Luminous output and light distribution test
  - o) Power factor measurement test
2. Lamp: Rating and life test for each type and rating of lamp (at rated voltage)
3. Test on following items as per relevant standards:
  - A. Lighting panel of each type (including IP-55 DOP test)
  - B. MCB of each rating
  - C. Receptacles of each rating
  - D. Wires of each size
  - E. Conduits of each size
  - F. Poles of each size
  - G. IP-55 DOP test on JB's and receptacle boxes of each type
4. All type tests as per relevant standard conducted on one piece of the following items:
  - A. Wellglass vapour proof, dust tight fixtures
  - B. Flood light fixtures
  - C. Street light fixtures
  - D. Industrial type fluorescent fixtures
  - E. High bay type fixtures
  - F. Lighting panel (including DOP test)
  - G. Junction box (DOP test only)
  - H. Receptacle box (DOP test only)
  - I. Electronic ballast



TITLE

STATION LIGHTING SYSTEM  
2X500 MW DURGAPUR TPS  
2X500 MW KODERMA TPS

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME IIB

SECTION C

REV. NO. 0 DATE 22.04.2013

SHEET 14 OF 27

**ANNEXURE-C****REQUIREMENT OF COPIES OF DRAWINGS/ DOCUMENTS**

S. NO.	DESCRIPTION	DVC	BHEL ( PSG/ CQA/ PSER/ SITE)	* BHEL ( ENGG / CMP)
1	For " BHEL Unit Interface/ review & comments" before/ with issue for DVC approval		2 copies for each relevant BHEL unit	
2	Drawing for approval/ information	6 DVC Kolkata	1 for PSG	3 ENGG
3	Final drawing	4 DVC Kolkata 6 DVC site	BHEL site required for execution ----6 other----- 2 1 CQA 1 PSER 1 PSG	2 ENGG 1 CMP
4	AS BUILT DRAWINGS	4 DVC Kolkata 6 DVC site	1 BHEL site 1 CQA 1 PSER	2 ENGG 1 CMP
5	CD ROM "FINAL DRAWING"	1 DVC Kolkata 1 DVC Site		1 ENGG
6	Purchase specifications	2 DVC Kolkata	1 PSG 1 PSER 1 CQA	3 ENGG 2 CMP
7	Type test reports	2 DVC Kolkata		1 ENGG 1 CMP
8	O & M Manuals for approval	2 DVC Kolkata	1 BHEL Site	2 ENGG
9	Final O & M Manuals	2 DVC Kolkata 8 DVC Site	1 PSER 1 PSG 2 BHEL Site	2 ENGG 2 CMP
10	Performance guarantee test reports	2 DVC Kolkata 6 DVC Site	1 PSER 1 PSG 2 BHEL Site	1 ENGG 1 CMP

\* Applicable for vendor drawings





TITLE

STATION LIGHTING SYSTEM  
2X500 MW DURGAPUR TPS

2X500 MW KODERMA TPS

SPECIFICATION NO PE-TS-286-558-E001

VOLUME IIB

SECTION C

REV. NO. 0 DATE 22.04.2013

SHEET 15 OF 27

**ANNEXURE-F****PRICE SCHEDULE**

This annexure includes following price schedules

1. **ANNEXURE -1A, 1B : PRICE SCHEDULE FOR MAIN ITEMS**

**ANNEXURE-1A**  
**DURGAPUR THERMAL POWER STATION, 2x500 MW - UNIT 1 & 2**  
**Price schedule Main items for Lighting System (SUPPLY)**

Item No.	DESCRIPTION	QTY.	Unit	SUPPLY	
				Unit Ex-works	Total Ex-works
	<b>MAIN EQUIPMENT</b>				
1.0	<b>Lighting Luminaires (complete with accessories and lamps)</b> Purchasers type reference (* Bidders type reference)				
1.1	Luminaire Type CF01 ( * ) along with suitable Lamps	32	Nos.		
1.2	Luminaire Type CF02 ( * ) along with suitable Lamps	26	Nos.		
1.3	Luminaire Type CF03 ( * ) along with suitable Lamps	20	Nos.		
2.0	<b>Wires</b>				
2.1	1x2.5 mm <sup>2</sup> Cu PVC [Red/Yellow/Blue/Black/Grey]	110000	mtrs.		
3.0	<b>GI wire, flat &amp; MS rod</b>				
3.1	50X6 mm GI flat	3000	mtrs.		
4.0	<b>Galvanised Rigid Steel Conduits (Heavy Duty)</b>				
4.1	20 mm dia GI conduit, 1.6 mm thick	38000	mtrs.		
4.2	40 mm dia GI conduit, 2 mm thick	500	mtrs.		
4.3	50 mm dia GI conduit, 2 mm thick	1500	mtrs.		
4.4	20 mm dia GI conduit with epoxy coating, 1.6 mm thick	3000	mtrs.		

**NOTES:**

- All Fluorescent fixtures shall have electronic ballast & T5 lamp except for fixture with Cu ballast, which has normal cool day light fluorescent lamp.
- The unit rates of supply & installation for all equipment and services quoted by the bidder shall be firm for a variation of quantities limited to:
  - ±30% of total order value till finalization of engineering details & BOQ.
  - +10% of the total order value in addition to (a) above, till the completion of job.
- 'Basic Design Documents' cover: Drawings/ documents schedule, technical data sheets, GA dwgs. of equipments, quality plan, type test reports and type test proposal ( as required) for Station Lighting System.
- Items shall be cleared for manufacturing and supply in stages on the basis of engineering information to be furnished by the vendor, who is responsible for engineering of the Lighting system.

**ANNEXURE-1B**  
**KODERMA THERMAL POWER STATION, 2x500 MW - UNIT 1 & 2**  
**Price schedule Main items for Lighting System (SUPPLY)**

Item No.	DESCRIPTION	QTY.	Unit	SUPPLY	
				Unit Ex-works	Total Ex-works
	<b>MAIN EQUIPMENT</b>				
1.0	<b>Lighting Luminares (complete with accessories and lamps)</b> Purchasers type reference (* Bidders type reference)				
1.1	Luminaire Type CF01 ( * ) along with suitable Lamps	32	Nos.		
1.2	Luminaire Type CF02 ( * ) along with suitable Lamps	26	Nos.		
1.3	Luminaire Type CF03 ( * ) along with suitable Lamps	20	Nos.		
2.0	<b>Wires</b>				
2.1	1x2.5 mm <sup>2</sup> Cu PVC [Red/Yellow/Blue/Black/Grey]	48000	mtrs.		
3.0	<b>Galvanised Rigid Steel Conduits (Heavy Duty)</b>				
3.1	20 mm dia GI conduit, 1.6 mm thick	58000	mtrs.		

**NOTES:**

- All Fluorescent fixtures shall have electronic ballast & T5 lamp except for fixture with Cu ballast, which has normal cool day light fluorescent lamp.
- The unit rates of supply & installation for all equipment and services quoted by the bidder shall be firm for a variation of quantities limited to:
  - ±30% of total order value till finalization of engineering details & BOQ.
  - +10% of the total order value in addition to (a) above, till the completion of job.
- 'Basic Design Documents' cover: Drawings/ documents schedule, technical data sheets, GA dwgs. of equipments, quality plan, type test reports and type test proposal ( as required) for Station Lighting System.
- Items shall be cleared for manufacturing and supply in stages on the basis of engineering information to be furnished by the vendor, who is responsible for engineering of the Lighting system.

STATION LIGHTING SYSTEM  
LIST OF MAKES (SUB-VENDOR ITEMS)

16.02.2013

SL. NO.	NAME OF ITEM / COMPONENTS	NAME OF SUB-VENDOR
1	LUMINAIRES & LAMPS	BAJAJ ELECTRICALS
		PHILIPS INDIA LTD.
		CROMPTON GREAVES
		SPACEAGE SWITCHGEAR LTD.
		SURYA ROSHNI LIMITED.
		WIPRO LTD.
		HAVELLS INDIA LTD.
2	DICHORIC SPOT LIGHT FIXTURES	HPL ELECTRIC & POWER PVT. LTD.
		PHILIPS INDIA LTD.
3	LIGHTING DISTRIBUTION BOARDS / LIGHTING PANELS	GEMINI WITH OSRAM LAMP
		MIKA ENGINEERS
		ELEXPRO ELECTRICALS PVT LTD.
		KMS ATOZ SYSTEMS
		UNILEC ENGINEERS PVT. LTD.
		AERO SERVICES
		BOSE CORPORATION
		ADVANCE ENGG. COMPANY
		POSITRONICS PVT. LTD.
		PYROTECH
		INDUSTRIAL SWITCHGEARS & CONTROL PVT LTD.
		CONTROL & SCHEMATIC LTD.
		SPACEAGE SWITCHGEAR LTD.
		POPULAR SWITCHGEARS PVT. LTD.
		ADLEC SYSTEMS PVT. LTD.
4	FLAMEPROOF LIGHTING PANELS	JACKSON ENGINEERS LTD.
		AVAIDS TECHNOVATORS PVT. LTD.
5	LIGHTING TRANSFORMERS	SUDHIR SWITCHGEAR
		BALIGA
		AUTOMATIC ELECTRIC LTD.
		INOCOIL
		POWER PACK ENTERPRISES
		SOUTHERN ELECTRIC
		GILBERT & MAXWELL
		KAPPA ELECTRICALS
		VIJAY ELECTRICALS LTD.
		AMES IMPEX
6	DECORATIVE RECEPTACLES, SWITCH BOXES	LOGISTAT
		ANCHOR KENWOOD ELECTRICAL
		ELLORA
		FLEXPRO ELECTRICALS PVT. LTD.
		BAJAJ ELECTRICALS LTD.
		S.B. ELECTRICAL ENGG. CORP.
7	MODULAR SWITCH BOARD	AJMERA INTERNATIONAL
		ANCHOR KENWOOD ELECTRICAL
		ELLORA
		FLEXPRO ELECTRICALS PVT. LTD.
8	JUNCTION BOXES	HAVELLS
		JASPER ENGINEERS PVT. LTD.
		BOSE CORPORATION
		SHRENIK & COMPANY
		S B ELECTRICAL ENGG. CORPN
		BAJAJ ELECTRICALS LTD.
		AJMERA INTERNATIONAL
		POWERTECH SWITCHGEARS ( INDIA) PVT. LTD.
		ELECTRO CONTROLS & DEVICES
		AJMERA INDUSTRIES & ENGG. WORKS
9	INDUSTRIAL RECEPTACLES & HAND LAMPS	CROMPTON GREAVES
		CYCLO ELECTRIC DEVICE & SERV. CO.
		BCH
		BEST & CROMPTON
		SHRENIK & COMPANY

STATION LIGHTING SYSTEM  
LIST OF MAKES (SUB-VENDOR ITEMS)

16.02.2013

SL. NO.	NAME OF ITEM / COMPONENTS	NAME OF SUB-VENDOR
10	FLAME PROOF RECEPTACLES	SUJHIR SWITCHGEAR PVT. LTD. BALIGA FLAME PROOF CONTROLGEAR (FCG )
11	CEILING FANS & PEDESTAL FANS	REPUTED MAKE
12	EMERENGECY LIGHTING UNIT (FIXED & PORTABLE TYPE)	PROLITE PRODUCTS BAJAJ ELECTRICALS AUTOMATION INSTALLITE
13	LIGHTING POLES	BOMBAY TUBE & POLES CO. RIDHDHI POLES KL INDUSTRIES BAJAJ ELECTRICALS LIMITED M/S TRANSRAIL LIGHTING LIMITED (TLL)
14	PVC WIRES	BIS APPROVED MAKES
15	EARTHING GI WIRE / FLAT / ROD / STRUCTURAL STEEL	A.V' ENGINEERING APT ENGINEERING WORKS ARUN ENGG WORKS GRAM ENGINEERING INDIANA CABLE TRAYS CORPORATION M.J. WORKS METTALITE INDUSTRIES NATIONAL GALVANISING CO. PRESS METAL CORPORATION JAMNA METAL COMPANY SYSTEM ENCL. ENTERPRISES PARCO ENGINEER
16	GI / EPOXY CONDUIT	BIS CERTIFIED SOURCES
17	24V SUPPLY MODULE WITH COMPLETE ACCESSORIES & LAMP UNIT	S.B. ELECTRICAL ENGG. CORP. POWER PACK ENTERPRISES AMES IMPEX INDOCOIL
18	LIGHTING MAST	ASHOK TOOLS PVT. LTD. M.J. ENGG. WORKS SAI GALVANISING & ENGG LTD SUNIL STEEL INDUSTRIES BAJAJ ELECTRICALS LTD. TRANSRAIL LIGHTING LIMITED (TLL)
19	FLEXIBLE LEAD COATED CONDUIT	PLICA
20	ELECTRO-GALVANISED FLEXIBLE CONDUIT	REPUTED MAKE
21	EXIT SIGN	REPUTED MAKE
22	LADDER	REPUTED MAKE
23	AC CONTACTOR/AUX. CONTACTOR	L & T SIEMENS BCH GE-POWER SCHNEIDER C & S ELECTRIC SPACEAGE ABB

STATION LIGHTING SYSTEM  
LIST OF MAKES (SUB-VENDOR ITEMS)

16.02.2013

SL. NO.	NAME OF ITEM / COMPONENTS	NAME OF SUB-VENDOR
24	AMMETER(INDICATING)	AUTOMATIC ELECTRIC IMP RISHABH INDUSTRIAL(L & T)
25	CURRENT TRANSFORMER	AUTOMATIC ELECTRIC INDCOIL KAPPA ELECTRICALS PRAGATI ELECTRICALS PRAYOG SILKAANS C & S ELECTRIC PRECISE ELECTRICALS SOUTHERN ELECTRICS SIEMENS POWER PACK ENTERPRISES GILBERT & MAXWELL
26	CABLE GLAND	ARUP ENGG. & FOUNDRY WORKS COMMET BRASS PRODUCTS ELECTROMAC INDUSTRIES BALIGA LIGHTING EQPT. INCAB SUNIL & CO. ELEXPRO ELECTRICALS ALLIED TRADERS DOWELL'S ELECTRICALS
27	CABLE LUGS	DOWELLS UNIVERSAL MACHINES
28	DC CONTACTOR	BHEL (BHOPAL) ELECTROMAC INDUSTRIES L & T SIEMENS SCHNEIDER GE-POWER C & S ELECTRIC SPACEAGE ABB BCH
29	DC SWITCH	KAYCEE SIEMENS GE-POWER L&T C&S ELECTRIC
30	EARTH LEAKAGE CB	SCHNEIDER INDO ASIAN MDS SWITCHGEAR S & S POWER SWITCHGEAR C & S ELECTRIC L & T SIEMENS GE-POWER ABB
31	ENERGY METER	BHEL (EDN) SIMCO IMP RISHABH INDUSTRIAL(L & T) AUTOMATIC ELECTRIC CONZERV SECURE METERS
32	FUSE BASE	GE-POWER L & T ALSTOM LTD. SIEMENS C & S ELECTRIC SCHNEIDER INDO ASIAN SPACEAGE ABB

STATION LIGHTING SYSTEM  
LIST OF MAKES (SUB-VENDOR ITEMS)

16.02.2013

SL. NO.	NAME OF ITEM / COMPONENTS	NAME OF SUB-VENDOR
33	FUSES	GE-POWER SIEMENS ALSTOM LTD. L & T C & S ELECTRIC SCHNEIDER INDO'ASIAN SPACEAGE ABB
34	ISOLATING SWITCH	SALZER, L & T SIEMENS ALSTOM LTD. GE-POWER KAYCEE C & S ELECTRIC INDO ASIAN FLEXPRO ELECTRICALS SCHNEIDER SPACEAGE ABB
35	INDICATING LAMP (LED)	SIEMENS RASS ( C & S ELECTRIC) VAISHNO L & T ALSTOM LTD. BCH GE-POWER SCHNEIDER CONCORD ABB ESSEN DEINKI TECHNIC
36	MCCB (AC)	L & T CROMPTON GREAVES GE-POWER SIEMENS C & S ELECTRIC SCHNEIDER SPACEAGE ABB
37	MCCB (DC)	CROMPTON GREAVES L & T GE-POWER SIEMENS C & S ELECTRIC SCHNEIDER SPACEAGE ABB
38	MINIATURE CIRCUIT BREAKER (MCB)	SCHNEIDER INDO ASIAN MDS SWITCHGEAR S & S POWER SWITCHGEAR C & S ELECTRIC L & T SIEMENS GE-POWER ABB HAVELLS

STATION LIGHTING SYSTEM  
LIST OF MAKES (SUB-VENDOR ITEMS)

16.02.2013

SL. NO.	NAME OF ITEM / COMPONENTS	NAME OF SUB-VENDOR
39	PUSH BUTTON	BCH
		L & T
		SCHNEIDER
		SIEMENS
		TECKNIC CONTROL
		CANDS
		C & S ELECTRIC
		GE- POWER
		VAISHNO
		ABB
		ESSEN
40	AUXILIARY RELAYS AND UNDER-VOLTAGE RELAY	ABB
		AREVA
		SIEMENS
		GE-POWER
		L&T
		JYOTI
		OEN
41	TIMER	BCH
		ALSTOM
		L & T
		ELECTRONIC AUTOMATION
		SCHNEIDER
		ESSEN DEINKI
		ABB
42	TERMINALS BLOCK( FIXED/DRAWOUT)	PHOENIX
		CONNECT WELL
		ELEMEX
		WAGO
		ESSEN DEINKI
		TECHNOPLAST
43	VOLTMETER(INDICATING)	AUTOMATIC ELECTRIC
		IMP
		RISHABH INDUSTRIAL(L & T)
44	VOLTAGE TRANSFORMERS (VT)	AUTOMATIC ELECTRIC
		INDCOIL
		KAPPA ELECTRICALS
		PRAGATI ELECTRICALS
		PRAYOG
		PRECISE ELECTRICALS
		SILKAANS
		SOUTHERN ELECTRICS
		SIEMENS
		POWER PACK ENTERPRISES
45	SELECTOR SWITCH	GILBERT & MAXWELL
		KAYCEE
		ALSTOM LTD.
		GE-POWER
46	PHOTOELECTRIC SWITCH	SALZER
		REPUTED MAKE





TITLE :

**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (INSTALLATION)**

SPECIFICATION NO.

PE-TS-286-558-E003

VOLUME NO. : IIB

SECTION : D

REV NO. : 0 DATE : 25.07.2011

SHEET : 1 OF 1

**SECTION – 'D'**

**TECHNICAL SPECIFICATION**

**FOR**

**LIGHTING SYSTEM (SUPPLY)**

**SPECIFICATION NO. : PE-TS-286-558-E001**



**BHARAT HEAVY ELECTRICALS LIMITED**  
**POWER SECTOR**  
**PROJECT ENGINEERING MANAGEMENT**  
**NOIDA, INDIA**



**TECHNICAL SPECIFICATION FOR,  
LIGHTING SYSTEM (SUPPLY)**

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 1 OF 63

**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)  
SPECIFICATION NO. PE-TS-361-558-E001**



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 2 OF 63

## CONTENTS

<u>CLAUSE</u> <u>No.</u>	<u>DESCRIPTION</u>
1.0	SCOPE
2.0	CODES & STANDARDS
3.0	LIGHTING SYSTEM DESCRIPTION (CONCEPTUAL VIEW)
4.0	SYSTEM DESIGN ENGINEERING
4.1	ENGINEERING INPUTS
4.2	DESIGN CRITERIA
4.3	ENGINEERING OUTPUTS
5.0	LUMINAIRES, ACCESSORIES AND LAMPS
5.1	GENERAL REQUIREMENTS OF LUMINAIRES
5.2	LUMINAIRE TYPES
5.2.1	Channel Mounted (Fluorescent) Luminaires
5.2.2	Bay Type Luminaires
5.2.3	Well Glass Luminaires
5.2.4	Street Lighting Luminaires (Other than fluorescent luminaires)
5.2.5	Flood Lighting Luminaires
5.2.6	Post Top Luminaires
5.2.7	Bulk Head Luminaires
5.2.8	Emergency Lighting Luminaires
5.3	CONTROLGEAR BOX (NON-INTEGRAL TYPE)
5.4	REFLECTORS
5.5	LAMP HOLDERS
5.6	STARTER HOLDERS
5.7	BALLASTS



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 3 OF 63

- 5.8 STARTERS
- 5.9 CAPACITORS
- 5.10 LAMPS
- 6.0 DESIGN REQUIREMENTS (MAIN EQPT. EXCEPT LUMINAIRES AND LAMPS)
- 6.1 LIGHTING DISTRIBUTION BOARDS (LDBs)
  - 6.1.1 General Requirements of LDBs
  - 6.1.2 LDBs with transformers (Additional Features)
  - 6.1.3 Lighting Transformer
  - 6.1.4 Busbars, Connections and Joints
  - 6.1.5 Wiring and Terminations
  - 6.1.6 Controls
  - 6.1.7 Switch-Fuse Units
  - 6.1.8 Cable Terminations
  - 6.1.9 Earthing
  - 6.1.10 Type of LDBs
    - 6.1.10.1 AC LDBs
    - 6.1.10.2 DC LDBs
- 6.2 LIGHTING PANELS (LPs)
  - 6.2.1 General Requirements of Lighting Panels
  - 6.2.2 Types of Lighting Panels
  - 6.2.3 AC Lighting Panel
  - 6.2.4 DC Lighting Panel
  - 6.2.5 Decorative Type Lighting Panel
  - 6.2.6 Street Lighting Panel



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 4 OF 63

- 6.3 LIGHTING POLES
- 6.4 LIGHTING MASTS
- 6.5 JUNCTION BOXES
- 6.6 FUSE BOXES
- 6.7 RECEPTACLES
- 6.8 CEILING FANS & REGULATORS
- 6.9 LIGHTING CONTROL SWITCH-BOXES
- 7.0 COMPONENTS OF MAIN EQUIPMENT (OTHER THAN LUMINAIRES)
- 7.1 MOULDED CASE CIRCUIT BREAKERS
- 7.2 SWITCH-FUSE UNITS
- 7.3 INDICATING METERS
- 7.4 CONTACTORS
- 7.5 RELAYS
- 7.6 CURRENT TRANSFORMERS
- 7.7 VOLTAGE AND CONTROL TRANSFORMER
- 7.8 MINIATURE CIRCUIT BREAKERS
- 7.9 SELECTOR SWITCHES
- 7.10 INDICATION LAMPS
- 7.11 PUSH BUTTONS
- 7.12 TERMINALS
- 7.13 CABLE GLANDS
- 7.14 CABLE LUGS
- 7.15 TIMERS
- 8.0 LABELING
- 9.0 SURFACE TREATMENT
- 10.0 PACKING



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0      DATE: 25.07-2011

SHEET    5 OF 63

- 11.0      GUARANTEED PERFORMANCE REQUIREMENTS
- 12.0      INSPECTION & TESTING
- 13.0      QUANTITY VARIATION
- 14.0      SPARES
- 15.0      TOOLS & TACKLES
- 16.0      DOCUMENTATION
- ANNEXURE-I
- ANNEXURE-II



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 6 OF 63

### 1.0 SCOPE

#### 1.1 GENERAL

- a) This specification covers the design, manufacture, assembly, testing and inspection at vendor's / sub-vendor's works, packing and despatch to site of lighting system and low voltage power services equipment.
- b) The "design" shall broadly cover the selection of components, materials, sizes etc. for the equipment of supply in vendor's scope. Complete responsibility of establishing the correctness of equipment design rests with the vendor.
- c) It is not the intent to specify here all the details of design and manufacture. However, the equipment shall conform in all respects to high standards of design, engineering and workmanship, and shall be capable of performing the required duties in a manner acceptable to Engineer / purchaser, who will interpret the meaning of drawings and specifications and shall be entitled to reject any work or material, which in his judgement is not in full accordance herewith.
- d) Make of all equipment and components shall be to the approval of purchaser.

#### 1.2 ENGINEERING

- a) Specification also covers the aspect of System Design Engineering generally termed as "Engineering". Engineering shall be the purchaser to the successful bidder shall furnish the responsibility of vendor if indicated in Data Sheet A. Engineering inputs.
- b) Engineering, if covered in vendor's scope, shall include design of complete lighting system for indoor and outdoor areas. The aspect of engineering covers preparation of electrical distribution and control schemes, quantity estimation, luminaire layout drawings, conduit layout drawings, wiring schemes upto luminaires, cable schedules and all associated design work not specifically mentioned in the specification.
- c) Complete engineering shall be as per the guidelines of purchaser and shall be subject to the purchaser's approval.

1.3 Although erection and commissioning is not included in vendor's scope, the vendor shall still not be absolved of his responsibility of establishing the correctness of engineering and equipment at site.

1.4 The requirements given in enclosed drawings, documents and Data Sheet A form part of this specification and shall be fully complied with. In case any discrepancy arises, the requirements of Data Sheet A shall prevail.

1.5 In case of any deviation, the bidder shall indicate the same clause-by-clause in the enclosed "Schedule of Deviations". In the absence of duly filled schedules it will be construed that the bid conforms strictly to the specification.





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0      DATE: 25.07-2011

SHEET    7 OF 63

### 2.0 CODES & STANDARDS

2.1 Unless specified otherwise, the latest revisions of standards, codes and other applicable statutory rules and regulations specified in Annexure-I are applicable and shall be referred to.

### 3.0 LIGHTING SYSTEM DESCRIPTION (CONCEPTUAL VIEW)

3.1 All areas of plant (indoor and outdoor) shall be provided with suitable lighting arrangement to meet the functional requirements by use of various types of luminaires so as to achieve the desired quality and level of illumination.

3.2 Lighting system shall also cover the low voltage power services such as power receptacles and single phase feeders.

3.3 Lighting system shall be fed through various power sources such as AC Normal, AC Emergency and DC Normal and DC Emergency supply to achieve the desired reliability.

3.4 Power tapped from various sources shall be distributed through lighting distribution boards and lighting panels upto the various luminaires and power outlet sockets / feeders.

### 4.0 SYSTEM DESIGN ENGINEERING

Engineering shall be done by the vendor only during the contract engineering stage if the same is covered in his scope. During tender stage, bidder shall make his quotation on the basis of BOQ furnished by the purchaser with the tender document.

4.1 ENGINEERING INPUTS : Complete engineering shall be done by the vendor on the basis of documents listed below. The engineering inputs shall be furnished by purchaser.

#### 4.1.1 Indoor Areas

- a) Room dimensions (details as covered in various layout drawings)
- b) Lighting System Design Data (LSDD) covering typical values for various types of indoor areas, indicating :
  - i. Required average illumination level
  - ii. Reflection factors for walls, ceiling and floor
  - iii. Maintenance factor
  - iv. Type of luminaire
  - v. Mounting height of luminaire
  - vi. Height of working plane



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 8 OF 63

- c) AC Emergency lighting requirements
- d) DC lighting requirements
- e) Requirement of sockets
- f) Requirement of exhaust fans and fan points

### 4.1.2 Outdoor Areas

- a) Area geometry (details as covered in various layout drawings)
- b) Lighting System Design Data (LSDD) covering typical values for various types of outdoor areas, indicating :
  - i. Average illumination level
  - ii. Type of luminaire
  - iii. Preferred pole heights / mounting height
  - iv. AC Emergency lighting requirement
  - v. DC lighting requirements
- c) Requirement of sockets

### 4.1.3 Other inputs

- a) Suggestive location of LDBs
- b) Suggestive power distribution scheme (SLDs)
- c) Control schemes
- d) Single phase feeder details
- e) No. of sockets / criteria for computation of no. of sockets / location of sockets etc.

## 4.2 DESIGN CRITERIA :

### 4.2.1 General Requirements of Design

4.2.1.1 Lighting system shall be provided to ensure adequate visual performance, safety and amenity and shall be free from excessive glare and flicker from discharge lamps. Particular attention shall be paid to ensure that level of illumination is satisfactory in all respects including viewing of all instruments, alarms, annunciations and indicating lamps.

4.2.1.2 Complete system design shall be done on the basis of inputs provided by the purchaser and in line with the laid down criteria.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 9 OF 63

4.2.1.3 Requirements of sockets shall be as per the criteria / number of sockets given by the purchaser during detailed engineering stage.

### 4.2.2 Sources of Power Supply

4.2.2.1 The lighting system shall be provided with the power from the following sources :

- a) AC - normal
- b) AC - emergency
- c) DC - normal
- d) DC - emergency

4.2.2.2 AC emergency supply is made available from purchaser's AC emergency Board. This board in turn has two incomers; one from the normal supply source i.e. station supply and other from emergency source i.e. diesel generator supply which is available upon failure of normal supply.

4.2.2.3 Arrangement and distribution of power shall depend upon the functional requirements of areas and therefore supply from all types of power sources shall not be made available to all areas.

4.2.2.4 Power from the purchaser's supply sources shall be brought upto the Lighting Distribution Boards (LDBs) of various types. Each LDB shall in turn feed power to various Lighting Panels (LPs).

4.2.2.5 Power to the AC normal luminaires shall be available through AC normal LDB & LP. Power to the AC emergency luminaires shall be available through AC emergency LDB & AC emergency LP. Power to DC normal luminaires shall be available through DC normal LP, which in turn shall be fed directly from DCDB / Sub-DCDB. However power to the DC emergency luminaires shall be available through DC emergency LDB & LP.

4.2.2.6 Complete power distribution system shall be designed keeping following criteria in view :

- a) Simplicity
- b) Controlled voltage drop
- c) Cost effectiveness

### 4.2.2.7 Area Classification

The detailed requirements of luminaires depending upon type of power supply source for each area shall be as per the details to be furnished by purchaser during contract engineering. Area classification on the basis of type of luminaires to be provided shall be as under :

- a) Area A : AC normal, AC emergency, DC normal and DC emergency luminaires.
- b) Area B : AC normal, AC emergency and DC emergency luminaires.
- c) Area C : AC Normal and AC emergency luminaires
- d) Area D : AC Normal luminaires.
- e) Area E : AC Normal luminaires and portable emergency lighting.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 10 OF 63

### 4.2.3 Lighting Philosophy

4.2.3.1 In the normal course, for areas A, B and C, all the AC luminaires shall remain switched on through two different sources of supply i.e. AC normal and AC emergency. DC normal luminaires shall also remain switched on for areas A.

4.2.3.2 In case of failure of AC normal supply the following shall apply :

- a) Areas A shall remain lit through DC normal luminaires.
- b) Areas A & B shall automatically get illuminated from DC emergency luminaires. This supply shall be available till AC emergency power is restored and stabilised.
- c) Areas C shall remain temporarily dark till the AC emergency supply is restored from diesel generator set.
- d) Areas D shall remain dark till the AC normal supply is restored.

4.2.3.3 As soon as the AC emergency supply is restored, the AC emergency luminaires shall come into operation. DC emergency luminaires shall have time delayed switching off after a specified duration to ensure that the AC emergency supply is stabilised.

4.2.3.4 When the AC normal supply is restored, the following shall apply :

- a) DC emergency luminaires shall be switched off immediately, if they are switched on.
- b) AC emergency luminaires shall switch off momentarily when AC emergency board incoming supply is changed over from diesel generator to the AC normal supply.

### 4.2.3.5 Street Lighting / Flood Lighting

Street lights / flood lights will be fed from Street Lighting Panel (SLP). The number of street lights / flood lights shall be grouped in such a way that they will be fed from the nearest SLP available. Street lights shall have provision of automatic switching ON and OFF in any one of the following modes and as per the purchaser's scheme:

- a) Manual
- b) Automatic through 00 - 24 hrs time switch
- c) Automatic through combination of 00 - 24 hrs time switch and a remote sensing device for monitoring external illumination level.

Each SLP shall be provided with a time switch and a remote light sensing device.

### 4.2.4 Number of Luminaires

4.2.4.1 All calculations shall be done as per the input data covered under "Engineering Inputs".



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 11 OF 63

### 4.2.4.2 Total AC luminaires

Indoor Areas : Total number of AC luminaires shall be calculated by the Lumen Method for average light intensity.

Outdoor Areas : Total number of AC luminaires for outdoor areas shall be calculated on the basis of point to point method by an established computer program. Optimisation criteria shall form part of street lighting calculations.

### 4.2.4.3 AC Normal & AC Emergency Luminaires

Area A, B & C : A specified percentage of total AC luminaires shall be considered as AC emergency luminaires. The percentage shall be as specified in Data Sheet A. The remaining luminaires shall be AC normal luminaires.

Area D : All the luminaires shall be considered as AC normal luminaires.

### 4.2.4.4 DC Normal & DC Emergency Luminaires

Where specified, DC normal luminaires shall be provided for areas A. The vendor shall consider the quantities of DC emergency luminaires as suggested by purchaser for Area A & B types. Unless otherwise indicated, DC luminaires are for the functional purpose only and no design calculations are to be done. Vendor shall ensure that adequate number of DC emergency lights are provided for essential operations of the plant and shall suggest the changes in purchaser's DC lighting stipulations, if required.

### 4.2.4.5 Independent DC Luminaires

In areas comparatively remote from power house building, emergency illumination, where required will be provided by rechargeable emergency units. Such units will be installed at suitable location without plug and socket and will be permanently connected to normal AC supply. These emergency units will automatically light-up upon failure of normal AC supply.

### 4.2.5 Layout Considerations

#### 4.2.5.1 General Layout Considerations

- a) Layout of equipment such as LDBs and LPs shall be on the basis of following criteria :
  - i. Ease of operation
  - ii. Maintainability
  - iii. Aesthetics
- b) Luminaires shall be located to meet the functional requirements of the area. Aesthetics shall form part of layout considerations.
- c) Due considerations shall be given to the mounting arrangement depending upon location and type of area.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 12 OF 63

- d) While preparing lighting system layout drawings for air conditioned control rooms/areas having false ceilings, the vendor shall be required to coordinate with the Air Conditioning / Ventilation Duct layout and false ceiling layout drawings to avoid fouling / interference.

### 4.2.5.2 Conduit System

- a) Unless indicated otherwise, conduits shall originate from respective lighting panels and shall continue upto the luminaires for all indoor areas.
- b) Conduits shall run in straight runs, parallel to building columns, walls etc. as far as practicable.
- c) Unnecessary bends and crossings shall be avoided.
- d) In the corrosive environment, conduit installations shall be made with corrosion proof conduits. Such requirements shall be clearly indicated while preparing BOQ.

### 4.2.5.3 Wiring

- a) Each circuit starting from LP shall be taken in a separate conduit.
- b) Receptacle wiring conduits shall be distinct from lighting conduits.
- c) All wiring shall be of PVC insulated copper conductors. The following conductor sizes shall be applicable :
- i. Luminaires 2.5 sq.mm.
  - ii. 5A plug and socket 2.5 sq.mm.
  - iii. 5A-15A plug and socket 4.0 sq.mm.
- d) Wiring shall be designed for the uniformly distributed spread of luminaires on each phase i.e. R, Y & B. Distribution of luminaires on these phases shall be such that there is generally uniform light intensity in the event of failure of one or two phases.
- e) Luminaires located in the offices, stores, laboratories, toilets etc. shall be individually or group controlled.

### 4.2.5.4 Cabling

- a) Cables shall be considered wherever it is not desirable to run the insulated wires due to long runs or for any other valid reason.
- b) Cable Schedule shall be prepared for all cable connections.

## 4.3 ENGINEERING OUTPUTS :

Vendor shall prepare and submit following documents and drawings for purchaser's approval :



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0    DATE: 25.07-2011

SHEET    13 OF 63

- a) Lighting calculations for indoor areas covering details such as room dimensions (length, width, height), illumination level, reflection factors (walls, ceiling, floor), maintenance factor, type of luminaire, mounting height of luminaire, room index, coefficient of utilisation, no. of luminaires (AC Normal & AC Emergency), lumen output of each luminaire, reference drawings and remarks.
- b) Lighting calculations for outdoor areas covering average illumination level, type of luminaire, chart for illumination level at various points in the area; location (coordinates), number and height of poles; type, number (normal + emergency) and orientation of luminaires etc. Calculated values of average and minimum illumination level as obtained through computer package shall also be furnished. Dot density plots for lux level shall be furnished if available in the computer package.
- c) Single line diagrams of power distribution upto Lighting Panels. Separate drawing for complete lighting distribution shall also be prepared by vendor.
- d) Control schemes for DC and street lighting.
- e) Loads on each phase of LP and LDB with consideration of diversity factor for sockets.
- f) Layout drawings for each indoor area indicating location of luminaires, sockets, fan points, exhaust fans, LDBs and LPs. Details of type of luminaires, source of power supply (AC Normal, AC Emergency, DC Normal and DC Emergency). Bill of Material shall also be covered which shall include unit wise requirements of luminaires and other items.
- g) Layout drawings for each outdoor area indicating location of poles / towers, orientation of luminaires, sockets and LPs. Details of pole height / mounting height, type of luminaires, source of power supply (AC Normal, AC-Emergency, DC Normal and DC Emergency). Bill of Material shall also be covered for various types of luminaires.
- h) Conduit layout drawings with wiring and load distribution details as superimposed on the area layout drawings indicated above. Drawings shall include Bill of Material for conduits, wires etc.
- i) Wiring and load distribution details for outdoor areas.
- j) Master Bill of Material (to be submitted at regular intervals).

**5.0 LUMINAIRES, ACCESSORIES AND LAMPS**

**5.1 GENERAL REQUIREMENTS OF LUMINAIRES**

- 5.1.1 All luminaires and accessories shall be designed for continuous operation and shall be suitable for the system design data given in Data Sheet A.
- 5.1.2 Luminaires shall be complete with accessories mounted inside the luminaire assembly. Lamps shall be supplied separately as per BOQ.
- 5.1.3 All luminaires and accessories shall be suitable for operation in the atmospheric conditions prevailing at site.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 14 OF 63

- 5.1.4 Power factor for fluorescent lamp luminaires shall be 0.9 or more and that for HPMV / HPSV luminaires shall be 0.85 or more. Power factor correction capacitors shall be provided for this purpose.
- 5.1.5 Luminaires shall be designed for minimum glare. No bright spots should appear from the lamp or from the reflectors.
- 5.1.6 All accessories shall be wired upto a terminal block or a separate weather proof metallic terminal box suitable for 2.5 sq. mm. copper wire termination.
- 5.1.7 All internal wiring shall be of PVC or silicon rubber insulation, capable of withstanding the maximum temperature to which it will be subjected under specified service conditions without deterioration.
- 5.1.8 All luminaires and accessories including the breathing holes shall be vermin proof.
- 5.1.9 Surface Treatment:
- a) All surfaces after manufacture shall be thoroughly cleaned and degreased. Pre-treatment of surfaces shall be as per the applicable standard. Pretreated surfaces shall be free from rust, sharp edges, scales and burrs.
  - b) Finish of surfaces shall be non-porous, smooth and unfaded.
- 5.1.10 All metal parts of the luminaires shall be bonded and connected to the earthing terminal. Earthing terminal shall be suitable for connecting 16 SWG GI wire.
- 5.1.11 Flood lights shall be provided with base frame / base plate for mounting on structural steel members / wall.
- 5.1.12 All weather proof luminaires shall have the control gear housed in a weather proof enclosure with necessary gaskets, mounting bracket, locking screws etc.
- 5.2 LUMINAIRE TYPES
- General requirements depending upon type of luminaire are listed below. Specific requirements of each luminaire are indicated in "Luminaire Details" enclosed as Annexure-II.
- 5.2.1 Channel Mounted Luminaires (Fluorescent Luminaires)
- 5.2.1.1 Channel mounting luminaires, except the special purpose luminaires, shall have CRCA sheet steel base plate / rail / channel / box / side panels / housing as per "Luminaire Details". Sheet shall be completely stove enameled unless mentioned vitreous enameled in "Luminaire Details". Colour of enamel shall be grey on all non-reflecting surfaces and white on reflecting surfaces.
  - 5.2.1.2 Twin fluorescent luminaires shall be wired in lead-lag circuit to minimise stroboscopic effect.
  - 5.2.1.3 Luminaires suitable for surface mounting shall also be suitable for pendant mounting. Knockouts of 20mm ET conduit fixation shall be provided for this purpose.





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 15 OF 63

### 5.2.1.4 Decorative Fluorescent Luminaires

- a) Decorative luminaires shall be provided with one of the following as per "Luminaire Details":
  - i. Perspex acrylic diffuser.
  - ii. High purity, anodised aluminium, mirror optic reflectors with anodised aluminium matt finish transverse fins to control glare.
  - iii. Opal polystyrene louvers and sheet steel side panels.
  - iv. Vertical metallic louvers finished in stove enamelled white and with sheet steel side panels.
- b) End plates of decorative luminaires shall be of high impact polystyrene or sheet metal finished in black colour.
- c) Diffusers and louvers for the fluorescent lamps shall be made of high impact polystyrene sheet and shall have no yellowing property over a prolonged period of use.
- d) Recessed type decorative luminaires shall be suitable for mounting with gypsum boards / luxalon / plaster of paris false ceiling of standard size as per Data Sheet A and "Luminaire Details".

### 5.2.1.5 Industrial Fluorescent Luminaires (General Purpose)

- a) Industrial luminaires shall be provided with vitreous enameling, if specified in "Luminaire Details".
- b) Additional reflectors, wherever provided, shall be easily removable type.

### 5.2.1.6 Industrial Fluorescent Luminaires (Special Purpose)

- a) Luminaires for chemical vapour (acidic / alkaline) laden environment shall be of cast aluminium controlgear box and end boxes. Controlgear housing shall have detachable, one piece neoprene gasket cover to make it weather proof. Design shall be suitable for chemically charged environment.
- b) Luminaires for corrosive and dust laden environment shall be made of tray type sheet steel housing and transparent acrylic visor supported by a galvanised sheet steel frame, fitted to the housing with gasket all around. Cable entry shall be from the side of luminaire. Luminaire shall be totally dust and vapour proof.
- c) Luminaires for highly corrosive environment shall have fiberglass reinforced polyester controlgear housing, CRCA sheet steel controlgear tray with a stove enamelled white reflector. A clear acrylic cover of dish shape, secured to canopy by stainless steel toggle and neoprene gasket lining, shall be provided at the bottom.
- d) Luminaires for drip proof environment such as street lighting fluorescent luminaire shall have sheet aluminium canopy, a detachable reflector-cum-controlgear housing, clear ribbed acrylic cover held in aluminium frame. Luminaire shall have the degree of



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 16 OF 63

protection IP : 54 unless mentioned otherwise in Data Sheet A. Luminaire shall be suitable for side entry mounting with the pole bracket arm.

### 5.2.2 Bay Type Luminaires

5.2.2.1 Luminaires shall be designed for following indoor applications:

- a) High bay above 8 metres
- b) Medium bay 6 - 8 metres
- c) Low bay below 6 metres

**High bay fixtures shall have provision for vibration damper to ensure rated lamp life.**

5.2.2.2 Luminaires shall have top mounted, cast aluminium controlgear housing. Housing shall have cooling fins and canopy for easy access to the components. Canopy shall be hinged at one end and wing screw bolted at the other end.

5.2.2.3 Controlgear shall be connected to the detachable lamp housing at the bottom such that heat dissipation is proper and distributed.

5.2.2.4 Lamp housing-cum-reflector shall be made from spun aluminium, electrochemically brightened and anodised.

5.2.2.5 Lamp housing for the dust laden environment shall be totally enclosed type. A clear toughened glass cover shall be attached to the lamp housing with an aluminium frame and neoprene gasket. Luminaire shall be provided with a safety chain for toughened glass.

5.2.2.6 Mounting arrangement shall consist of MS brackets with an anti-vibration eye-bolt.

5.2.2.7 Side mounted controlgear box shall be provided for low bay luminaires, if mentioned in "Luminaire Details".

### 5.2.3 Well Glass Luminaires

5.2.3.1 Well glass luminaires shall be suitable for dust and vapour laden environment.

5.2.3.2 Luminaires shall be provided with a die-cast aluminium canopy and heat resistant well glass, fitted with a ring type gasket.

5.2.3.3 All well glass luminaires shall be provided with vitreous enamelled reflector.

5.2.3.4 Zinc plated MS wire guard shall be provided for protection of well glass.

5.2.3.5 Separate side mounted and top connected controlgear box shall be provided for use with HPMV & HPSV lamps. Separate, non-integral controlgear box is also acceptable.

5.2.3.6 Integral controlgear box, where applicable, shall be of die cast aluminium material with one piece neoprene gasket between the box and its cover to make it dust and vapour proof.

5.2.3.7 Luminaires shall be conduit mounted type for incandescent lamps and surface mounting type for HPMV & HPSV lamps.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 17 OF 63

### 5.2.3.8 Flame Proof Well Glass Luminaires

- a) Housing material shall be cast aluminium alloy LM6. Housing outer surface shall be provided with cooling fins.
- b) Flame proof luminaires shall be provided with heavy toughened well glass cemented in a retaining ring.
- c) Zinc-coated / chrome-plated MS chain connected to the main body and glass retaining ring shall be provided.
- d) A detachable terminal box at the top shall be provided.
- e) Neoprene gaskets, where needed, shall be provided for weather proof construction and indoor and outdoor application.
- g) Two cable entries of 20mm ET conduit shall be provided with one flame proof plug.
- h) Mounting shall be through eye-bolt or MS galvanised strap as per Data Sheet A.
- i) Luminaires shall be suitable for the hazardous areas as classified in Data Sheet A. Design of flame proof luminaire shall be supported by the type test report for flame proofness from a government or government approved independent laboratory.

### 5.2.4 Street Lighting Luminaires (Other than Fluorescent Luminaire)

5.2.4.1 These luminaires shall be suitable for street lighting and general purpose outdoor area lighting.

5.2.4.2 Luminaire housing shall be one piece cast aluminium alloy to accommodate lamp housing and controlgear in two different compartments for lamp wattage upto 125 Watts. For lamp wattage above 125 Watts, controlgear housing shall be of cast aluminium alloy whereas lamp housing shall be of deep drawn aluminium.

5.2.4.3 Inside finish of the lamp housing shall be stove enamelled white. Optical control shall be provided with two high purity, electro brightened and anodised side reflectors.

5.2.4.4 Clear acrylic bowl fitted with a rubber gasket and easily removable type shall be secured to the lamp housing.

5.2.4.5 Provision shall be made for adjustment of lamp location for proper focussing.

5.2.4.6 Luminaires shall be suitable for mounting with pole bracket arm.

### 5.2.5 Flood Lighting Luminaires

5.2.5.1 Flood light lamp housing and reflector shall be separate from controlgear box. Requirements of controlgear box are specified elsewhere.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 18 OF 63

- 5.2.5.2 Lamp reflectors shall be of high purity spun aluminium attached to the cast aluminium lamp holder housing at the rear. Lamp holder housing shall be provided with cooling fins.
- 5.2.5.3 Reflector shall be closed from the front by heat resistant toughened glass and synthetic "S" type weather proof gasket.
- 5.2.5.4 Luminaire shall be provided with special lamp centering and focussing device ensuring good beam control.
- 5.2.5.5 MS mounting bracket shall allow fixation of the flood light in any position in a horizontal plane and the flood light can be locked in at any set angle in the vertical plane. Cast iron base and / or two protector scales shall also be provided where specified in "Luminaire Details"
- 5.2.5.6 Design shall permit replacement of lamp from the rear without disturbing the previously set aiming angles. Special guide pins shall also be provided for protecting the lamps from damage while replacing.
- 5.2.5.7 Halogen Flood Lighting Luminaire
- a) Luminaires shall be compact in design with aluminium alloy housing and three piece highly polished and anodised reflector assembly.
  - b) Toughened glass panel in the front shall be provided with silicon gaskets.
  - c) Lamp replacement from the front is also acceptable.
- 5.2.6 Post Top Lanterns
- 5.2.6.1 Luminaire shall comprise of a spun aluminium canopy, opal acrylic diffuser and a cast aluminium spigot.
- 5.2.6.2 Controlgear shall be integral type and shall be housed in the spigot.
- 5.2.6.3 Luminaire shall be supplied without mounting pole.
- 5.2.7 Bulk Head Luminaires
- 5.2.7.1 Bulk Head (Flame Proof)
- a) Bulk head luminaires shall be used for the locations where explosion or fire hazard exists.
  - b) Luminaire shall be made of cast iron housing with integral terminal box.
  - c) Front of the luminaire shall be covered with flat toughened glass cemented into a retaining ring.
  - d) Lamp replacement shall be from the front.
  - e) Controlgear box for HPMV lamps shall be integral to the housing.
  - f) MS fixing straps shall be provided for mounting.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 19 OF 63

- g) Luminaire shall be stove enameled grey outside and white inside.
- h) Terminal box shall be provided with 20 mm ET conduit entry.
- i) Complete luminaire shall be suitable for the hazardous area as classified in Data Sheet A. Type test certificate for flame proofness test from government or government approved independent laboratory shall be submitted.

### 5.2.7.2 Bulk Head (Weather Proof)

- a) Luminaire shall be suitable for indoor / outdoor applications having weather proof features.
- b) The luminaire shall comprise of die cast aluminium alloy body of dish shape.
- c) Luminaire shall have a heat resistant prismatic cover held in a weather proof gasket.
- d) Luminaire shall be stove enamelled grey outside and white inside.
- e) Glass cover shall have a galvanised wire protection.
- f) Luminaire shall be provided with locking arrangement with Allen key to prevent pilferage.
- g) Luminaire shall be suitable for use with incandescent lamp upto 100W.
- h) Provision for 20 mm ET conduit entry shall be provided at the bottom.

### 5.2.8 Emergency Lighting Luminaires

- 5.2.8.1 The luminaire shall be automatic, 40W incandescent bulb unit having in-built battery.
- 5.2.8.2 Battery shall have integral charging unit. Battery rating shall be 4 hours i.e. during AC supply failure emergency lighting shall operate for 4 hours without recharging.
- 5.2.8.3 Charger shall be suitable for operation as per system design data.
- 5.2.8.4 Battery shall be maintenance free sealed lead-acid type unless mentioned otherwise in Data Sheet A as Ni-Cd battery.
- 5.2.8.5 The battery enclosure shall be suitably painted and ventilated for the performance with sealed lead acid battery, as applicable.

### 5.3 CONTROLGEAR BOX (NON-INTEGRAL TYPE)

- 5.3.1 Non-integral controlgear boxes shall be of 1.6 mm thick CRCA sheet steel construction unless specified otherwise in Data Sheet A.
- 5.3.2 Boxes shall have weatherproof construction and shall be provided with one piece neoprene gasket. Unless mentioned otherwise in Data Sheet A, degree of protection shall be IP:55.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 20 OF 63

- 5.3.3 Boxes shall be provided with HRC fuse mounted on a removable tray. Boxes shall be provided with all necessary components having a neat layout arrangement such that it is possible to test, inspect or replace any component without difficulty.
- 5.3.4 Boxes shall be suitable for mounting on structures, walls and columns.
- 5.3.5 Unless mentioned otherwise in Data Sheet A, boxes shall be galvanised.
- 5.3.6 Suitable number of terminals shall be provided for looping-in and looping-out of cable connections and also connections to the luminaire(s).
- 5.3.7 Cable / conduit knock-outs shall be for each loop-in and loop-out connection and also connection to the luminaire(s).
- 5.4 REFLECTORS
- 5.4.1 Reflectors shall be made of sheet steel or aluminium as applicable, minimum 20SWG thick, securely fixed by fastening device of captive type.
- 5.4.2 The aluminium reflectors shall be made of high purity aluminium sheet. Sheet will be polished, electrochemically brightened and anodised.
- 5.4.3 Wherever reflectors are separate from housing, they shall be securely attached to the luminaire by means of easily accessible fastening devices such that they are readily removable from the housing for maintenance.
- 5.5 LAMP HOLDERS
- 5.5.1 Holders shall be resistant to wear and shall be smooth in operation.
- 5.5.2 Contacts shall be of durable quality.
- 5.5.3 Holders shall hold the lamp under condition of shock and vibration.
- 5.5.4 Lamp holders for fluorescent lamp shall be spring loaded, bi-pin, rotor type with low contact resistance.
- 5.5.5 Live parts of the holder shall not be exposed when the lamp is inserted or removed in case of fluorescent luminaires.
- 5.5.6 Lamp holders for HPMV & HPSV lamps shall be of porcelain material.
- 5.5.7 Holders shall be screw type for HPSV & HPMV lamps. Holders for incandescent lamps shall be screw type, unless mentioned otherwise in Data sheet A.
- 5.5.8 Lamp holders for incandescent lamps shall be of brass or porcelain.
- 5.6 STARTER HOLDERS
- 5.6.1 Starter holders shall be designed and manufactured as per the applicable standard.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 21 OF 63

### 5.7 BALLASTS

- 5.7.1 Fluorescent fixtures, installed in other than control room areas shall have electronic ballasts. For control room, the ballast shall be copper wound, inductive, heavy duty type, filled with thermosetting insulating moisture repellent polyster and designed for long service life and low power loss.
- 5.7.2 Ballasts shall be totally enclosed type.
- 5.7.3 Ballasts shall be easily removable type.
- 5.7.4 Core shall be made of low loss, electrical grading stampings.
- 5.7.5 Coils shall be annealed copper wire wound, inductive, heavy duty type. Ballast windings shall have maximum operating temperature of 120°C without rated temperature rise marking.
- 5.7.6 The core and coil assembly shall be impregnated with suitable insulating material of high thermal stability and integrally encapsulated in thermosetting polyester compound. The compound shall be insulating and moisture resistant filled under pressure or vacuum.
- 5.7.7 End connections shall be made available in a terminal block, rigidly fixed to the ballast enclosure.
- 5.7.8 Ballasts shall be free from humming.
- 5.7.9 Ballast shall be provided separately for each lamp in a multi-lamp luminaire.
- 5.7.10 Tappings shall be provided to set the voltage within range for HPMV & HPSV luminaires.
- 5.7.11 It shall be Flicker-free warm start, ideal for areas with high switching frequency.
- 5.7.12 Electronic Ballast shall be of such design that minimum 25% reduction in energy consumption at constant luminous flux compared with conventional gear.
- 5.7.13 Electronic Ballast shall not be caused to high harmonic distortion.
- 5.7.14 Electronic Ballast shall provide constant light independent of mains voltage fluctuation.

### 5.8 STARTERS

- 5.8.1 Starters shall be made of aluminium material. Plastic or any other material if used shall be subject to purchaser's approval.
- 5.8.2 Starters shall have bi-metal electrodes.
- 5.8.3 Starter shall be replaceable without the use of any tool and without disturbing any accessory or lamp.
- 5.8.4 Starters shall have high mechanical strength.
- 5.8.5 Starters shall be provided with radio interference suppressing capacitors.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

DOCUMENT ID

SECTION D

REVISION 0

DATE: 25.07-2011

SHEET 22 OF 63

5.8.6 Starters shall have brass contacts.

### 5.9 CAPACITORS

5.9.1 Capacitors shall have constant value of capacitance, suitable for operation at supply voltage.

5.9.2 Capacitors shall be hermetically sealed, preferably in a metal enclosure to prevent seepage of impregnant and ingress of moisture.

### 5.10 LAMPS

5.10.1 Lamps shall be suitable for use in any position.

5.10.2 Lamps shall be capable of withstanding small vibrations without breakage to filaments / electrodes and lead-in wire.

#### 5.10.3 Type of Lamps

##### a) Fluorescent Lamp

i. They shall be of the "cool daylight" type, unless mentioned otherwise in Data Sheet A.

ii. Anode rings shall be provided to prevent blackening of the ends.

iii. Lamp caps shall be two pin type at each end.

##### b) Incandescent (GLS) Lamps

i. Incandescent lamps shall be "clear" type.

ii. Lamp caps shall be screw type, unless mentioned otherwise in Data sheet A.

##### c) Mercury Vapour Lamps

i. Lamps shall have outer envelope with colour corrected fluorescent powder, unless mentioned otherwise in Data Sheet A.

ii. Lamp caps shall be screw type.

##### d) Sodium Vapour Lamps

i. Lamps shall be ovoid shaped with diffusing powder coating.

ii. Lamps shall be provided with external igniters and rapid restart facility.

iii. Lamp caps shall be screw type.

##### e) Halogen Lamps

i. Lamps shall be double ended linear type.





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 23 OF 63

ii. Lamps shall be of immediate start type.

iii. Design of lamps shall ensure high performance and high efficiency.

### 6.0 DESIGN REQUIREMENTS (MAIN EQUIPMENT EXCEPT LUMINAIRES AND LAMPS)

#### 6.1 LIGHTING DISTRIBUTION BOARD (LDB)

##### 6.1.1 General Requirements of LDBs

6.1.1.1 LDBs shall be totally enclosed, modular in construction, indoor type and suitable for electrical system data as specified in Data Sheet A. The LDB shall be free standing type suitable for installation on cable trenches / floor.

6.1.1.2 LDBs shall be constructed from CRCA sheet and structural sections. Sheet thickness for load bearing members shall be 2.0 mm and that for non-load bearing members shall be 1.6 mm, unless specified otherwise in Data Sheet A. The design and construction of LDBs shall ensure adequate rigidity.

6.1.1.3 Vertical cable chambers / alleys of adequate width but not less than 250 mm shall be provided for incoming / outgoing cables of each panel.

6.1.1.4 LDBs shall have only one operational front. Door shall be provided at the front of each module to give full access to all the components.

6.1.1.5 LDBs shall consist of dust and vermin proof cubicles without the use of louvers (except the transformer compartment, where applicable).

6.1.1.6 Good quality synthetic rubber / neoprene gaskets shall be put around the door, cover edges and cutout edges for pushbutton, lamps etc. for protection against dust. The door when closed, shall compress the gasket uniformly.

6.1.1.7 Cutout edges for instruments, relays etc. shall have sufficient overlap surface to minimize the dust entry. The arrangement for the front mounting of switch handles shall render the LDB reasonably dust free such that the normal operations are not affected.

6.1.1.8 Degree of protection for completed LDBs (Distribution Board) shall be IP:52 unless mentioned otherwise in Data Sheet A.

6.1.1.9 The LDBs shall be designed to prevent contact with live parts both within the modules and in the cable alley.

6.1.1.10 The ratings of all components shown in the enclosed drawings are indicative only. The bidder shall be responsible to check and coordinate the MCB characteristic with back up fuses etc. provided. Any change in size / ratings of components required for final arrangement may be complied with and provided by the vendor at no extra cost.

6.1.1.11 All equipment shall be constructed of non-hygroscopic and non-inflammable materials.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 24 OF 63

- 6.1.1.12 All components mounted in the LDBs shall be accessible and shall not impede access to wiring or terminals. All faults except busbar fault which may occur within any individual unit shall be confined within that unit only and shall not cause shutdown of any section of the board other than the affected unit itself. Maintenance and inspection shall be possible in any individual unit without affecting other units.
- 6.1.1.13 Incoming unit shall comprise of either switch-fuse / composite fuse-switch unit or MCCB as per scheme / Data Sheet A. Outgoing units shall be a switch-fuse / composite fuse-switch unit / MCB.
- 6.1.1.14 The rated continuous current of the equipment and components shall be as given in the schemes. These ratings shall be obtained with the components mounted in their housing as in service without exceeding the permissible temperature rise.
- 6.1.1.15 Interlock between compartment door and modules shall be provided such that the door cannot be opened without switching off the power supply to the module.
- 6.1.1.16 Defeat interlock shall be provided for the units comprising of switch or moulded case circuit breaker as a means of isolation device, such that it is possible to open the door with device ON. It shall not be possible to close the door till the interlock has been reinstated.
- 6.1.1.17 Each LDB shall be fitted with base frame made of angle or channel.
- 6.1.1.18 All fixing nuts and bolts together with grounding bolts shall be provided.
- 6.1.1.19 Lifting lugs shall be provided for each shipping section of LDB. Removal of such lugs or hooks shall leave no opening in the LDB.
- 6.1.2 LDBs with transformers (Additional Features)
- 6.1.2.1 The lighting distribution board shall be arranged in two adjacent but separate compartments, one compartment for the lighting transformer and the other for the incoming & outgoing feeders etc.
- 6.1.2.2 The transformer shall be mounted on the base channel and it shall be possible to easily remove the transformer from the cubicle after opening the door. Necessary portable ramp made of mild steel shall be supplied along with each LDB.
- 6.1.2.3 Independent gasket hinged door with operating handle shall be provided for access to transformer & its taps. Operating handle shall have built-in key locking arrangement.
- 6.1.2.4 Suitable ventilation arrangement for the transformer compartment to dissipate the heat of the transformer shall be provided. The arrangement shall be in the form of louvers and the same shall be provided with galvanised wire mesh with dust catchers on the inside.
- 6.1.2.5 The degree of protection for transformer compartment shall be IP:42 unless mentioned otherwise in Data Sheet A.
- 6.1.2.6 Connections between transformer secondary terminals and the busbars shall be made by using PVC insulated flexible copper cables or busbars.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 25 OF 63

- 6.1.2.7 Warning plate shall be provided on transformer enclosure. The inscription of warning plate shall be as given below :
- DO NOT OPEN DOORS WHEN ENERGISED
  - KEEP TAPS AT SAME POSITION FOR ALL PHASES
- 6.1.2.8 Transformer enclosure shall be provided with a danger plate.
- 6.1.3 Lighting Transformer
- 6.1.3.1 Lighting transformer, where specified, shall form an integral part of lighting distribution board.
- 6.1.3.2 Lighting transformer shall be dry type, natural air cooled and suitable for mounting inside the lighting distribution board. Transformer shall be non-encapsulated type, unless specified otherwise in Data Sheet A.
- 6.1.3.3 Rating of transformer shall be 50 kVA or 100 kVA as per type of LDB.
- 6.1.3.4 Voltage rating shall be as given in Data Sheet A.
- 6.1.3.5 Percentage impedance shall be 3% for 50 kVA and 4% for 100 kVA transformers, unless specified otherwise in Data Sheet A.
- 6.1.3.6 Off circuit tap changers / links shall be provided for +5% in steps of 2.5%.
- 6.1.3.7 Transformer winding insulation shall be class "F" or better.
- 6.1.3.8 Transformer shall be of vector group Dyn1.
- 6.1.3.9 Winding shall be of copper material and maximum winding temperature at full load and under site conditions shall not exceed 120 oC.
- 6.1.3.10 Transformer shall be suitable for cable connections on the primary side and flexible cable or busbar connection on the secondary side.
- 6.1.3.11 The secondary neutral of the transformer shall be brought out for getting a grounded 4 wire supply system.
- 6.1.3.12 The transformer neutral shall be brought outside the LDB for earthing. The neutral bus bar shall be insulated from the LDB enclosure.
- 6.1.3.13 Transformers shall be provided with the rollers, pulling holes, lifting lugs, jacking positions etc.
- 6.1.4 Busbars, Connections and Joints
- 6.1.4.1 Busbars shall be made of aluminium grade E 91E or high conductivity copper (ETC). Busbar material shall generally be aluminium unless mentioned otherwise in Data Sheet A.
- 6.1.4.2 Busbars shall be supported on non-hygroscopic and non-inflammable insulators of material such as glass reinforced moulded plastic material, epoxy cast resin etc. Separate supports



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 26 OF 63

shall be provided for each phase of the busbars. Insulation level of neutral busbar shall be same as that of phase busbars.

- 6.1.4.3 Busbars shall be contained in a separate vermin-proof compartment within the LDB and shall have bolted sheet steel covers for providing suitable access.
- 6.1.4.4 Busbar clearances in the air shall be as per applicable standard for 500V, 3 phase system.
- 6.1.4.5 Temperature for busbars, droppers and connections shall not exceed 90°C for an ambient of 50°C while carrying maximum continuous current.
- 6.1.4.6 The busbar, busbar connections and supports shall have sufficient strength to withstand thermal and electromechanical stresses produced by the specified short circuit level of the system.
- 6.1.4.7 Busbars (including neutral busbar) shall be capable of carrying the short-time current specified in Data Sheet A. The duration of short-time current shall be 1 sec unless mentioned otherwise in Data Sheet A. For the specified current and duration, there shall be no damage to the equipment.
- 6.1.4.8 The neutral bus shall be rated same as phase bus.
- 6.1.4.9 Main busbars and connections shall be prominently marked and displaced for standard sequence counting from rear to front, top to bottom, or left to right as viewed from the switching device operating mechanism side.
- 6.1.4.10 Busbars and connections shall be provided with colour coded PVC sleeves. All live parts shall be properly shrouded with insulating material.
- 6.1.4.11 Earth busbar shall be provided separately. Material of earth busbar shall be GI unless mentioned otherwise in Data Sheet A.
- 6.1.4.12 Busbar Joints
  - a) Busbar and tap off joints shall be bolted type.
  - b) Busbars shall be thoroughly cleaned before jointing. Suitable contact grease shall be applied to remove oxide film just before jointing.
  - c) For copper busbars, the connecting portion shall be tinned or silver plated.
- 6.1.5 Wiring and Terminals
  - 6.1.5.1 All internal wiring for connections to remote equipment shall be brought to terminal boards. Spare contacts of devices shall also be wired upto terminal board as per schemes. Wires shall not be jointed or teed-off except at terminal points.
  - 6.1.5.2 Wiring shall be made by 1000 volt grade three / seven strand PVC insulated copper wire having a cross-sectional area of not less than 1.5 sq.mm. All connections from CT leads upto instruments, terminals shall be made by copper wires of minimum 2.5 sq.mm. size.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 27 OF 63

6.1.5.3 All wiring shall be made with the Colour Codes specified below :

a) 3 phase AC Connections

Phase 1 (R)	Red
Phase 2 (Y)	Yellow
Phase 3 (B)	Blue
Neutral	Black

b) 1 phase AC Connections

Phase Red / Yellow / Blue (as per associated circuit)	
Neutral	Black

c) DC Connections

Positive	White
Negative	Grey

d) Earth Connection Green

6.1.5.4 Where wiring passes from one compartment to another, the aperture shall be 'Bushed' to prevent damage to wires against sheet metal edges. Bushes may comprise of good quality rubber / PVC grommets.

6.1.5.5 Every wire end shall be fitted with numbered ferrules of white or yellow colour having glossy finish with identification number engraved in black. Ferrules shall be made of moisture and oil resisting insulating material. Ferrules shall be of interlocked type or tight fitting type. Ferrules shall be so fitted that they will not get detached, when the wire is removed from the terminal.

6.1.5.6 System of marking of wiring shall be as per applicable standard.

6.1.5.7 All wires used internally shall have crimped on tinned copper lugs for terminations.

6.1.5.8 Terminal boards shall be stud type with insulating barriers of adequate height.

6.1.5.9 Terminal boards shall have separate terminals for incoming and outgoing wires with not more than two wires connected to any one terminal.

6.1.5.10 Terminal boards shall be mounted vertically or in the horizontal rows and properly spaced to have clean wiring arrangement, adequate access for putting ferrules, making terminations etc. It shall be possible to read the ferrule numbers when the wiring is complete. Where terminals may be live when the equipment is isolated from the main supply, these shall be clearly marked near the terminal boards.

6.1.6 Controls



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 28 OF 63

The controls shall be provided as per purchaser's requirements covered in the specification and control schemes.

### 6.1.7 Switch Fuse Units

Refer clause 7.0 (COMPONENTS OF MAIN EQUIPMENT)

### 6.1.8 Cable Terminations

6.1.8.1 All cables, either incoming or outgoing to the LDB, shall be terminated in a cable chamber. For each panel, there shall be a cable chamber on the side. The door of cable chamber should open or be locked with the help of a tool. Unless stated otherwise in Data Sheet A, all cables shall enter from the bottom.

6.1.8.2 Removable undrilled gland plates of sheet steel shall be provided in the cable chamber for entry of cables. Minimum thickness of gland plate shall be 3mm. The gland plate shall be of adequate size for connecting requisite number of cable glands for power and control cables.

6.1.8.3 Heavy duty bolt-on termination tinned copper lugs of compression type shall be used in for power cable termination.

6.1.8.4 For supporting and clamping of cable cores at regular interval in cable alleys, suitable slotted angle upto the respective terminal blocks shall be provided.

6.1.8.5 The supply of tinned copper cable lugs for power cables forms part the supply of equipment.

### 6.1.9 Earthing

6.1.9.1 An earth busbar of adequate size of galvanised MS shall be provided at the bottom for the entire length of the LDB.

6.1.9.2 Every metal part other than those forming parts of an electrical circuit shall be connected to the earth bus by means of high conductivity copper wire of size not less than 2.5 sq. mm. cross-sectional area.

6.1.9.3 Doors shall have a flexible copper wire for earth connection to fixed unit.

6.1.9.4 Each LDB shall be fitted with two earthing studs located in accessible position on sides for connection of internal earth busbar to the external earthing connection.

6.1.9.5 Earth busbar shall be brought outside LDB for making external connections.

### 6.1.10 Types of LDBs

The LDBs shall be of following type :

- a) LDB-H (n) - AC LDB with 100 kVA transformer
- b) LDB-F (n) - AC LDB with 50 kVA transformer
- c) LDB-N (n) - AC LDB with no transformer



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 29 OF 63

d) LDB-D (n) - DC LDB

NOTE : (n) indicates number of outgoing feeders.

### 6.1.10.1 AC LDBs (LDB-H, LDB-F, LDB-N)

Each LDB shall comprise of the following and comply with the enclosed single line diagrams :

- a) One lighting transformer (LDB-H & LDB-F).
- b) One incomer of TP / TPN switch-fuse unit or MCCB / MCCB with neutral link as per Data Sheet A. It shall be provided on the primary side of transformer for LDB type LDB-H & LDB-F.
- c) Set of busbars with 3 phase and neutral.
- d) TPN switchfuse units for each outgoing circuit.
- e) Three indicating lamps with fuses for indicating bus supply ON.
- f) CT operated ammeter with selector switch.
- g) VT operated voltmeter with selector switch.
- h) Power & control terminals, earth-stud, earth busbar, designation labels, internal wiring, power cable lugs, glands etc. shall be provided to complete the LDB in all respects.

### 6.1.10.2 DC LDBs (LDB-D)

Each LDB shall comprise of the following and comply with the enclosed single line diagrams :

- a) One incomer of two pole switch-fuse unit.
- b) Two pole DC contactor on the incoming circuit for changeover to DC in case of AC normal supply failure.
- c) One under voltage relay of suitable range, if specified in Data Sheet A.
- d) One ON delay timer.
- e) One test push button.
- f) Set of busbars for positive and negative.
- g) Two pole switch-fuse units / MCB for outgoing feeders.
- h) Two indicating lamps with fuses for indicating bus supply ON.
- i) Power & control terminals, earth-stud, earth busbar, designation labels, internal wiring, power cable lugs, glands etc. shall be provided to complete the LDB in all respects.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 30 OF 63

### 6.2 LIGHTING PANELS (LPs)

#### 6.2.1 General Requirements of Lighting Panels

6.2.1.1 LPs shall be totally enclosed, suitable for electrical system data as specified in Data Sheet A. The LP shall be suitable for mounting on wall / column / structure.

6.2.1.2 Panels shall be suitable for indoor / outdoor application as per Data Sheet A and BOQ. Outdoor panels shall have a sloping canopy.

6.2.1.3 LPs shall be constructed from CRCA sheet. Sheet thickness shall be 2.0 mm, unless mentioned otherwise in Data Sheet A. The construction of LPs shall ensure adequate rigidity.

6.2.1.4 All components of the LP shall be fully mounted inside the panel. LPs shall have only one operational front. Door shall be provided to give full access to all the components. Door shall have padlocking arrangement.

6.2.1.5 LPs shall consist of dust and vermin proof cubicles without the use of louvers.

6.2.1.6 Good quality synthetic rubber / neoprene gaskets shall be put around the door. The door when closed, shall compress the gasket uniformly.

6.2.1.7 Unless mentioned otherwise in Data Sheet A, degree of protection for completed LPs shall be IP:52 for indoor LPs and IP:55 for outdoor LPs.

6.2.1.8 The LPs shall be designed to prevent contact with live parts when the front door is open.

6.2.1.9 All busbars (phase, neutral, positive, negative as applicable) within a panel shall be of the same size.

6.2.1.10 All control wiring inside the panels shall be carried out with 1100 V grade, PVC insulated flexible copper wire of 2.5 sq. mm size.

6.2.1.11 The rated continuous current of the equipment and components shall be as given in the single line diagrams. These ratings shall be obtained with the components mounted in their housing as in service without exceeding the permissible temperature rise.

6.2.1.12 Each LP shall be fitted with M.S. mounting brackets.

6.2.1.13 Panel shall be suitable for top / bottom cable / conduit entries. However, outdoor LPs shall have bottom cable / conduit entry. Removable undrilled gland plate of sheet steel shall be provided for entry of cables. Minimum thickness of gland plate shall be 3 mm. The gland plate shall be of adequate size having knock-outs for requisite number cable connections. Gland plate shall be provided with gasket.

6.2.1.14 The lighting panel shall be complete with copper busbars, and shall incorporate switch fuse or MCB on the incoming side, single pole miniature circuit breakers (MCBs) for AC outgoing circuits and double pole MCBs for DC outgoing circuits. Number of outgoing circuits shall be as per BOQ.





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 31 OF 63

- 6.2.1.15 Each lighting panel shall be fitted with two GI earth studs located in accessible position on the outside of the panel on opposite sides.
- 6.2.1.16 All metal parts of the panel except current carrying parts shall be bonded together electrically to the earthing stud.
- 6.2.1.17 Each panel shall be fitted with phase barriers of fireproof insulating material in such a manner that it is not readily possible for personnel to touch the phase busbars. Insulating sheet shall be fitted around the MCBs such that only the surface and toggle of the MCBs are available on the front.
- 6.2.1.18 The supply of cable lugs for power and control cable connections forms part the supply of equipment.
- 6.2.1.19 Each panel shall be provided with a circuit directory plate with inscriptions neatly typed and laminated, fitted on the inside of door.

### 6.2.2 Type of Lighting Panels

- a) LP-A (n) - AC Lighting Panel
- b) LP-D (n) - DC Lighting Panel
- c) LP-F (n) - Fancy Lighting Panel (Decorative)
- d) LP-S (n) - Street Lighting Panel

NOTE : (n) indicates number of outgoing circuits.

### 6.2.3 AC Lighting Panel (LP-A)

- 6.2.3.1 LPs shall be provided with TPN switch as incomer.
- 6.2.3.2 Requisite number of single pole MCBs shall be provided for outgoing circuits.
- 6.2.3.3 Separate neutral shall be available at terminal block for each outgoing circuit.
- 6.2.3.4 Construction of AC Normal and AC Emergency panels shall be same.

### 6.2.4 DC Lighting Panels (LP-D)

- 6.2.4.1 LPs shall be provided with double pole switch as incomer.
- 6.2.4.2 Requisite number of double pole MCBs shall be provided for outgoing circuits.

### 6.2.5 Decorative Type Lighting Panels (LP-F)

- 6.2.5.1 Decorative lighting panels shall be designed for use in areas like administrative building, service building, canteen, residential premises etc.
- 6.2.5.2 Thickness of sheet steel shall be as per manufacturer's practice.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 32 OF 63

- 6.2.5.3 LPs shall be of tone colour with elegant finish.
- 6.2.5.4 LPs shall be provided with TPN switch as incomer and requisite number of MCBs shall be provided for outgoing circuits.
- 6.2.5.5 LPs shall be suitable for either surface or flush mounting as per Data Sheet A and BOQ. Flush mounted panels shall have the collared door suitable for matching with the wall.
- 6.2.5.6 Lighting Panels may be provided with transparent acrylic cover for operation of MCBs, if asked for in Data Sheet A.
- 6.2.5.7 LPs shall be provided with knockouts on the top, bottom and sides.
- 6.2.6 Street Lighting Panel (LP-S)
- 6.2.6.1 Street Lighting Panels shall be provided for feeding power supply to luminaires of street light poles, flood lighting poles, lighting masts etc.
- 6.2.6.2 Each Street Lighting Panel shall comprise of the following :
- a) One TPN door interlocked switch-fuse unit. Interlock defeat feature shall also be provided.
  - b) Three pole AC Contactor
  - c) 00 - 24 hrs timer and a photo-electric switch for automatic switching of contactor
  - d) Three phase & neutral busbars
  - e) Single pole or three pole MCBs for each outgoing circuit as per Data Sheet A
  - f) Two lamps for bus supply ON & OFF indications
  - g) Complete wiring arrangement as per control scheme.
  - h) Auto-Manual selector switch
  - i) ON push button
  - j) OFF push button
  - k) Photo switch
- 6.2.6.3 Switching ON and switching OFF shall be through both 00 - 24 hrs timer and light sensor in automatic mode.
- 6.2.6.4 One number light sensor in weather proof enclosure having IP:55 degree of protection shall be supplied loose along with each SLP.
- 6.2.6.5 Internal power wiring shall be done with PVC insulated Cu wire of suitable size. All control wiring inside the panel shall be carried out with 1100 V grade, PVC insulated flexible copper wires.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 33 OF 63

### 6.3 LIGHTING POLES

6.3.1 Lighting poles as required for street lighting and flood lighting shall be of swaged/stepped tubular steel of swan neck construction as per applicable standard. As an alternative RCC tubular pole construction as per applicable standard can also be quoted.

6.3.2 Unless mentioned otherwise in Data Sheet A, lighting poles shall be painted type provided with following surface treatment:

- a) The poles shall be coated with black bituminous paint, conforming to applicable standard, throughout on the inside surface and on the outside surface up to the level which is embedded in ground.
- b) Exposed outside surface shall be painted with two coats of red lead oxide primer and followed by two coats of aluminium paint.

6.3.3 Where galvanization of poles is specified:

- a) All inside and outside surfaces of the pole and base plate shall be hot dip galvanised as per manufacturer's practice.
- b) Base plate shall be galvanised after welding to the pole base.
- c) Manufacturer's procedure for galvanisation shall be submitted for purchaser's approval during detailed engineering stage.

6.3.4 Each street lighting pole shall be supplied with necessary pipe-reducer / fixing-bracket for fixing the luminaire. The details of bracket/arm are indicated in enclosed drawing.

6.3.5 Each street lighting pole shall be suitably provided with weather proof, galvanised steel junction box and two numbers fixing brackets suiting the diameter of the pole. The requirements of junction box are stipulated elsewhere. The fixing brackets shall be supplied loose.

6.3.6 Street lighting pole shall be provided with wiring hole. The location shall be coordinated with mounting position of street lighting pole JB. The diameter of hole shall be 20 mm. The hole shall be provided with a rubber / PVC grommet.

6.3.7 Flood lighting pole shall be provided with painted MS plate and shall be suitable for the number of flood lighting luminaires and control gear boxes as per enclosed drawings.

6.3.8 Provision for earthing shall be provided for flood / street lighting poles at a height 1 metre above the ground.

#### 6.3.9 Types of Lighting Poles

Exact type and designation of lighting pole is as given in Data Sheet A. Basic types are as follows :

- a) PS1 - Street Lighting Pole for one luminaire with 1200mm bracket arm.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 34 OF 63

- b) PS2 - Street Lighting Pole for one luminaire with 1800mm bracket arm.
- c) PS3 - Street Lighting Pole for one luminaire with 2500mm bracket arm.
- d) PS4 - Street Lighting Pole for two luminaires with 1800mm bracket arm each.
- e) PS5 - Street Lighting Pole for two luminaires with 2500mm bracket arm each.
- f) PS6 - Street Lighting Pole for four luminaires with 1800mm bracket arm each.
- g) PS7 - Street Lighting Pole for four luminaires with 2500mm bracket arm each.
- h) PF1 - Flood Lighting Pole for one luminaire.
- i) PF2 - Flood Lighting Pole for two luminaires.
- j) PF3 - Flood Lighting Pole for three luminaires.
- k) PF4 - Flood Lighting Pole for four luminaires.

### 6.4 LIGHTING MASTS

- 6.4.1 The lighting mast (tower) shall be of steel sections having lattice structure construction with ladder, cage and top platform.
- 6.4.2 Lighting mast design shall be suitable for following :
  - a) Height of the lighting mast as per type.
  - b) Maximum number of luminaires as per Data Sheet A.
  - c) Additional load of 500 kg towards the weight of maintenance crew.
- 6.4.3 Permissible design parameters should be according to relevant standard. The deflection under the maximum wind pressure of 150 kg/sq.m shall not exceed 1 in 360.
- 6.4.4 All steel sections, members and hardware used shall be hot dip galvanised as per applicable standard.
- 6.4.5 The mast shall be provided with a platform at the top, a steel cage ladder connecting to the ground and a midway landing. Height of the platform provided on the top of the mast shall be 2.0 metre and mid-way landing platform height shall be minimum 1.0 metre.
- 6.4.6 The span of rung shall not be less than 300mm and spacing between two adjacent rungs shall not be more than 300mm. Diameter of cage for ladder shall not be less than 1000 mm. Ladder shall be supported to give adequate rigidity.
- 6.4.7 Necessary mounting facilities for mounting of luminaires and controlgear boxes shall be provided at top platform. This shall include provision of holes in the fixing bracket for movable fixing plate. Adequate number of movable plates affixed to the bracket shall also be provided.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 35 OF 63

Size of movable plates and the position of holes shall match with the luminaire fixing arrangement.

- 6.4.8 Mast shall be provided with 600mm long air termination for the lightning protection. Suitable arrangement for connection of down comer (not in the scope of vendor) shall be provided. Provision of earth connection of GI strip shall also be kept at an height of one metre from the ground.
- 6.4.9 Provision shall be made for supporting cables, down conductors etc. at regular intervals on lighting tower. Hot dip galvanised brackets of required size shall be provided for the same.
- 6.4.10 Height of lighting tower shall be the height of tower above the ground and upto the top of the top platform. Other members such as foundation members and lightning arrester shall not be considered for defining the height of tower.
- 6.4.11 Types of Lighting Masts
- a) LM25 - Lighting Mast with 25 m height
  - b) LM28 - Lighting Mast with 28 m height
  - c) LM30 - Lighting Mast with 30 m height
  - d) LM32 - Lighting Mast with 32 m height
  - c) LM35 - Lighting Mast with 35 m height

### 6.5 JUNCTION BOXES

- 6.5.1 Junction boxes with terminals shall be supplied for branching and terminating lighting wires/cables whenever required, as specified.

#### 6.5.2 Construction Features

The junction boxes shall be fabricated out of MS sheet of thickness not less than 2.0mm and shall be of rectangular shape. The cover shall be hinged or bolted with captive nuts and bolts and shall be provided with neoprene gasket lining all over.

The junction boxes shall be provided with suitable knock outs/ gland plates for conduit/ cable connection. The conduit connection shall be properly sealed. The junction boxes meant for cable connection shall be complete with removable gland plates, glands and cable lugs, as required. The junction boxes shall be provided with two earthing terminals suitable for GI earthing wires.

The junction boxes shall be weather proof type conforming to IP-55 of IS:2147. Junction boxes for street light poles and lighting/lightning masts shall be provided with hinged doors and allen keys with bolts as locking arrangement.

The boxes and cover shall be hot dip galvanised. Junction boxes for corrosive areas like DM Plant, water treatment plant etc. shall have additional epoxy/acrylic coating of thickness not less than 50microns on outer surface.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 36 OF 63

The junction boxes shall be suitable for mounting on wall, columns, lighting poles, mast structures etc. The brackets, bolts, nuts, screws and any other erection accessories required for erection shall be included in the erection price. Circuit number, number of street lighting panel and pole/mast at site by the contractor after their installation.

### 6.5.3 Terminals

Multiway terminal blocks of approved type and make complete with galvanised screws, nuts, washers and marking strips shall be furnished for terminating the lighting wires.

All the terminals blocks shall be of 650V grade one piece construction with insulating barriers. These terminals shall be made of copper alloy and shall be stud type. Each terminal provided on junction box shall be suitable for terminating two numbers of aluminium conductors of the size as specified without any damage to the conductors or looseness.

### 6.5.4 The junction boxes shall be of following types:

Type of junction boxes:

Type	Description
JB-F	Provided with four (4) way stud type terminals for terminating upto 2Nos. 10 mm <sup>2</sup> stranded aluminium conductors on each terminal, suitable for outdoor installations.
JB-FE	Same as above but with an additional epoxy coating of 50micron thickness.
JB-S	Provided with four (4) way stud type terminals, each terminal suitable for terminating upto two nos. of 16mm <sup>2</sup> stranded aluminium conductors & with one no.6A HRC fuse and link.
JB-M	Provided with four (4) way stud type terminals, each terminal suitable for terminating upto two nos. of incoming 35mm <sup>2</sup> stranded aluminium conductors, with three nos. 25A HRC fuses, one link, and one number 32A TPN switch, and four way stud type terminals each suitable for terminating 16sq.mm. Al conductor outgoing cable.
JB-M1	6way stud type terminal block for three phases and three neutrals of adequate size to receive 4C-16mm <sup>2</sup> incomer cables and three nos. 2Cx2.5mm <sup>2</sup> Cu conductor outgoing cables.
JB-SW1	Provided with four (4) way stud type terminals each terminal suitable for terminating to 10mm <sup>2</sup> stranded aluminium conductor.
JB-SW2	Similar to the JB-SW1 but provided with ten (10) way terminals.
JB-SW3	Similar to JB-SW1 but provided with eighteen (18) way terminals.

### 6.6 FUSE BOXES



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

REVISION D

REVISION 0 DATE: 25.07-2011

SHEET 37 OF 63

- 6.6.1 Boxes shall be suitable for accommodating fuses, neutral links and termination of cables on each side.
- 6.6.2 Boxes shall be of rectangular shape and fabricated out of sheet steel, hot dip galvanised and of weather proof construction.
- 6.6.3 Sheet steel thickness shall be 1.6 mm, unless mentioned otherwise in Data Sheet A.
- 6.6.4 Unless specified otherwise in Data Sheet A, degree of protection of fuse boxes shall be IP:55.
- 6.6.5 Galvanisation shall be done corresponding to the sheet thickness and as per the applicable standard.
- 6.6.6 Boxes shall be provided with a hinged lockable door with neoprene gasket lining all over. Lock shall be operable with an allen key.
- 6.6.7 Terminals shall be stud type suitable for ring type lugs. The size of cable shall be intimated during detailed engineering.
- 6.6.8 Boxes shall be provided with suitable knock outs for conduit / cable connections.
- 6.6.9 Two earthing terminals suitable for GI earthing wire shall be provided for each box.
- 6.6.10 Boxes shall be suitable for mounting on walls, structural members etc. Suitable welded fixing brackets shall be provided for this purpose.
- 6.6.11 Fuse boxes shall be provided with a danger plate for the rated line to line voltage.
- 6.6.12 Types of Fuse Boxes
- a) FB - 1 Fuse Box with 1 fuse and 1 link
  - b) FB - 2 Fuse Box with 2 fuses and 2 links
  - c) FB - 3 Fuse Box with 3 fuses and 3 links
  - d) FB - 4 Fuse Box with 3 fuses and 1 link
- 6.7 RECEPTACLES
- 6.7.1 Receptacle unit shall consist of socket outlet with associated switch and plug. The socket outlet and switch shall be flush mounted on a box which shall be suitable for mounting on wall or steel structures.
- 6.7.2 Receptacle boxes shall be fabricated from CRCA sheets or made of heavy duty cast aluminium alloy as per Data Sheet A. Thickness of sheet steel shall be 1.6 mm, unless mentioned otherwise in Data Sheet A.
- 6.7.3 Steel boxes shall be hot dip galvanised as per the requirements of applicable standard corresponding to the sheet thickness.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 38 OF 63

- 6.7.4 The boxes shall have conduit knock-outs and shall be suitable for cable entry of the size to be specified by purchaser during detailed engineering.
- 6.7.5 The boxes shall be provided with neoprene rubber gaskets to make them moisture and dust proof.
- 6.7.6 Suitable loop-in and loop-out terminals shall be provided inside the box. Terminals for incoming and outgoing shall be suitable for the size of conductor of cables.
- 6.7.7 The receptacle units shall be of the following types:
- i) Type RA: It shall have the following:
    - a) 20A, 250V, 1-phase, 2 pole, 3-pin (third pin scrapping earth) porcelain, metal clad socket with a metallic cover tied to it, similar to 'Crompton Greaves' type AS20 or equivalent.
    - b) Rotary, heavy duty 20A switch conforming to applicable standard.
    - c) Shrouded, die-cast aluminium plug similar to 'Crompton Greaves' type AS20 or equivalent. Combined interlocked weather proof industrial unit.
    - d) Mechanical interlock shall be provided as follows :
      - i) Switch can be put ON only when plug is fully engaged.
      - ii) Plug can be withdrawn only when switch is in OFF position.
      - iii) Cover can be opened only when switch is in OFF position.
    - e) The arrangement should ensure that water does not enter tyhe plug when socket is ON.
    - f) Loop-in loop-out terminals shall be provided inside the box suitable for 10 mm<sup>2</sup> Al conductor.
  - ii) Type RB: It shall have the following:
    - a) Combination of 5A & 15A, 240V, 1-phase, 2 pole, 3-pin, third pin grounded socket with integral piano key type 15A switch, flush mounted on decorative backelite (6 mm thick)/ perspex (3 mm thick) sheet as cover of the boxes.
    - b) Loop-in loop-out terminals similar to type RA shall be provided. These will be located in office areas.
  - iii) Type RC: It shall have the following:
    - a) 63A, 415V, 3-phase-neutral earth, metal clad socket with cover, similar to 'Crompton Greaves' type CS63.





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 39 OF 63

- b) Rotary, heavy duty 63A switch conforming to applicable standard.
- c) Shrouded, die-cast aluminium plug similar to 'Crompton Greaves' type CP63
- d) It shall be combined, interlocked weather proof industrial unit.
- e) Mechanical interlock shall be same as that are applicable for RA type receptacles
- f) The receptacle boxes shall be suitable for entry and exit of 3.5CX70 mm<sup>2</sup> Al conductor PVC cable and loop-in loop-out terminals for the same shall be provided such that not more than one core is terminated at one terminal. Removable, undrilled cable gland plate shall be provided. Tinned copper lugs and double compression cable glands shall also be supplied by the bidder.

### 6.8 CEILING FAN & REGULATORS

6.8.1 The bidder shall supply the following ceiling fans complete with suspension rod, canopy and accessories and regulators:

- i) 1200 mm sweep
- ii) 1400 mm sweep

6.8.2 The fan motor shall be totally enclosed. The motor winding shall be of copper wire provided with double or reinforced class-E insulation.

6.8.3 The fan shall have three (3) well balanced blades. Precaution shall be taken in the manufacture of fan as well as regulators to ensure reasonable degree of silence at all speeds.

6.8.4 The regulator shall be conventional/electronic type with stepped/smooth (stepless) control of approved make.

6.8.5 The ceiling fans shall generally conform to relevant IS.

### 6.9 LIGHTING CONTROL SWITCH-BOXES

6.9.1 The switch-boxes shall be of bent steel construction, fabricated of 14SWG MS steel, with 6 mm thick decorative bakelite or 3 mm thick perspex sheet cover. The boxes shall be hot-dip galvanised.

6.9.2 The switch-boxes shall be suitable for surface mounting as well as flush mounting in brick walls. In the office areas where false ceiling is provided, they shall be flush mounted type on the walls with only the switch knob projecting outside.

6.9.3 Switch-boxes shall have conduit knock-out on two sides. Adequate provision shall be made for ventilation of these boxes. Conduit knock-out sizes shall be as per conduit layout drgs.

6.9.4 Switches shall be of piano-key type having quick-make, quick-break mechanism, provided with position marking, suitable for mounting on insulating plate. The switches shall be suitable for 1-phase, 240V, 50 Hz supply. They shall conform to relevant standards. The switches shall be supplied loose and shall be fixed at site according to requirement.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 40 OF 63

- 6.9.5 All components housed in the switch-boxes shall be wired to an outgoing junction box by 1.5 mm<sup>2</sup> Cu wire. The junction box shall have adequate nos. of terminals.
- 6.9.6 The size of switch-boxes shall be adequately chosen to accommodate the no. of switches and fan regulator boxes specified below. Fan regulators shall be supplied separately.
- i) Type SWB1 - Switch board with 1 no. 5A switch & JB type SW1.
  - ii) Type SWB2 - 3 nos. 5A switches and 1 no. fan regulator with JB type SW2.
  - iii) Type SWB3 - 7 nos. 5A switches and 3 nos. fan regulator with JB type SW3.
- 7.0 COMPONENTS OF MAIN EQUIPMENT (OTHER THAN LUMINAIRES)
- 7.1 MOULDED CASE CIRCUIT BREAKERS
- 7.1.1 Moulded case circuit breakers (MCCBs) shall be provided when called for in Data Sheet A for use in lieu of switch fuse for LDB incoming. MCCB shall meet the requirements stipulated in Data Sheet A.
- 7.1.2 MCCBs in AC circuits shall be of triple pole construction arranged for simultaneous three pole manual closing and opening and for automatic tripping at short circuit and overload. Neutral link shall be provided for LDBs without transformers.
- 7.1.3 Operating mechanism shall be quick make, quick break and trip free type.
- 7.1.4 The ON, OFF & TRIP positions of the MCCB shall be clearly indicated so as to be visible to the operator when mounted as in service. Operating handle shall be provided on front of the LDB.
- 7.1.5 MCCBs shall be capable of withstanding the thermal stresses caused by overloads and short circuits. The maximum tripping time under short circuit shall not exceed 20 milli seconds.
- 7.1.6 MCCB terminals shall be shrouded and designed to receive cable lugs for cable sizes relevant to circuit ratings.
- 7.1.7 Under voltage release and other releases shall be provided as specified in Data Sheet A / BOM / schemes.
- 7.2 SWITCH-FUSE UNITS
- 7.2.1 These units shall preferably comprise of switches having integral fuses, called composite units. Alternatively, combination units of separate switch and fuse may also be acceptable.
- 7.2.2 These units shall be provided for general purpose i.e. incoming or outgoing units.
- 7.2.3 The units shall be of the air break air-insulated type and designed to ensure safety to operating personnel.
- 7.2.4 Composite units shall have integral fuses i.e. fuse carrier with fuse link (fuse link forming the moving contact). The design shall ensure that the moving contact is not live when switch is open i.e. in OFF position, so as to facilitate removal of fuse.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 41 OF 63

- 7.2.5 The switch shall be capable making and carrying the system prospective fault current, but limited in magnitude and duration by the cut off characteristics of the largest HRC fuse link that may be fitted to that unit.
- 7.2.6 The fixed contact shall be so shrouded that maintenance of the unit can be carried out in safety with the busbars live.
- 7.2.7 Where one isolating switch is used as the incoming device, the incoming side fixed contacts shall be shrouded to ensure that maintenance can be carried out with the remote fuse and switch closed.
- 7.2.8 Composite switch-fuse or the combination of switch and fuse shall meet the requirements of its components as follows:
- 7.2.9 Isolating Switch
- a) Switches shall be air-break, quick make, quick break heavy duty type conforming to applicable standard.
  - b) All switches shall have visible ON / OFF position indication and shall be padlockable in any (ON / OFF) position.
  - c) Switches shall be door interlocked such that it shall not be possible to gain access to inside the unit unless the isolating switch is in OFF position.
  - d) The switches shall be suitable for independent manual operation.
  - e) The switch contacts shall be of silver alloy or silver plated copper and springs of non-corrosive material.
  - f) Inter-phase barriers shall be provided to prevent possibilities of phase to phase fault in the switch. The switch shall also be shrouded from all sides to prevent access to live parts on the switch after opening the unit door. The barriers and shrouding shall extend upto the height of switch to fully enclose both side terminals of the device. The arrangement shall permit easy maintenance.
- 7.2.10 High Rupturing Capacity (HRC) Fuses
- a) The fuse serving as the short-circuit protective device in isolating fuse-switch units shall be of HRC cartridge, current limiting and plug-in non-deteriorating type.
  - b) The fuse carriers shall be easily withdrawable for replacement of fuse. Insulated fuse pullers shall be provided where fuses are not mounted in insulating carriers to remove and replace fuses in live conditions.
  - c) Fuses shall preferably be fitted with a device to indicate operation (i.e. when the fuse has blown).
  - d) Live terminals of fuse bases shall be shrouded to prevent contact with personnel where fuse links are not mounted in carriers and are directly plugged into the fuse base. Inter-phase barriers extending throughout the length of the fuse base shall be provided to



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 42 OF 63

prevent inter-phase short circuit. They shall be shrouded from all sides to prevent accidental contact.

- e) Fuse carriers and bases shall be of good quality moulded insulating material. Porcelain fuse bases and carriers will not be accepted.
- f) The rating and characteristics of fuse links shall be chosen appropriately for short circuit protection of circuits down stream.

### 7.3 INDICATING METERS

7.3.1 Meters shall be panel mounted, flush type and suitable for rear terminal connection.

7.3.2 Meters and instruments shall be enclosed in dust proof, moisture resistant black finished cases and shall be suitable for tropical use. Instruments shall be suitable for operation from the secondary windings of CTs and VTs.

7.3.3 All instruments shall be calibrated to enable direct reading of primary quantities. Instruments shall be adjusted and calibrated at manufacturer's works and shall have means of calibration, checking and zero adjustment at site.

7.3.4 Instruments pointer shall have 90° movement. All the divisions and the quantity to be measured shall be clearly marked. Instruments shall conform to applicable standard and shall have accuracy class 1.5 or better having black numerals and lettering on white anti-parallax dial with knife edge pointer. Indicating instruments shall be of moving iron type for AC and moving coil type for DC circuits.

7.3.5 Ammeter, voltmeter etc. shall be of 96mm x 96mm (minimum) size.

7.3.6 Instruments having metallic cases shall be fitted with earthing terminals.

### 7.4 CONTACTORS

7.4.1 Contactors shall be of the air break type fitted with arc shields.

7.4.2 The operating coil shall be suitable for satisfactory operation in the range of 85% - 110% of nominal voltage specified under the Data Sheet A. The coil shall be tropicalized having insulation not less than class 'E'.

7.4.3 Electrically independent auxiliary contacts not less than 2NO + 2NC for interlocking and indication shall be fitted to individual power contactor.

7.4.4 All springs shall be made out of a corrosion proof material.

### 7.5 RELAYS

7.5.1 Relays shall be provided on the various circuits as per schemes. Relays shall be flush mounted on front of the board. Relay case shall be painted with dull black or egg shell black enamel and with back connected terminals. Metal cases and frames of relay shall be earthed.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 43 OF 63

7.5.2 All relays shall be of withdrawable type with built-in testing facilities, with provision for inspection, maintenance and replacement. Where built-in test facility is not provided for a particular relay, separate suitable test block shall be provided on the board for this purpose.

7.5.3 Relay performance shall not alter due to mechanical shock or vibration or external magnetic field which may be present at the place of mounting.

7.5.4 Each relay shall not have less than two independent pairs of contacts.

### 7.6 CURRENT TRANSFORMERS

7.6.1 CTs shall be air insulated having insulation class E or better, cast resin type and shall be capable to withstand the thermal and mechanical stresses resulting from maximum short circuit.

7.6.2 The short time current duration for CTs shall be one second.

7.6.3 CT primary current shall not be less than the full load thermal rating of the associated circuit. CT secondary shall have 5Amp rating unless specified otherwise in Data Sheet A. Polarity shall be marked in a suitable manner. The ratings shall be adequate to cater for the burden of connected instruments.

7.6.4 Measuring CTs shall have accuracy class 1.0 and instrument security factor less than 5.

7.6.5 CTs shall be of bar primary / wound primary / ring type capable of carrying the rated primary current.

### 7.7 VOLTAGE TRANSFORMER

7.7.1 Voltage transformers (VT) shall be dry, cast resin type comprising of single phase or three phase units. They shall have their primary windings protected by current limiting fuses with interrupting capacity corresponding to that of the lighting board / panel.

7.7.2 VT secondary windings shall be earthed in LDB / LP through link, which can be removed for insulation testing.

7.7.3 Three phase voltage transformers shall have 110 V secondary voltage unless mentioned otherwise in Data Sheet A. Single phase VTs shall have voltage rating of :

$$(\text{Nominal System Voltage} / \sqrt{3}) \text{ V} / (110 / \sqrt{3}) \text{ V}$$

So that secondary voltage shall be 110 volts phase to phase when the secondary winding is star connected. The accuracy class of VTs shall be 1.0. VTs shall have an output rating adequate to cater to the burden connected to them.

### 7.8 MINIATURE CIRCUIT BREAKERS

7.8.1 The use of miniature circuit breakers (MCBs) combining thermal overload and magnetic short circuit protection shall be application for the outgoing circuits of Lighting Panels.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 44 OF 63

- 7.8.2 MCBs shall have suitable rating but not less than 20A, 9kA.
- 7.8.3 MCBs shall be suitable for housing in the lighting panel and for connection of copper link bus bar at the incoming and copper lugs at the outgoing ends.
- 7.8.4 The terminals of MCB and ON / OFF positions shall be clearly and indelibly marked.
- 7.9 SELECTOR SWITCHES
- 7.9.1 The rating and other features of the switches shall be suitable for the application. The number of positions and the number of contacts required for each switch shall be as indicated in the schemes enclosed.
- 7.9.2 Selector switches shall be stay put type, provided with properly designated escutcheon plates clearly marked to show operating position.
- 7.9.3 Terminals carrying potential above 120 Volts shall be shrouded to prevent accidental contact with personnel.
- 7.9.4 Ammeter selector switches shall have make before break contacts.
- 7.9.5 The switches shall be suitable for semi-flush mounting with the front plate and operating handle projecting out. All connection to the switches shall be from the back.
- 7.9.6 The arrangement for front mounting of, these devices shall be such as to make them reasonably dust free so as not to interfere with normal operation.
- 7.10 INDICATION LAMPS
- 7.10.1 Indication lamps shall be complete with lens covers and holders.
- 7.10.2 Each lamp shall be fitted with a durable resistance integrally wired in series with the lamp. Alternatively, lamps with built in transformers are acceptable.
- 7.10.3 The lamp cover (lens) shall be translucent of appropriate colour.
- 7.10.4 Bulbs and covers shall be interchangeable, easily replaceable from the front without the need for any special means.
- 7.10.5 Terminals having potential above 120V shall be shrouded to prevent contact with personnel.
- 7.11 PUSH BUTTONS
- 7.11.1 Push button shall be heavy duty, flush mounted suitable for the application.
- 7.11.2 Push button shall be provided with integral escutcheon plates marked with its function identified as per schemes.
- 7.11.3 Colour shall be appropriate to the function.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0      DATE: 25.07-2011

SHEET      45 OF 63

- 7.11.4 Minimum number of contacts shall be 1 NO + 1 NC or as per the requirements of control scheme.
- 7.12 TERMINALS
- 7.12.1 Terminals shall be stud type of copper material.
- 7.12.2 Terminals shall be provided with transparent cover(s).
- 7.12.3 Separate terminals shall be available for each termination of loop-in and loop-out power connections.
- 7.12.4 Terminals shall be suitable for ring type copper cable lugs of size depending upon the circuit rating.
- 7.13 CABLE GLANDS
- 7.13.1 Whether specifically mentioned or not, cable glands of suitable sizes shall be supplied along with each equipment for power and control cables.
- 7.13.2 Cable glands shall be single compression type of brass material.
- 7.13.3 Cable glands shall be nickel plated, unless specified otherwise in Data Sheet A.
- 7.13.4 Rubber components used in the gland shall be of neoprene.
- 7.13.5 Name / trade name of manufacturer, type no. and applicable range of outer diameter of cable shall be engraved / indelibly printed on the cable gland.
- 7.14 CABLE LUGS
- 7.14.1 All equipment shall be supplied with the power and control cable lugs of suitable size, whether specifically mentioned or not.
- 7.14.2 Cable lugs shall be of tinned copper.
- 7.14.3 Name / trade name and size of lug shall be engraved/ indelibly printed on each cable lug.
- 7.15 TIMERS
- 7.15.1 Time Switch
- Time switch shall be suitable for automatic switching ON and OFF of street lighting / flood lighting circuits.
  - Time switch have 00 - 24 hrs clock base.
  - Time switch shall indicate actual time and shall permit accurate time setting.
  - Time switch shall be rugged, independent of normal fluctuations of voltage / frequency and free from maintenance.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 46 OF 63

- e) Contact rating, clock accuracy, rated voltage rating and frequency rating of timer shall be suitable to its application.
- f) Time switch shall be provided with Ni-Cd battery.
- g) Time switch shall be suitable for mounting inside the panel.

### 7.15.2 On Delay Timer

- a) On delay timer shall be required for continuation of DC supply for a limited duration when the AC Emergency supply has been restored and DG set is under stabilisation.
- b) Timer shall be fully static and suitable for operation on normal frequency and system voltage.
- c) Timer shall have high setting accuracy, high repeat accuracy, low reset time and low power consumption.
- d) Timer shall have the time setting range of 24 - 240 seconds, unless mentioned otherwise in Data Sheet A.
- e) Timer shall be suitable for mounting inside the panel.

## 8.0 LABELING

- 8.1 Labels to identify all the Main assemblies, Sub-assemblies and components of the LDBs and LPs shall be provided.
- 8.2 Name and rating plate / marking shall be provided as required by relevant standard applicable to each component / assembly to be identified.
- 8.3 Labels shall be of two colour, three layer plastic material with matt or semi matt finish or of the anodised aluminium sheet.
- 8.4 All labels other than "Danger" or "Warning" labels shall have black lettering on a white background. Danger labels shall be as per applicable standard and shall not be affixed on to removable parts.
- 8.5 All labels shall be securely fixed on to the equipment by means of self tapping screws or other approved means.
- 8.6 Stick-on type labels of good quality and permanent mounting shall be acceptable for internally mounted components only.
- 8.7 A list of all such items to be labeled and text and type of labels to be provided is given below :
  - a) BOARD DESIGNATION (MAIN EQUIPMENT LABEL)
    - i. Inscription : Designation & LDB number for LDBs.





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 47 OF 63

Designation and LP number for LPs.

- ii. Location : Top centre in the front of the LDB.  
Top centre in the front of the LP.
- iii. Material : 3 Layer plastic material, fixation by self tapping, non-rusting screws, black inscription on white back ground.

### b) OUTGOING - FEEDER DESIGNATION

- i. Inscription : Module number, LP number / purpose.
- ii. Material : Black engraving on white anodised aluminium plate of thickness 1.6 mm or more. Plate to be secured with screws.

### c) COMPONENT DESIGNATION

- i. Inscription : Letter symbol / Legend as assigned in schemes.
- ii. Location : Near or on the component
- iii. Material : Stick-on type

## 8.8 CIRCUIT DIAGRAM / DIRECTORY PLATE

- 8.8.1 A diagram is to be prepared for fixing to the inside cover of every lighting panel giving details of the points controlled by each circuit.
- 8.8.2 The circuit list shall be typed or printed stating the location of the equipment served, rating of the protective unit and the circuit loadings.
- 8.8.3 The list shall be mounted on the inside of the cover door and shall be protected by an acrylic sheet cover to be easily removable to permit circuit modifications.

## 9.0 SURFACE TREATMENT

- 9.1 All metal parts and the surfaces (exterior & interior) of equipment, unless stated otherwise in case of reflectors, shall be degreased by dipping in hot alkaline solution and rubbed with wire brush to remove oil & scale from them & then rinsed in water.  
  
Alternatively, they may be shot / sand blasted.
- 9.2 Parts shall be pickled by dipping in hydrochloric acid tank to remove the rust from the surfaces formed during storage of sheets & then rinsed to remove traces of the acid. The cleaning and pretreatment of all metal parts shall be as per applicable standard.
- 9.3 The surfaces to be painted shall then be prepared by phosphatizing to protect them from further rusting & to create a good bond with the paint. The pretreatment shall conform to the applicable standard.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 48 OF 63

- 9.4 All parts shall then be subjected to a coat of red oxide primer paint.
- 9.5 All inside and outside surfaces of panel shall be spray painted with synthetic enamel of the shade as per Data Sheet A.
- 9.6 Paint thickness shall be minimum 80 microns unless specified otherwise in Data Sheet A.
- 9.7 Electrostatic or powder painting shall be acceptable subject to purchaser's approval.
- 9.8 Wherever possible, finished parts shall be coated with peelable compound by spraying method to protect the finished product from scratches, grease, dirty and oily spots during handling and transportation.
- 10.0 PACKING
- 10.1 Packing procedure shall conform to the General Technical Conditions (Volume IIC).
- 10.2 Specification for the sea worthy packing, if enclosed, for the export jobs shall form part of the specification.
- 11.0 GUARANTEED PERFORMANCE REQUIREMENTS
- 11.1 The vendor shall guarantee satisfactory performance of the equipment supplied under all conditions and requirement as laid down by this specification.
- 11.2 For the general requirements of performance guarantees refer to other parts of the specification.
- 12.0 INSPECTION & TESTING
- 12.1 Inspection and testing of Lighting equipment shall be performed as per BHEL standard Quality Plans. Bidder shall sign and stamp the Quality Plans for conforming compliance. The equipment which are not covered in the Quality Plan shall be tested as per the QP to be submitted by bidder. Purchaser's comments shall be incorporated and final QPs shall be submitted for purchaser's approval during contract engineering stage. Modifications in the QP shall be incorporated without any cost implication to the purchaser.
- 12.2 All the components and completely assembled equipment shall be tested as per the latest edition of standards indicated in Annexure-I.
- 12.3 All the specified type and routine tests shall be carried out to verify the rating and performance of the equipment. Where valid type test certificates in evidence of equipment performance claimed are available & approved by purchaser, the requirements for conducting type tests may be waived. The general arrangement of object under test shall be to purchaser's approval.
- 12.4 Functional testing shall be carried out for Lighting Distribution Boards.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME IIB

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 49 OF 63

- 12.5 All manufacturing processes viz. machining, sheet forming, electroplating, wire routing, cleating & crimping, assembly, surface preparation shall conform to good manufacturing practices.
- 12.6 Inspection for dimensional & visual checks especially of the following, with respect to contract drawings, documents & standards shall be conducted:
- a) General sturdiness & rigidity of equipment.
  - b) Surface finishing.
  - c) Gasketting.
  - d) Inter-changeability.
  - e) Constructional features viz. location, accessibility & marking of components, segregation, accessibility to live parts (shrouding) etc.
  - f) Completeness of scope.
- 12.7 Safety interlocking verification shall be done.
- 12.8 Each lighting transformer shall be routine tested and one transformer of each rating shall be type tested in accordance with relevant standard in case type test certificates of similar transformers are not available / not acceptable to the purchaser.
- 12.9 Equipment shall be liable for rejection if tolerances on the values of dimensions, power consumption, impedances, temperature rise etc. exceed the specified values by purchaser and / or standards.
- 13.0 QUANTITY VARIATION
- 13.1 Quantities of various items are indicated in BOQ as part of Section C, Volume IIB for the purpose of bidding.
- 13.2 Purchaser reserves the right to delete / add any of the equipment from the vendor's scope of supply. Unit prices quoted shall be considered for this purpose.
- 13.3 Unless stated otherwise in Data Sheet A, the unit rates quoted by the bidder for various equipment shall be firm for a variation of quantities limited to as follows :
- a) +30% of the total order value till the finalisation of engineering details and Master BOQ.
  - b) +10% of total order value till the completion of works at site.
- 14.0 SPARES



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 | DATE: 25.07-2011

SHEET 50 OF 63

- 14.1 A list of commissioning spares and O&M spares' quantities for a duration specified in Data Sheet A shall be filled up in the applicable schedule / format and submitted by bidder along with offer.
- 14.2 The bidder shall indicate any additional start-up and O&M spares and their recommended quantities, which may be required as per vendor's usual practice. However, the acceptance of the same shall not be binding on purchaser.
- 15.0 TOOLS AND TACKLE
- 15.1 Tools & tackle which are essential to facilitate assembly, adjustments, erection, maintenance & dismantling of equipment shall be provided as part of equipment supplied.
- 15.2 The above tools shall be supplied along with the initial consignment of equipment so as to be available prior to erection but may not be used for erection purposes.
- 15.3 Vendor shall also submit a list of recommended tools and tackle. Acceptance of these tools and tackle shall not be a binding on the purchaser.
- 15.4 Schedule of tools & tackle shall be filled up by bidder.
- 16.0 DOCUMENTATION
- 16.1 Purchaser's documents as part of tender
- Purchaser's single line diagrams, schematic drawings, documents etc. being enclosed in the specification are listed in Data Sheet A.
- Specification of sea-worthy packing forms part of the specification for export jobs.
- 16.2 Documents to be submitted by the Bidder along with the bid.
- a) Complete technical literature on luminaires, accessories and lamps.
  - b) Quality Plans enclosed with the tender with bidder's seal and signature of acceptance on each sheet.
  - c) Quality Plan for additional items.
  - d) Catalogues / technical leaflets of all major components.
  - e) Deviations from the technical specification, if any, brought out in the enclosed "Schedule of Deviations" (Volume III).
  - f) Unpriced Price Schedules enclosed in Vol.III.
  - g) Schedule of quantities of commissioning spares.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0      DATE: 25.07-2011

SHEET    51 OF 63

h) Schedule of quantities of O&M spares.

16.3 Documents to be submitted by the vendor immediately after award of contract (Along with Data Sheet B).

a) General arrangement drawings for all types of LDBs with following details :

- i. Dimensions of each panel and overall dimensions.
- ii. Arrangement of panels / modules.
- iii. Floor mounting details and cutout details.
- iv. Single Line Diagram.
- v. Rating of components.
- vi. Bill of quantities.

b) General arrangement drawing of Lighting Transformer.

c) Bar chart of activities of manufacture, testing, inspection and despatch.

16.4 Documents to be submitted during detailed engineering of contract

16.4.1 Engineering documents (refer clause 4.3) to be generated by the vendor, if applicable.

- a) Lighting calculations for indoor areas.
- b) Lighting calculations for outdoor areas.
- c) SLD of power distribution upto LPs.
- d) Control schemes for DC and street lighting
- e) Power load on each LP & LDB
- f) Layout drawings for indoor areas
- g) Layout drawings for outdoor areas.
- h) Conduit layout drawings.
- i) Wiring and load distribution details for outdoor areas.
- j) Master Bill of Material.

16.4.2 Other documents :

- a) Final Quality Plans



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 52 OF 63

- b) Polar curves, zonal flux diagram and CoU charts of luminaires.
- c) Complete design calculations for arriving at number of luminaires.
- d) Fixing / mounting details of luminaires and other items.
- e) General arrangement drawings of following :
  - i. Luminaires
  - ii. Controlgear boxes
  - iii. LPs
  - iv. Lighting Poles
  - v. Lighting Masts
  - vi. Street Lighting Pole JBs
  - vii. Fuse Boxes
  - viii. Receptacles
  - ix. 24 V Supply module
- f) Field Quality Plan as per General Technical Conditions.
- g) Rating and diagram plate drawing for lighting transformer.
- h) Structural design calculations for lighting tower.
- i) Foundation design calculations for lighting tower.
- j) Control Scheme for fluorescent, HPMV and HPSV luminaires.
- k) Schematic drawings for LDBs / LPs.
- l) Type test certificates.
- m) Catalogues / leaflets

### 16.4.3 Operation and maintenance (O&M) manual :

16.4.3.1 The document shall comprise of installation, operating and maintenance instructions for various items / components. The O&M manual shall include the following :

- a) Write ups / instructions / procedures for
  - i. Storage at site.
  - ii. Unpacking.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 53 OF 63

- iii. Handling at site.
- iv. Erection.
- v. Pre-commissioning / commissioning tests.
- vi. Operating procedures.
- vii. Maintenance procedures.
- viii. Precautions to be taken during operation and maintenance work.
- ix. Trouble shooting charts covering problems, cause and solution.

- b) Approved Technical Data Sheets.
- c) Characteristic curves of HRC fuses, MCCBs, MCBs etc.
- d) Technical leaflet of various items / components.
- e) Copies of the type, acceptance and routine test certificates in bound volume.
- f) Details of all components liable to be replaced during the life of the equipment.
- g) List of maintenance tools required.
- h) List of testing equipment required.

16.4.3.2 Draft O & M manual shall be submitted for approval

16.4.3.3 Final O&M shall be submitted in bound volume.

### 16.5 AS BUILT DRAWINGS

16.5.1 In case Engineering is the scope of vendor, the preparation of As Built Drawings shall be the scope of vendor.

16.5.2 The As Built Drawings shall be prepared on the basis of marked up copies received from the erection contractor.

16.5.3 Entire work of As Built Drawings shall be to the satisfaction of purchaser. Requisite number of prints and RTFs shall be submitted by vendor.

16.6 Number of copies of documents to be submitted by vendor shall be as per section-C of specification.



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 54 OF 63

## ANNEXURE-I

### LIST OF APPLICABLE STANDARDS

#### ILLUMINATION

1. Code of practice for interior illumination [ ] IS 3646
2. Code of practice for industrial lighting [ ] IS 6665
3. Code of practice for design of electrical street lighting installations [ ] IS 1944

#### LUMINAIRES

4. General and safety requirement for electric lighting fittings [ ] IS 1944
5. Luminaires [ ] IS 10322
6. Industrial lighting fittings with metal reflector [ ] IS 1777
7. Industrial lighting fittings with plastic reflectors [ ] IS 3287
8. Decorative lighting outfits [ ] IS 5077
9. Water proof electric lighting fittings [ ] IS 3528
10. Water tight electric lighting fittings [ ] IS 3553
11. Dust proof electric lighting fittings [ ] IS 4012
12. Dust tight electric lighting fittings [ ] IS 4013
13. Flame proof electric lighting fittings well glass & bulk head types [ ] IS 2206
14. Electric lighting fittings for division 2 areas [ ] IS 8224

#### LAMPS

15. Electric lamps, tungsten filament general service [ ] IS 418
16. Tubular fluorescent lamps for general lighting service [ ] IS 2418





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 55 OF 63

- 17. High pressure mercury vapour lamps [ ] IS 9900.
- 18. High pressure sodium vapour lamps [ ] IS 9974

### LUMINAIRE COMPONENTS

- 19. Ballast for fluorescent lamps for switch start circuits [ ] IS 1534
- 20. Ballast for high pressure mercury vapour lamps [ ] IS 6616
- 21. Capacitors for electric discharge lamps (fluorescent and MV) [ ] IS 1569
- 22. Bi-pin lamp holders for tubular fluorescent lamps [ ] IS 3223
- 23. Methods of measurement of lamp cap temp. rise [ ] IS 8913
- 24. Starters for fluorescent lamps [ ] IS 2215
- 25. Holders for starters for tubular fluorescent lamps [ ] IS 3324
- 26. Cast acrylic sheets for use in luminaires [ ] IS 7569

### ASSEMBLED EQUIPMENT AND COMPONENTS

- 27. General requirements for swgr. and control gear for voltage not exceeding 1000 V AC or 1200 V DC [ ] IS 4237
- 28. Code of practice for selection, installation & maintenance of switchgear & control gear [ ] IS 10118
- 29. Flame proof enclosures for electrical apparatus [ ] IS 2148
- 30. Classification of hazardous areas for electrical installations [ ] IS 5572
- 31. Degree of protection provided by enclosures for LV switchgear & control gear [ ] IS 2147
- 32. Dry type transformers [ ] IS 11171



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 56 OF 63

- |     |   |             |
|-----|---|-------------|
| 33. | Air break switches, disconnectors etc. and fuse combinations units    | [ ] IS 4064 |
| 34. | Miniature air break circuit breaker for voltages not exceeding 1000 V | [ ] IS 8828 |
| 35. | Low voltage Fuses   | [ ] IS 9224 |
| 36. | Contactors for voltages not exceeding 1000 V AC or 1200V DC           | [ ] IS 2959 |
| 37. | Indicator lamps (visual)  | [ ] IS 1901 |

### POLES, SOCKETS AND OTHER MISCELLANEOUS

- |     |  |             |
|-----|--|-------------|
| 38. | Tubular steel poles for overhead power lines   | [ ] IS 2713 |
| 39. | Three pin plugs and sockets  | [ ] IS 1293 |
| 40. | Switch socket outlets (non-interlocking)   | [ ] IS 4615 |
| 41. | Interlocking switch socket outlet  | [ ] IS 4160 |
| 42. | Structural steel (Standard quality)  | [ ] IS 226  |
| 43. | Danger notice plates   | [ ] IS 2551 |
| 44. | Boxes for enclosure of electric accessories steel & cast iron boxes                          | [ ] IS 5133 |
| 45. | Code of practice for general construction in steel   | [ ] IS 800  |
| 46. | Wrought aluminium and aluminium alloy bars, rods, tubes and sections for electrical purposes | [ ] IS 5082 |
| 47. | Code of practice for phosphating of iron and steel   | [ ] IS 6005 |
| 48. | Colour for ready mixed paints & enamels  | [ ] IS 5    |
| 49. | Recommended practice for hot dip galvanising of iron & steel                                 | [ ] IS 2629 |
| 50. | Method of testing uniformity of coating on zinc coated articles                              | [ ] IS 2603 |



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

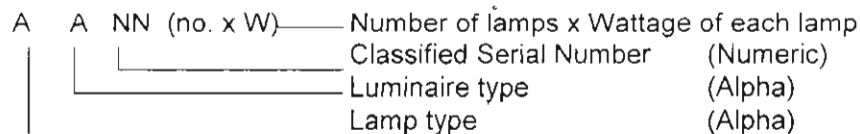
SHEET 57 OF 63

### ANNEXURE-II

#### LUMINAIRE DETAILS

##### LUMINAIRE CODING SCHEME

###### 1.0 Code Structure



###### 2.0 Lamp types

- a) F - Fluorescent
- b) M - Mercury Vapour
- c) S - Sodium Vapour
- d) T - Tungsten
- e) H - Halogen

###### 3.0 Luminaire types

- a) C - Channel Mounted (Fluorescent)
- b) B - Bay Mounted
- c) W - Well Glass
- d) S - Street Lighting
- e) F - Flood Lighting
- f) H - Bulk Head
- g) P - Post Top Lantern
- h) E - Emergency Lighting
- i) X - Others

###### 4.0 Serial Numbers

- a) 01 - 20 General Purpose ( Industrial)
- b) 21 - 40 Decorative
- c) 41 - 50 Vapour Proof
- d) 51 - 60 Dust Proof
- e) 61 - 70 Drip Proof
- f) 81 - 90 Corrosion Proof
- g) 91 - 99 Flame Proof

##### NOTES :

1. Flood lighting luminaires to have non-integral control gearbox.
2. All other luminaires shall have integral control gearbox, unless specifically mentioned otherwise in enclosed sheets.
3. For more details of each luminaire, refer specification.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 58 OF 63

### 1.0 Fluorescent Lamp Luminaires

- 1.1 FC01 1 x 40 Fluorescent, industrial box type base without any cover.
- 1.2 FC02 2 x 40 Fluorescent, industrial box type base without any cover.
- 1.3 FC03 1 x 40 Fluorescent, industrial box type base and stove enamelled side reflectors.
- 1.4 FC04 2 x 40 Fluorescent, industrial box type base and stove enamelled side reflectors.
- 1.5 FC05 1 x 40 Fluorescent, industrial box type base and vitreous enamelled side reflectors.
- 1.6 FC06 2 x 40 Fluorescent, industrial box type base and vitreous enamelled side reflectors.
- 1.7 FC21 1 x 40 Fluorescent, decorative with 3 side perspex acrylic diffuser.
- 1.8 FC22 2 x 40 Fluorescent, decorative with 3 side perspex acrylic diffuser.
- 1.9 FC23 1 x 40 Fluorescent, decorative, recessed type with perspex acrylic diffuser.
- 1.10 FC24 2 x 40 Fluorescent, decorative, recessed type with perspex acrylic diffuser.
- 1.11 FC25 1 x 40 Fluorescent, decorative, recessed type with mirror optic reflector.
- 1.12 FC26 2 x 40 Fluorescent, decorative, recessed type with mirror optic reflector.
- 1.13 FC27 2 x 40 Fluorescent, decorative with opal polystyrene louvers.
- 1.14 FC28 2 x 40 Fluorescent, decorative, recessed type with opal polystyrene louvers.
- 1.15 FC29 2 x 40 Fluorescent, decorative with vertical metallic louvers.
- 1.16 FC30 4 x 20 Fluorescent, decorative, recessed type, 600 x 600 size with perspex acrylic diffuser.
- 1.17 FC31 4 x 20 Fluorescent, decorative, recessed type, 600 x 600 size with opal polystyrene louvers.
- 1.18 FC32 2 x 20 Fluorescent, decorative, surface mounted with mirror optic reflector.
- 1.19 FC41 2 x 40 Fluorescent, vapour proof with end boxes and controlgear box of cast Al.
- 1.20 FC51 2 x 40 Fluorescent, dust proof, totally enclosed type with sheet steel housing.
- 1.21 FC61 1 x 40 Fluorescent, street light with sheet aluminium canopy and ribbed acrylic cover.
- 1.22 FC62 2 x 40 Fluorescent, street light with sheet aluminium canopy and ribbed acrylic cover.
- 1.23 FC81 2 x 40 Fluorescent, corrosion proof, totally enclosed type with sheet aluminium housing.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 59 OF 63

### 2.0 High Pressure Mercury Vapour (HPMV) Lamp Luminaire

2.1	MB01	1 x 250	Mercury, high bay, industrial type.
2.2	MB02	1 x 400	Mercury, high bay, industrial type.
2.3	MB03	1 x 1000	Mercury, high bay, industrial type.
2.4	MB04	1 x 250	Mercury, high bay, totally enclosed industrial type.
2.5	MB05	1 x 400	Mercury, high bay, totally enclosed industrial type.
2.6	MB06	1 x 250	Mercury, high bay with non-integral controlgear box.
2.7	MB07	1 x 400	Mercury, high bay with non-integral controlgear box.
2.8	MB11	1 x 250	Mercury, medium bay, industrial type.
2.9	MB12	1 x 400	Mercury, medium bay, industrial type.
2.10	MB13	1 x 250	Mercury, medium bay, totally enclosed industrial type.
2.11	MB14	1 x 400	Mercury, medium bay, totally enclosed industrial type.
2.12	MB17	1 x 80	Mercury, low bay, industrial type.
2.13	MB18	1 x 125	Mercury, low bay, industrial type.
2.14	MB19	1 x 80	Mercury, low bay, totally enclosed industrial type.
2.15	MB20	1 x 125	Mercury, low bay, totally enclosed industrial type.
2.16	MW41	1 x 80	Mercury, well glass, vapour proof with vitreous enamelled reflector.
2.17	MW42	1 x 125	Mercury, well glass, vapour proof with vitreous enamelled reflector.
2.18	MW51	1 x 80	Mercury, well glass, dust proof with vitreous enamelled reflector.
2.19	MW52	1 x 125	Mercury, well glass, dust proof with vitreous enamelled reflector.
2.20	MW91	1 x 80	Mercury, well glass, flame proof with vitreous enamelled reflector and cast aluminium housing.
2.21	MW92	1 x 125	Mercury, well glass, flame proof with vitreous enamelled reflector and cast aluminium housing.
2.22	MW93	1 x 80	Mercury, well glass, flame proof with vitreous enamelled reflector and cast iron housing.
2.23	MW94	1 x 125	Mercury, well glass, flame proof with vitreous enamelled reflector and cast iron housing.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 60 OF 63

2.24	MW95 1 x 80	Mercury, well glass, flame proof increased safety luminaire with vitreous enamelled reflector and cast iron housing for Div.-2 areas.
2.25	MW96 1 x 125	Mercury, well glass, flame proof increased safety luminaire with vitreous enamelled reflector and cast iron housing for Div. 2 areas.
2.25a	MW98 1 x 125	Mercury, well glass, flame proof increased safety luminaire with vitreous enamelled reflector and cast iron housing for Div. 2, Group-IIC areas.
2.26	MS61 1 x 125	Mercury, street light with one piece cast aluminium body.
2.27	MS62 1 x 250	Mercury, street light with two piece cast aluminium body.
2.28	MS63 1 x 400	Mercury, street light with two piece cast aluminium body.
2.29	MF61 1 x 250	Mercury, flood light, general purpose.
2.30	MF62 1 x 400	Mercury, flood light, heavy duty type.
2.31	MF63 2 x 400	Mercury, flood light, heavy duty type.
2.32	MP21 1 x 80	Mercury, post top lantern
2.33	MP22 1 x 125	Mercury, post top lantern

### 3.0 High Pressure Sodium Vapour (HPSV) Lamp Luminaire

3.1	SB01 1 x 150	Sodium, high bay, industrial type.
3.2	SB02 1 x 250	Sodium, high bay, industrial type.
3.3	SB03 1 x 400	Sodium, high bay, industrial type.
3.4	SB04 1 x 150	Sodium, high bay, totally enclosed industrial type.
3.5	SB05 1 x 250	Sodium, high bay, totally enclosed industrial type.
3.6	SB06 1 x 400	Sodium, high bay, totally enclosed industrial type.
3.7	SB07 1 x 150	Sodium, high bay with non-integral controlgear box.
3.8	SB08 1 x 250	Sodium, high bay with non-integral controlgear box.
3.9	SB09 1 x 400	Sodium, high bay with non-integral controlgear box.
3.10	SB11 1 x 150	Sodium, medium bay, industrial type.
3.11	SB12 1 x 250	Sodium, medium bay, industrial type.
3.12	SB13 1 x 150	Sodium, medium bay, totally enclosed industrial type.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 61 OF 63

3.13	SB14	1 x 250	Sodium, medium bay, totally enclosed industrial type.
3.14	SB17	1 x 70	Sodium, low bay, industrial type.
3.15	SB18	1 x 150	Sodium, low bay, industrial type.
3.16	SB19	1 x 70	Sodium, low bay, totally enclosed industrial type.
3.17	SB20	1 x 150	Sodium, low bay, totally enclosed industrial type.
3.18	SW41	1 x 70	Sodium, well glass, vapour proof with vitreous enamelled reflector.
3.19	SW42	1 x 150	Sodium, well glass, vapour proof with vitreous enamelled reflector.
3.20	SW51	1 x 70	Sodium, well glass, dust proof with vitreous enamelled reflector.
3.21	SW52	1 x 150	Sodium, well glass, dust proof with vitreous enamelled reflector.
3.22	SW91	1 x 70	Sodium, well glass, flame proof with vitreous enamelled reflector and cast aluminium housing.
3.23	SW92	1 x 150	Sodium, well glass, flame proof with vitreous enamelled reflector and cast aluminium housing.
3.24	SW93	1 x 70	Sodium, well glass, flame proof with vitreous enamelled reflector and cast iron housing.
3.25	SW94	1 x 150	Sodium, well glass, flame proof with vitreous enamelled reflector and cast iron housing.
3.26	SW95	1 x 70	Sodium, well glass, flame proof increased safety luminaire with vitreous enamelled reflector and cast iron housing for Div. 2 areas.
3.27	SW96	1 x 150	Sodium, well glass, flame proof increased safety luminaire with vitreous enamelled reflector and cast iron housing for Div. 2 areas.
3.28	SS61	1 x 70	Sodium, street light with one piece cast aluminium body.
3.29	SS62	1 x 150	Sodium, street light with one piece cast aluminium body.
3.30	SS63	1 x 250	Sodium, street light with two piece cast aluminium body.
3.31	SS64	1 x 400	Sodium, street light with two piece cast aluminium body.
3.32	SF61	1 x 250	Sodium, flood light, general purpose.
3.33	SF62	1 x 400	Sodium, flood light, general purpose.
3.34	SF63	1 x 250	Sodium, flood light, heavy duty type.
3.35	SF64	1 x 400	Sodium, flood light, heavy duty type.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 62 OF 63

3.36 SF65 2 x 250 Sodium, flood light, heavy duty type.

3.37 SF66 2 x 400 Sodium, flood light, heavy duty type.

3.38 SP21 1 x 70 Sodium, post top lantern.

### 4.0 Tungsten Lamp Luminaires

4.1 TW41 1 x 100 Tungsten, well glass, vapour proof with vitreous enamelled reflector.

4.2 TW42 1 x 200 Tungsten, well glass, vapour proof with vitreous enamelled reflector.

4.3 TW51 1 x 100 Tungsten, well glass, dust proof with vitreous enamelled reflector.

4.4 TW52 1 x 200 Tungsten, well glass, dust proof with vitreous enamelled reflector.

4.5 TW91 1 x 100 Tungsten, well glass, flame proof with vitreous enamelled reflector.

4.6 TW92 1 x 200 Tungsten, well glass, flame proof with vitreous enamelled reflector.

4.7 TW95 1 x 100 Tungsten, well glass, increased safety (Div. 2) with vitreous enamelled reflector.

4.8 TW96 1 x 200 Tungsten, well glass, increased safety (Div. 2) with vitreous enamelled reflector.

4.9 TB21 1 x 60 Tungsten, bulk head, weather proof.

4.10 TB22 1 x 100 Tungsten, bulk head, weather proof.

4.11 TB91 1 x 100 Tungsten, bulk head, flame proof.

4.12 TB92 1 x 200 Tungsten, bulk head, flame proof.

4.13 TP21 1 x 200 Tungsten, post top lantern.

4.14 TE02 1 x 20 Tungsten, portable emergency unit with rechargeable battery.

4.15 TE02 1 x 40 Tungsten, portable emergency unit with rechargeable battery.

4.16 TX01 1 x 60 Dispersive vitreous enamelled reflector.

4.17 TX02 1 x 100 Dispersive vitreous enamelled reflector.

4.18 TX03 1 x 75 Decorative recessed mounting luminaire suitable for comptalux lamp.

4.19 TX04 1 x 100 Decorative recessed mounting luminaire suitable for comptalux lamp.

4.20 TX05 2 x 100 Double obstruction aviation light of cast Al. alloy with red glass.





# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

SPECIFICATION NO. PE-TS-361-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 25.07-2011

SHEET 63 OF 63

## 5.0 Halogen

- |     |      |          |                                   |
|-----|------|----------|-----------------------------------|
| 5.1 | HF61 | 1 x 300  | Halogen, flood light, drip proof. |
| 5.2 | HF62 | 1 x 500  | Halogen, flood light, drip proof. |
| 5.3 | HF63 | 1 x 750  | Halogen, flood light, drip proof. |
| 5.4 | HF64 | 1 x 1000 | Halogen, flood light, drip proof. |



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (CONDUIT)**

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 1 OF 9

**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (CONDUIT)  
SPECIFICATION NO. PE-TS-361-558-E002**



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (CONDUIT)

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 2 OF 9

## CONTENTS

<u>CLAUSE</u> <u>No.</u>	<u>DESCRIPTION</u>
1.0	GENERAL
2.0	CODES & STANDARDS
3.0	DESIGN REQUIREMENTS AND CONSTRUCTIONAL FEATURES
4.0	INSPECTION
5.0	TESTING
6.0	PACKING
7.0	DRAWING, DATA AND DOCUMENTS REQUIRED
8.0	TECHNICAL DETAILS OF CONDUITS



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (CONDUIT)

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 3 OF 9

### 1.0 GENERAL

1.1 This specification covers the manufacture, inspection & testing at vendor's works and delivery to site of conduits, pipes and their fittings for electrical installation.

### 2.0 CODES AND STANDARDS

2.1 The material, constructional features and various processes involved in manufacture shall comply with currently applicable Indian Standards.

2.2 The following Indian Standards shall be applicable, in general. However if Data Sheet A specifies conformance to other international standards, the equivalent IEC/BS/other standards shall be considered.

- a) IS:9537 (All Parts) Conduits for electrical installation.
- b) IS:3480 Flexible steel conduits for electrical wiring.
- c) IS:6946 Flexible non-metallic conduits for electrical installation.
- d) IS:1239 Mild steel tubes, tubulars and other wrought steel fittings (for size above 63mm dia of rigid conduits).
- e) IS:2667 Fittings for rigid steel conduits for electrical wiring.
- f) IS:3837 Accessories for rigid steel conduits for electrical wiring.
- g) IS:3419 Fittings for rigid non-metallic conduits.
- h) IS:6005 Code of practice for phosphating iron & steel.
- i) IS:2629 Recommended practice for hot dip galvanizing on iron and steel.
- j) IS:4759 Specification for hot dip zinc coatings on structural steel and allied products.
- k) IS:6745 Methods for determination of mass of zinc coating on zinc coated iron and steel articles.

### 3.0 DESIGN REQUIREMENTS AND CONSTRUCTIONAL FEATURES

The conduit and conduit accessories shall include conduit plugs & caps, gaskets and box cover etc in addition to any specific requirement given in Data Sheet A. The diameter of conduits and accessories shall be uniform throughout the length.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (CONDUIT)

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 4 OF 9

### 3.1 Rigid Conduits and Fittings

3.1.1 Rigid conduits shall generally conform to the requirements of IS:9537 (Part I & Part II). However conduits above 63mm diameter shall conform to the requirements of IS:1239. Unless specified otherwise in Data Sheet A, all conduits and pipes shall be of medium duty.

3.1.2 The rigid conduits shall be hot dip galvanized inside and outside. Weight of zinc shall be as per IS:4759. Conduits shall be thoroughly cleaned and pretreated, conforming to IS:6005.

3.1.3 Conduits shall be supplied in approximate length as specified below:

- a) Rigid Conduits 3 - 4 metres
- b) Flexible Conduits 10 - 30 metres

3.1.4 Each end of conduit length shall be threaded. The ends of conduits shall be sealed with protective caps to prevent damage to threaded portions and entrance of moisture and foreign material.

3.1.5 The inside surface of all conduits shall be smooth and suitable for pulling insulated cables and wires without damage.

3.1.6 Conduit fittings shall be made out of tube or cast to the shape as to match with corresponding conduit sizes and meet their purpose without any special adjustment.

3.1.7 All fittings shall be screwed type and hot dip galvanized inside and outside.

### 3.2 Flexible Metallic Conduits and Fittings

3.2.1 Flexible metallic conduits shall generally conform to the requirements of IS:3480.

3.2.2 Flexible conduits shall be made of strip steel, which shall be of cold rolled mild steel. The strip shall be of uniform width and thickness throughout.

3.2.3 The strip shall be electro galvanized to a minimum thickness of 25 microns as specified in IS:3480. The surface of the strip shall be thoroughly cleaned before application of protective coating. Pretreatment, before galvanization, shall conform to IS:6005.

3.2.4 The strip for making flexible conduit shall be wound tightly and so overlapped in subsequent helicals that no openings are seen in normal position.

3.2.5 Flexible conduits shall be lead coated for application in high temperature zones, if specifically mentioned in Data Sheet A.

3.2.6 The conduit shall have uniform diameter throughout its length. The internal surface of all conduits shall be smooth and suitable for pulling insulated cables and wires without damage.

### 3.3 PVC Conduits

3.3.1 PVC conduits shall generally conform to the requirements of IS:9537(Part I & Part III).



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (CONDUIT)

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 5 OF 9

### 4.0 INSPECTION

4.1 The following stages of manufacture shall be stage inspected by Purchaser or his duly authorized representative.

4.1.1 Inspection of manufacturing processes such as shearing, punching, bending, welding, galvanizing etc.

4.1.2 Inspection of packing material and procedure.

4.1.3 Inspection of finished product.

4.2 The inspection will be carried out as per agreed quality plan.

### 5.0 TESTING

#### 5.1 Rigid Conduits

a) Acceptance Tests: As per IS: 9537 Part 1 & 2 upto 63mm OD and IS:1239 above 63mm OD.

- i) Dimension checks
- ii) Bending test (below 32mm OD)
- iii) Compression test

b) Special Tests (as acceptance test) as applicable to galvanizing.

#### 5.2 Flexible Steel Conduits

a) Acceptance Tests: As per IS: 3480.

- i) Dimension checks
- ii) Linear breaking test
- iii) Test for flexibility
- iv) Bend fracture test
- v) Crushing test

b) Special Tests (as acceptance test) as applicable to galvanizing.

#### 5.3 PVC Conduits

a) Type Tests: As per IS: 9537 (Part 1 & 3).

- i) Dimension checks
- ii) Bending test
- iii) Compression test
- iv) Impact test
- v) Collapse test
- vi) Resistance test
- vii) Resistance to burning
- viii) Electrical Characteristics



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (CONDUIT)

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 6 OF 9

b) Acceptance tests: As per IS: 9537 (Part 1 & 3).

- i) Dimension checks
- ii) Bending test
- iii) Compression test
- iv) Collapse test
- v) Resistance to burning
- vi) Electrical characteristics

5.4 Sampling for the tests shall be done as per applicable standards mentioned above.

5.5 The testing shall be carried out as per agreed quality plan.

## 6.0 PACKING

6.1 The material shall be packed as per manufacturer's standard. Packing procedure shall be to the purchaser's approval.

## 7.0 DRAWING, DATA AND DOCUMENTS REQUIRED

7.1 The following information shall be furnished within two weeks of award of contract, for purchaser's approval.

- a) Data Sheet-B
- b) Final quality plan

## 8.0 TECHNICAL DETAILS OF CONDUITS

Refer Annexure-1 as "TECHNICAL DETAILS OF CONDUITS".



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (CONDUIT)

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 6 OF 9

b) Acceptance tests: As per IS: 9537 (Part 1 & 3).

- i) Dimension checks
- ii) Bending test
- iii) Compression test
- iv) Collapse test
- v) Resistance to burning
- vi) Electrical characteristics

5.4 Sampling for the tests shall be done as per applicable standards mentioned above.

5.5 The testing shall be carried out as per agreed quality plan.

## 6.0 PACKING

6.1 The material shall be packed as per manufacturer's standard. Packing procedure shall be to the purchaser's approval.

## 7.0 DRAWING, DATA AND DOCUMENTS REQUIRED

7.1 The following information shall be furnished within two weeks of award of contract, for purchaser's approval.

- a) Data Sheet-B
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## 8.0 TECHNICAL DETAILS OF CONDUITS

Refer Annexure-1 as "TECHNICAL DETAILS OF CONDUITS".





**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (CONDUIT)**

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 7 OF 9

**ANNEXURE-1  
TECHNICAL DETAILS OF CONDUITS**

- 1.0 APPLICABLE STANDARDS : IS
- 2.0 RIGID STEEL CONDUITS & STEEL PIPES
- a) Material : Cold rolled mild steel to IS:226
  - b) Applicable standard
    - i) Upto 63mm OD : IS:9537 Part I & II
    - ii) Above 63mm OD : IS:1239
  - c) Surface treatment : Hot dip galvanizing inside & outside as per IS:2629
  - d) Min. Weight of zinc coating (gm/m<sup>2</sup>) :
    - 340 upto 32 mm dia
    - 460 above 32 mm & upto 50 mm dia
  - e) Duty : Heavy duty type
  - f) Fittings : Screw type as per IS:2667
- 2.1 Sheet thickness (minimum) :
  - 1.6 mm upto 32 mm dia
  - 2.0mm above 32 mm & upto 50 mm dia
- 2.2 Min. Thickness of zinc coating (microns) [By Elcometer] :
  - 48 upto 32 mm dia
  - 65 above 32 mm & upto 50 mm dia
- 2.3 Standard length approximate : 3 - 5 meters
- 3.0 FLEXIBLE CONDUITS:
- a) Material : Strip steel cold rolled and annealed
  - b) Standard applicable : IS: 3480
  - c) Surface treatment : Electro galvanized as per IS: 3480
  - d) Whether lead coated : YES
  - e) Minimum thickness : 25 microns of zinc coating



# **TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (CONDUIT)**

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0

DATE: 25-07-2011

SHEET 8 OF 9

## 4.0 PVC CONDUITS

- a) Material : PVC
- b) Applicable standard : IS: 9537 (Part I & III)

## 5.0 SALIENT PARAMETERS OF CONDUIT ACCESSORIES

### 5.1 LOCKNUTS

Size of Conduit	Thickness	Width Across Flat (mm)
20 mm	5 mm	27
25 mm	5mm	33
32 mm	5 mm	41
40 mm	5 mm	50

### 5.2 SADDLES

Size of Conduit	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)	G(mm)
20mm	53	20	-	22	4	15.5	40
25mm	60	25	-	22	4	18	46
32mm	68	32	-	18	5	17.5	55
40mm	65	40	-	18	5	20	67

### 5.3 COUPLER (ELECTRO GALVANISED)

Nominal Size of Coupler	L(min).(mm)
20 mm	35
25mm	43
32mm	43
40mm	43



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (CONDUIT)

SPECIFICATION NO. PE-TS-361-558-E002

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 9 OF 9

### 5.3 CIRCULAR BOXES (Refer IS)

#### DIMENSIONS OF SMALL CIRCULAR BOXES

Size of Conduit	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)	G(mm)	H(mm)	I(Cixmm)
20mm	25	-	18	16.5	25	60	50	3mm
25mm	30	-	19	18	28	60	50	3mm
32mm	38	-	14	13	35	75	60	2.5
40mm	45	-	19	18	44	75	64	2.5

### 5.4 NORMAL BEND

Size of Conduit	Straight Length (mm)	Radius (mm)
20mm	30	60
25mm	50	69.5
32mm	60	90
40mm	60	130

### 5.5 INSPECTION BENDS

The main criteria is for the threaded portion which has to be taken same as that of a normal bend.

Conduit Size	Threaded Portion (mm)
20mm	15.0
25mm	19.0
32mm	19.0
40mm	19.0



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (INSTALLATION)**

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 1 OF 15

**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (INSTALLATION)  
SPECIFICATION NO. PE-TS-361-558-E003**



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (INSTALLATION)**

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 2 OF 15

**CONTENTS**

<u>CLAUSE</u> <u>No.</u>	<u>DESCRIPTION</u>
1.0	SCOPE OF WORK
2.0	CODES & STANDARDS
3.0	GUIDELINES FOR LIGHTING SYSTEM ERECTION WORK
4.0	TESTING & INSPECTION AT CONTRACTOR'S WORKS
5.0	DRAWINGS/ DOCUMENTS
6.0	PRICES



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 3 OF 15

### 1.0 SCOPE OF WORK

The scope of installation work of the complete lighting and low voltage power services equipment shall be as follows:

- 1.1 Receipt at site, unloading, handling, unpacking, storing and preservation of all lighting equipment specified under technical specification (Supply) of Section-D and all other materials required for completion of this package
- 1.2 Erection, testing and commissioning of complete lighting and low voltage power services for the power station.
- 1.3 The contractor's scope shall also be deemed to include all such other equipment/materials and services required for the completeness of the job, but not listed above, as applicable and shall be quoted for accordingly.
- 1.4 Supply & erection of consumable like conduit accessories & fittings, conduit boxes, saddles, clamps, flexible conduit, junction boxes, fixing hardware, anchors, wedges, nuts & bolts, concrete inserts, materials required for mounting the fixtures, consumable and other incidental materials required to complete the installation testing & commissioning of complete lighting system for successful operation, & to the satisfaction of purchaser/ customer. Supply scope of these items shall form part of the installation rates quoted for the item.  
  
Minor civil works Plumbing/Grouting/Foundation required to complete the lighting installation are covered under the scope of this contract and form part of the item installation cost and are not payable separately.
- 1.5 Power cables from lighting distribution boards LDBs to lighting panels (LPs), LDBs to street lighting panel, street lighting panels to poles and control cables from LDBs to remote street lighting control panel will be supplied by purchaser as free issue item to contractor, Laying & termination of these cables are to be done by the bidder.
- 1.6 Supply & Erection of supporting structural steel i.e. angles, channels etc. are to be quoted on tonnage basis. During contract stage contractors has to furnish total requirement for structural steel.
- 1.7 All tools & tackles, ladders, testing equipment etc. required for erection, testing & commissioning of complete lighting system are to be arranged by the contractors.
- 1.8 The entire work shall be carried out in accordance with specified installation instruction, manufacturer's recommendations, purchaser's approved drawings and/or as directed by the purchaser. Manufacturer' drawings and instructions shall be correctly followed in handling setting, testing and commissioning of all equipment and care shall be taken in handling to avoid distortion to structures, marring of finished surface, damage to delicate instruments etc. The equipment shall be installed in a neat work-manship like manner.
- 1.9 The erection work shall conform to latest applicable Indian standards, codes and practices, Electricity rules, fire insurance regulations and safety regulations of the locality where the equipment will be installed. All apparatus, wiring and connections shall be designed so as to minimise risk of fire or any damage which will be caused in the event of fire. Contractor to furnish the installation drawings of all equipment for purchaser's approval.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 4 OF 15

### 2.0 CODES AND STANDARDS

The design, Manufacture and performance of equipment shall comply with all currently applicable regulations and safety codes in the locality where the equipment will be installed. Nothing in this specification shall be construed to relieve the bidder of these responsibilities.

- 2.1 Unless otherwise specified, equipment offered shall conform to latest applicable Indian and IEC standards. Equipment complying with any other authoritative standards such as British, U.S.A, VDE etc. may also be considered provided these standards ensure performance equivalent to or superior to Indian Standards. In such cases the Bidder shall clearly indicate the standard adopted and furnish a copy of the latest English version of the standard along with the tender. Should there be any dispute of design standard, the most stringent one shall be followed. The relevant Indian Standards are:

#### Lighting Wires

- |           |  |
|-----------|--|
| IS: 694   | PVC insulated cables for working voltages upto and including 1100V.  |
| IS: 3961  | Recommended current ratings for PVC insulation light out put cables. |
| IS: 5331  | PVC insulation and sheath of electric cables                         |
| IS: 8130  | Conductors for insulated electric cables and flexible cards.         |
| IS: 10810 | Methods of tests for cables.   |

#### Conduits & Accessories and Junction Boxes

- |          |  |
|----------|--|
| IS: 1653 | Rigid steel conduits for electrical wiring.                            |
| IS: 3480 | Flexible steel conduit for electrical wiring.                          |
| IS: 2667 | Fittings for rigid steel conduits for electrical wiring.               |
| IS: 3837 | Accessories for rigid steel conduits for electrical wiring.            |
| IS: 4649 | Adaptors for flexible steel conduits.                                  |
| IS: 5077 | Decorative Lighting outfits.   |
| IS: 5133 | Steel and Cast Iron Boxes. (Part-I)                                    |
| IS: 5133 | Boxes made of Insulating materials (part-II)                           |
| IS: 2629 | hot dip galvanising of iron & Steel.                                   |
| IS: 9537 | Specification for conduits for Electricals installation. (part-I & II) |



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0

DATE: 25-07-2011

SHEET 5 OF 15

### Electrical Installation Practices & Miscellaneous

IS: 5	Colour for ready mixed paints 2 enamels.
IS: 1293	3 Pin, Plug & Socket Outlets.
IS: 226	Structural steel (standard quality).
IS: 2509	Rigid non metallic conduits for electric wire.
IS: 371	Ceiling roses
IS: 3854	Switches for domestic and similar purposes.
IS: 5216	Guide for safety procedures and practices in electrical work.
IS: 1913	General and safety requirements for electric lighting fittings.
IS: 3419	Fittings for rigid non metallic conduit.
IS: 732	Code of practice for Electrical Wiring installation (System Voltage not exceeding 650V).
IS: 3646	Code of practice for interior illumination part I, II & III.
IS: 1944	Code of practice for lighting of public thorough forces.
IS: 3106	Code of practice for selection of installation and maintenance of fuses. (Voltage not exceeding 650V).
IS: 4615	Switch socket out let (Non-locking).
IS: 5571	Guide for selection of electrical equipment for hazardous areas.
IS: 5572	Classification of hazardous areas electrical installation.
IS: 800	Code of practice for use of structural steel in general building construction.
IS: 2633	Method of testing uniformity of coating in zinc plated articles.
IS: 6005	Code of practice for phosphating of form & steel.
IS: 3043	Code of practice for earthing.

### INDIAN ELECTRICITY ACT AND RULES

IS: 6665	Code of practice for industrial lighting.
IS: 458	Specification for concrete pipes.





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 6 OF 15

### Fire Insurance Regulations

Rule no. 35, 48, 49, 50, 61 & 64 of Indian Electricity Rule with amendment-3 rules 1986 Regulations laid down by the chief Electrical Inspector of the State.

### 3.0 GUIDELINES FOR LIGHTING SYSTEM ERECTION WORK.

- 3.1 The contractor shall work in co-ordination with civil, air-conditioning, ventilation & switchgear vendors. Where holes or openings in walls and floors are required for routing the conduits, the contractor shall provide the same. Cut-outs in false ceiling shall be provided by false ceiling contractor.
- 3.2 The contractor shall be responsible if any parts of lighting fixtures, LDBs, LPs are lost or damaged and lamps are broken during installation. All damage and thefts shall be made good by the contractor till the installation is handed over to the customer.
- 3.3 The contractor shall note that for any change in the location of lighting panels, lighting fixtures, switch boxes/receptacles, no extra charges will be paid so long as the modifications are indicated to the contractor before commencement of the work on that particular equipment or circuit.
- 3.4 The contractor shall have a separate cleaning gang to clean all equipment under erection as well as the work area and the project site at regular intervals to the satisfaction of Engineer-in-charge. In case this is not done, the purchaser will have the right to carry out the cleaning operation and any expenditure incurred in this regard will be to the contractor account.
- 3.5 Except as specifically approved by the Engineer-in-Charge, installation of exposed conduits, mounting of lighting fixtures, etc. shall be taken up only after other services such as piping, air ducting, cable tray/bus duct hangers, structural bracing's etc. in a particular area have been installed
- 3.6 After installation of lighting fixtures/receptacles, panel number and circuit number shall be painted on them at a suitable place
- 3.7 Lighting Fixtures and Accessories.
  - 3.7.1 Lighting fixtures of appropriate type as per the lighting layout drawings shall be installed by the contractor. The type of mounting, arrangement of fixtures shall be selected from the typical arrangements shown in enclosed fixture mounting details drawings in section-E. The type of mounting will generally be indicated on the layout drawings. The exact mounting will, however, be decided at site depending upon the actual space/other facilities available at site.
  - 3.7.2 The contractor shall submit for purchaser's approval the drawings showing the detailed mounting arrangements of various types of fixtures prior to installation.
  - 3.7.3 Wooden plugs in walls and ceilings for fixing of lighting fixtures and accessories are not acceptable. A suitable fool-proof method (preferably using nylon rawl plug) of fixing these shall be offered and this be subject to the purchaser approval.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0

DATE: 25-07-2011

SHEET 7 OF 15

- 3.7.4 The bracket for mounting the lighting fixtures on boiler platforms shall be fabricated at site using 40 mm GI conduit with a reducing socket to suit the fixture and clamped to the hand rails. However, the clamping of these conduits at points of large vibrations should be avoided. The fixing shall be strong enough to withstand vibrations and wind velocity. If a roof (or other platform over the platform is available, the fixture will be pendant mounted (supported to the structural members of the platform above).
- 3.7.5 Flood lights shall be mounted on steel base facing the tentative direction shown on drawings. Bolts shall be tightened with spring washers. Terminals connection to the flood lights shall be through flexible conduits.
- 3.7.6 In the rooms where false ceilings are provided, the lighting fixtures shall be supported separately by false ceiling grid or roof over false ceiling if it is of steel structural or form ceiling and not by the false ceiling board. The arrangement shall be to the approval of purchaser. The erection rate of lighting fixtures shall include the supply of steel brackets, supporting, anchoring material, hardware and also steel brackets/hangers for bridging the gap above false ceilings, etc., required for installation of lighting fixtures as shown in the approved fixture mounting arrangement drawings.
- 3.7.7 A four (4) way terminal junction box type F shall be provided near each lighting fixture, for loop-in, loop-out and off connection of lighting wires or as required.
- 3.7.8 To distinguish emergency AC fixtures from normal AC fixtures, red painted circular mark of 1 cm dia. shall be provided on emergency fixtures.
- 3.7.9 The self contained emergency lighting fixtures shall be installed in required areas. Mounting brackets are to be provided by the contractor.
- 3.8 Lighting distribution board and Lighting Panels.
- 3.8.1 Lighting DB's consisting of lighting transformer etc, shall be mounted on floor and LP's shall be mounted on the walls/columns/steel structures at the locations indicated in the drawings.
- 3.8.2 Suitable Space provision for LDB mounting on floor would be made by the purchaser. The contractor will supply necessary foundation bolts and do the grouting to fix up the LDBs.
- 3.8.3 LPs shall be installed by fastening to studs of not less than 12 mm dia. which will be suitably grouted/welded to the wall/column by the contractor. All the required accessories including studs for the erection of the panel shall be supplied by the contractor. If Mounting channels are required for, LPs the same will be provided by contractor.
- 3.8.4 Unless specifically noted otherwise on the drawings the height of the centre line of lighting panels from the floor shall be 1200 mm.
- 3.9 Lighting control Switch Boxes & Receptacle Boxes.
- 3.9.1 The locations of switch/receptacle boxes will be approximately as shown in the drawings. The exact location shall be finalised by the contractor in consultation with the engineer-in-Chief.
- 3.9.2 All switch/receptacle boxes in offices and control room shall be flush mounted in the wall. In other areas they shall be mounted on wall or column.



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 8 OF 15

3.9.3 Unless Otherwise noted on the drawing's the mounting height of switch/receptacle boxes shall be as follows.

- i. Lighting Control switch boxes - 1500 mm.
- ii. Receptacle boxes 500 mm for indoor and 900 mm for outdoor locations.

## 3.10 Conduits and Accessories

3.10.1 All lighting wires shall be run inside the conduit. Size of conduit shall be selected as per the table given below.

Size of Wire	Max. number of wires in	
	20mm conduit	25mm conduit
1.5 sq. mm.	4	5
2.5 sq. mm.	4	6

3.10.2 Conduit shall run along wall, floor, ceiling, on steel structures, embedded in wall, floor, for ceiling, in accordance with relevant layout drawings. The contractor shall closely co-ordinate his work with the civil contractor. Exposed conduits shall be run in straight lines parallel to building columns, beams and walls. Unnecessary bends and crossings shall be avoided to present a neat appearance. In the office area as specified conduits shall be embedded along the entire run. It is the responsibility of the lighting contractor to co-ordinate with the civil contractor of these buildings. Conduits supports shall be provided at an interval of 750 mm for horizontal runs and 1000 mm vertical runs

3.10.3 Conduit shall be clamped on to approved type spacer plates or brackets by saddles or U-bolts. The spacer plates or brackets in turn, shall be securely fixed to the building steel by welding and to concrete or brick work by grouting or by nylon rawl plugs. Wooden plug inserted in the masonry or concrete for conduit support is not acceptable.

3.10.4 Embedded conduits shall be securely fixed in position to preclude any movement. In fixing embedded conduit, if welding or brazing, is used, extreme care should be taken to avoid any injury to the inner surface of the conduit.

3.10.5 Spacing of embedded conduits shall be such as to permit flow of concrete between them and in no case shall be less than 40mm.

3.10.6 Where conduits are along cable trays provided by purchaser, they shall be clamped to supporting steel at an interval of 600 mm.

3.10.7 For direct embedding in soil, the conduits shall be coated with an asphaltbase compound. Concrete pier or anchor shall be provided where necessary to support the conduit rigidly and to hold it in place.

3.10.8 Conduits shall be installed in such a way as to ensure against trouble from trapped condensation.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 9 OF 15

- 3.10.9 The contractor shall make available at site, dies for threading various conduits. Running threads shall be avoided as far as practicable. Where it is unavoidable, check nut shall be used. All field thread ends shall be reamed after threading and anti-corrosive paint applied.
- 3.10.10 Conduits shall be kept, wherever possible, at least 300 mm away from hot pipes, heating devices etc.
- 3.10.11 Slip joints shall be provided when conduits cross structural expansion joints or where long run of exposed conduits are installed, so that temperature change will cause no distortion due to expansion or contraction of conduit run.
- 3.10.12 For long conduit runs junction/pull boxes shall be provided at suitable intervals (not exceeding 10 m) to facilitate wiring.
- 3.10.13 Conduits shall be securely terminated at LPs/junction boxes or lighting fixtures by proper fastening with a lock put on inside and outside. The number of conduits terminating at LP's shall not exceed the permissible number considering the glanding area of lighting panel. Conduit termination's shall be made water & vermin proof.
- 3.10.14 Conduits lengths shall be jointed by screwed couplers. Conduit shall be cleanly cut. The cut ends shall be within three (3) degrees of square with the conduit axis. Cut ends shall be reamed and all burrs and sharp edges removed.
- 3.10.15 Conduits lengths shall be jointed connection and shall be made thoroughly water-tight and rust-proof by application of a thread compound which will not insulate the joints. White lead will be used for embedded conduit and red lead for exposed conduit. The Battery Room installation shall be made with acid fume proof conduits.
- 3.10.16 Water treatment plant chlorination plant lighting installations shall be made with epoxy coated steel conduits and accessories.
- 3.10.17 Field bends shall have a minimum radius of four (4) times the conduit diameter. All bends shall be free of kinks, indentations or flattened surfaces. Heat shall not be applied in making any conduit bend. Separate bends may be used for this purpose.
- 3.10.18 The entire metallic conduit system, whether embedded or exposed, shall be electrically continuous and thoroughly grounded where slip joints used, suitable bending shall be provided around the joint to ensure a continuous ground circuit.
- 3.10.19 Conduits and fittings shall be properly protected during construction period against mechanical injury. Conduit ends shall be plugged or capped to prevent entry of foreign material.
- 3.10.20 After installation, the conduits shall be thoroughly cleaned by compressed air before pulling in the wire.
- 3.10.21 Lighting fixtures shall not be suspended directly from the junction box in the main conduit run.
- 3.11 Lighting wires



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 10 OF 15

- 3.11.1 Lighting wires from lighting panels to junction boxes and junction boxes to lighting fixtures, switch boxes and receptacle boxes shall run in conduits (Rigid/flexible).
- 3.11.2 All wires in a conduit shall be drawn simultaneously. No subsequent drawing is permissible.
- 3.11.3 Wires shall not be pulled through more than two equivalent 90 deg. bends in a single conduit run. Wherever required, suitable conduit junction boxes/pull boxes shall be provide. All types of wiring, concealed or unconcealed shall be capable of easy inspection.
- 3.11.4 Receptacles and lighting circuits shall be fed from different circuits. The switch controlling these circuits shall be on the live side (phase wire) of the circuits.
- 3.11.5 A.C. normal, A.C. emergency and D.C. emergency system wiring shall run throughout in separate conduits.
- 3.11.6 Wiring shall be spliced only at junction boxes. Maximum two wires shall be connected at each terminal.
- 3.11.7 In vertical run of wires in conduit the wires shall be suitably supported by means of wooden/hard rubber plugs at each pull/junction box.
- 3.11.8 All lighting wires shall be crimped using suitable type of solderless, crimping, tinned fork type copper lugs. Cost of the lugs shall be included in the erection price of wire.
- 3.12 Junction Boxes
- 3.12.1 Junction boxes having volume upto 1600 cubic centimetre may be installed without any support other than that resulting from connecting conduits where two or more rigid metallic conduits enter and accurately position the box. Boxes shall be installed so that they are levelled, properly aligned and present a pleasing appearance. Boxes with volumes greater than 1600 cubic cm. or for other reasons not rigidly held, shall be adequately supported. The contractor shall perform all drilling, cutting, welding, shimming and bolting required for attachment to supports.
- 3.12.2 Necessary holes for conduit/cable entry shall be done during installation depending on the requirement. The holes shall be drilled/punched neatly and shall be dust/vermin proof after installation of the conduit.
- 3.12.3 All welds, bolts holes, conduit entry holes etc., made during installation as mentioned above shall be wire brushed and touched up with metal primer (lead oxide and zinc chromate in synthetic medium
- 3.13 Street Lighting/Flood Lighting Poles
- 3.13.1 The lighting poles and lighting Tower shall be erected by the contractor at locations shown in the street lighting layout to be prepared by contractor and shall be got approved from the purchaser. The erection work shall include making of foundations (with supply of all materials). Installation of necessary wiring/ cabling, junction/ switch box and mounting of assembled fittings The cable from junction box at the bottom of pole upto the lighting fixture shall be supplied by the contractor. All the above erection work shall be done by contractor for lighting masks including making of foundations, 50mm GI pipe shall be provided for cable protection from trench to junction box by the contractor for loop-in-loop-out cables.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 11 OF 15

3.13.2 The lighting poles shall be painted with two coats of aluminium paint after completion of installation or as specified by purchaser.

3.13.3 The flood light fixtures shall be mounted on galvanised M.S. base making use of shop drilled holes or by suitable clamps. No cutting or drilling of galvanised structure is permitted.

3.13.4 Each lighting poles and lighting/lightning mast junction box shall be earthed by 25X3 mm GS flat bonded to one (1) 20 mm dia MS earth electrode of 3 meter length driven vertically in the ground. The flat and electrode shall be supplied by the bidder and price of these shall be included in the erection price of individual pole/mast. 14 SWG GI wire shall be taken from fixture to JB.

The bidder shall submit the foundation drgs of poles/masts for purchaser's approval.

### 3.14 Earthing of Lighting system

3.14.1 All junction boxes, receptacles, switch boxes, lighting fixtures, conduit etc. shall be earthed in compliance with the provision of I.E. rules and applicable Indian Standard amended upto date.

3.14.2 A continuous earth conductor of 14 SWG G.I. wire shall be run all along each conduit run and bonded at every 600 mm by not less than two turns of the same size of wires. This conductor shall be connected to the earth bus of lighting panel from which the conduits originate. All junction boxes, receptacles, lighting fixtures etc. shall be connected to this 14 SWG GI earth conductor. All lighting panels and LDBs shall be earthed by GI flats to the purchasers earthing bus. The supply of GI flat and erection shall be in contractor's scope and rates of the same shall be included in the erection rates of the respective LDB/LP.

### 3.15 Ceiling Fans and Regulators (If Applicable)

3.15.1 The contractor shall install the ceiling fans and regulators at the locations shown in the relevant drawings. The exact location will however, be decided at site in consultation with engineer-in-charge.

3.15.2 The fan regulators shall be flush mounted on the lighting control switch boxes provided in that area.

3.15.3 Hook alongwith rubber bush shall be supplied and grouted by contractor in ceiling for mounting the fan. All necessary material and hard wares for installation shall be supplied by contractor.

### 3.16 Foundation & Civil Works

3.16.1 Equipment foundations, for street lighting Poles/Flood Lighting Poles, lighting mast, street lighting panel and other panels mounting foundation and other civil work including supply of cement, steel and other materials as per relevant drawings and specification clauses shall be provided by the contractor. Cost of foundation works, including supply of necessary material is to be quoted as part of E & C rates for these items.



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (INSTALLATION)**

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 | DATE: 25-07-2011

SHEET 12 OF 15

- 3.16.2 All foundation drawings shall be subject to the purchaser's approval. However, it shall be the responsibility of the contractor to check these foundations before commencement of erection to ensure their suitability.
- 3.16.3 All final adjustment of foundation levels, chipping and dressing of foundation surfaces, setting and grouting of anchor bolts, sills, inserts and fastening devices shall be carried out by the contractor including minor modification of civil work as may be required for erection.
- 3.16.4 Any cutting of masonry/concrete work, which is necessary, shall be done by the contractor at his own cost and shall be made good to match the original work. The contractor shall obtain approval of the purchaser before proceeding with any cutting of masonry/concrete work.
- 3.16.5 The contractor shall perform all excavation and backfilling as required for ground connections and casting foundations.
- 3.16.6 Excavation shall be performed upto the required depth. Such measures shall be taken as may be necessary for protection of the wall.
- 3.16.7 The contractor shall make use of his own arrangements for pumping out any water that may be accumulated in the excavation.
- 3.16.8 All excavation shall be backfilled to the original level with good consolidation.
- 3.17 Cabling work:
- 3.17.1 The owner will supply necessary cables required for the system as per the specification & the bidder shall have to lay & terminate the same. This shall include all clamping, fixing, drilling, cutting, glanding, lugging, connecting to terminal blocks, grounding etc. as required to complete the job. Cost of all consumable materials required for cable laying & cable termination shall be included in the erection rate to be quoted by the bidder.
- 3.17.2 Bidder shall supply all necessary glands & lugs required for cable termination carried out by him. Size of glands & lugs shall be as per the size of the cables selected during detailed engg.
- 3.17.3 Cable glands shall be double compression type & made of tin plated heavy duty brass casting and machine finished. Glands shall be of robust construction capable of clamping cable & cable armour firmly without injury to the cable. Thickness of tin coating shall not be less than 10 microns. All washers and hardware shall be made of brass & tinned. Rubber components used in the glands shall be made of neoprene of tested quality.
- 3.17.4 Cable lugs shall be tinned copper, solderless crimping type, conforming to IS:8309 suitable for Al or Cu conductors. Crimping of terminals shall be done by using corrosion inhibitory compound.
- 3.17.5 All cable entry points shall be sealed & made vermin & dust proof. Unused opening shall be effectively closed.
- 3.17.6 Cables shall be laid in owner's trays wherever available. In areas, where owners trays are not available, cable shall be clamped to the structures or laid in conduit or buried depending on the area.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0

DATE: 25-07-2011

SHEET 13 OF 15

- 3.17.7 Each cable shall be tagged with the cable no. as per cable schedule. The tag shall be of rectangular shape & attached to the cable by not less than two turns of 20 SWG GI wire. Cable tag shall be provided at each end of the cable before entering the equipment enclosure, on both sides of wall or floor crossing and every 30 meter of cable runs.
- 3.17.8 Minimum bending radius for the cables shall not be less than 12D, where D is the overall dia of the cable.
- 3.18 Steel Fabrication
- 3.18.1 The steel structures supplied and fabricated by the contractor shall be made from standard quality steel sections/flats/plates. The steel fabricated structures shall be free from defects, cleaned of rust, grease, oil etc., and sharp edges shall be removed.
- 3.18.2 The welds shall be wire brushed or cleaned otherwise. The holes shall be touched up with metal primer.
- 3.18.3 All steel fabrications shall be painted with two coats of metal primer (lead oxide and zinc chromate in synthetic medium) followed by two coats of aluminium paint. The welds to galvanised steel shall be touched up with galvanised weld rod applied in accordance with manufacturer's instruction.
- 3.19 Cutting & wastage allowances:
- 3.19.1 Contractor shall carefully plan cutting schedule of each cable drum, conduit, lighting wires, GI wires such that wastage's are minimised and any resultant short length can be used where appropriate route length are available. The following wastage's allowances are permissible for various materials.
- 3.19.2 Power cables, and control cables, Cutting & wastage's allowance shall be computed on the length actually measured, used & accepted. Break up of above 3% wastage allowances are given below :
- a) 1% unaccountable wastage.
  - b) 2% accountable wastage.
- Note: Usable length to be returned to purchaser. Minimum wastage length is to be decided in consultant with site engineers.
- 3.19.3 The contractor shall take-back the unused installation materials which has not been entered in the measurement records by the purchaser after completion of job.
- 3.20 Quantity measurement:
- 3.20.1 For all payment purpose, measurement shall be made on physical measurements. Physical measurements shall be made by the contractor in the presence of the site engineer/purchaser.
- 3.20.2 The measurement of cable laying shall be made on the basis of length actually laid from lug to lug including that of loops provided.
- 3.20.3 In the measurement of conduits, the accessories will not include GI wire / GI strip.





## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0 DATE: 25-07-2011

SHEET 14 OF 15

- 3.20.4 The E & C cost of lighting wires and earthing wires shall be included in the E & C cost of conduits. No separate cost of erection of lighting wires and earthing wires shall be paid.
- 3.20.5 The accountable wastage to be returned to purchaser's store in good condition and as directed by site engineer.
- 3.20.6 Any wastage granted by the vendor in excess of the allowable percentage shall be charged at the panel rates decided by the site engineer whose decision shall be final and binding on the vendor.
- 3.21 Contractor to make a protocol in consultation with site engineer and customer's representative for erection, testing & commissioning of all lighting equipment.
- 4.0 TESTING & INSPECTION AT CONTRACTOR'S WORKS
- 4.1 Standard quality plan (QP) for lighting equipment is enclosed. Bidder to confirm compliance to this QP by signing every page of it.
- 4.2 All accessories shall be subject to routine and type tests in accordance with requirement of appropriate IS in the presence of purchaser's representative.
- 4.3 Samples selected by the purchaser of all galvanising material shall be subjected to galvanising tests. All fittings, fabrications, hardware etc. as specified shall be inspected & tested in accordance with IS recommendation. Type test certificates from National Test House or from reputed agency shall be considered.
- 4.4 Field quality plan for quality checks to be observed at site during erection, testing & commissioning shall also be furnished by contractor alongwith offers as per standard format.
- 4.5 Testing and commissioning
- 4.5.1 On completion of erection work, the contractor shall request the site engineer for inspection and test.
- 4.5.2 The site engineer shall arrange for joint inspection of the installation by purchaser's and customers representative for completeness and correctness of the work. Any defect pointed out during such inspection shall be promptly rectified by the contractor.
- 4.5.3 The installation shall be then tested and commissioned in presence of the site Engineer & customer's representative
- 4.5.4 The contractor shall provide all men, material and equipment required to carry out the tests.
- 4.5.5 All rectification's, repairs or adjustment work found necessary during inspection, testing and commissioning shall be carried out by the contractor without any extra cost. The handing over of the lighting installation shall be effected only after the receipt of written instruction from the site engineers/ customer.
- 4.5.6 The testing shall be done in accordance with the applicable Indian standards and codes of practice. The following tests shall be specifically carried out for all lighting installation.



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (INSTALLATION)

SPECIFICATION NO. PE-TS-361-558-E003

VOLUME II B

SECTION D

REVISION 0

DATE: 25-07-2011

SHEET 15 OF 15

- i. Insulation resistance
- ii. Testing of earth continuity path
- iii. Polarity test of single phase switches.

4.5.7 The lighting circuits shall be tested in the following manner.

- i. All switches ON and consuming devices in circuit, both poles connected together, to obtain resistance to earth.
- ii. Insulation resistance between poles with lamps and other consuming devices removed and switches ON

5.0 DRAWINGS/ DOCUMENTS

REFER VARIOUS CLAUSES OF ELSEWHERE

6.0 PRICES

6.1 The contractor shall quote his prices for supply, erection, testing & commissioning of complete lighting system as per format attached with the specification.

6.2 Unit price quoted for erection, testing & commissioning of items listed under B O M shall be deemed to have been included the prices for erection material as described in clause 1.4 of this specification and other relevant clauses of this specification for various lighting equipment.

6.3 The unit rates of supply & installation ( E & C ) for all equipment and service quoted by the bidder shall be firm for a variation of quantities limited to

a.  $\pm 30\%$  of total order value till finalisation of engineering details & BOQ.

b.  $+10\%$  of the total order value in addition to (a) above, till the completion of job.

6.4 Purchaser reserves the right to delete/add any equipment or services from the bidders scope, and for price adjustment in such cases, unit prices quoted by the bidder will be considered.

6.5 The bidder shall furnish unpriced price schedule of all equipment and services inclusive of E & C and recommended spares alongwith the technical bid.



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- A**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0      DATE: 22.04.2013

SHEET      1 OF 12

**1.0 SYSTEM DESIGN DATA**

1.1 Design Ambient : 50°C

**1.2 Details of Operating Parameters**

**a) AC Supply**

i. Rated Voltage : 415 V

ii. Rated Frequency : 50 HZ

iii. Voltage variation:  
(Permissible) :  $\pm 10\%$

iv. Frequency variation  
(Permissible) : +5% to - 5%

v. Combined voltage &  
frequency variation  
(sum of absolutes  
permissible) : 10 %

vi. System fault level  
at rated voltage : 50 KA for 1sec

**b) DC Supply**

i. Rated Voltage : 220 V

ii. Voltage variation  
(Permissible) : + 10% to - 15%

iii. System fault level  
at rated voltage : 15 KA

**2.0 APPLICABLE STANDARDS** : As per specification

**3.0 LIGHTING CONCEPT**

**3.1 Areas**

a) Location : ☐ Indoor ☐ Outdoor  
☒ Both

b) Street Lighting : ☒ Yes ☐ No

c) Boiler Platforms : ☒ Yes ☐ No



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- A

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0

DATE: 22.04.2013

SHEET 2 OF 12

3.2 Types of supplies considered  
(other than AC Normal)

- a) DC Normal : ☐ Yes ☒ No
- b) DC Emergency : ☒ Yes ☐ No
- c) AC Emergency : ☒ Yes ☐ No

3.3 Diversity Factor Considered for Sockets : 50%

4.0 SCOPE OF SYSTEM DESIGN ENGG. : ☒ Included in vendor's scope  
☐ Excluded from vendor's scope

5.0 LUMINAIRES, LAMPS & ACCESSORIES

5.1 Whether all type of luminaires as per BOQ offered : ☒ Yes ☐ No

5.1.1 If no, Types of luminaires not offered as per BOQ : -NA

5.2 List of lamps which can be installed only : None  
specified angle.

5.3 Type of false ceiling for recessed fluorescent luminaire : After award of contract

5.4 Degree of Protection for drip proof luminaires : IP55

5.5 Flame proof luminaires

- a) Hazardous area classification : IS-2148 Zone II Group-IIA & IIB
- b) Degree of Protection : IP-55
- c) Mounting type for well glass. : ☐ eye-bolt ☒ screw neck

5.6 Non-Integral control gear box

- a) Sheet thickness : 2 mm
- b) Degree of protection : IP-55
- c) Surface treatment : ☐ Painted ☒ Galvanised
- d) If galvanised
- i. Wt. of Zinc : as per spec.



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- A

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 22.04.2013

SHEET 3 OF 12

- ii. Process : Hot dip
- e) If painted
- i. Colour to IS : Shade
- ii. Minimum paint thickness : Microns
- 5.7 Type of lamp holder for incandescent luminaires : ☒ Screw type  
[ ] Pin type
- 5.8 Tap setting for Ballasts
- a) HPSV luminaires : 220 V
- b) HPMV Luminaires : 220 V
- 5.9 Lamps
- a) Type of Fluorescent Lamps : ☒ Cool Daylight  
☒ White Light
- b) Type of cap for incandescent lamp : ☒ Screw Type [ ] Pin type
- c) Type of HPMV lamp : ☒ Clear  
[ ] Fluorescent powder coated
- d) Type of lamp cap for HPMV & HPSV : ☒ Screw Type
- e) Type of beam for
- i. HPMV lamps : [ ] Short beam [ ] Long beam  
☒ Both
- ii. HPSV lamps : [ ] Short beam [ ] Long beam  
☒ Both
- 5.10 Emergency lighting unit
- 5.10.1 Wattage and No. of incandescent lamp : 2x6 W FLT
- 5.10.2 Type of battery : Sealed lead-acid
- 5.10.3 Emergency duration of unit : 4 Hours
- 6.0 DESIGN PARAMETERS OF MAIN EQUIPMENT
- 6.1 Lighting Distribution Boards
- 6.1.1 Sheet Thickness : 2 mm



## TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

### DATA SHEET- A

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

## SECTION D

REVISION 0	DATE: 22.04.2013
------------	------------------

SHEET 4 OF 12

### 6.1.2 Degree of Protection

- a) Main Panel : IP-54  
b) Transformer cubicle : IP-42

- 6.1.3 Type of Incomer : ☐ MCCB  
☒ Switch-Fuse

- 6.1.4 Type of Outgoing feeders : ☒ Switch-Fuse  
☐ MCCB

- 6.1.5 Bus bar material : ☒ Aluminium ☐ Copper

- 6.1.6 Cable entry :
- ☒
- Bottom
- ☐
- Top

- 6.1.7 Whether under voltage relay required in :      ☐ Yes      ☐ No      ☒ Contactor & timer  
DC LDB

- 6.1.8 Range of time delay relay : later

- 6.1.9 Whether hinged door with locking facility: ☒ Yes ☐ No  
provided

- 6.1.10 Whether earth busbar provided : ☒ Yes ☐ No

- 6.1.11 Earth busbar material : ☒ GI steel strip ☐ No

- 6.1.12 Fault current and duration : later

### 6.1.13 Lighting Transformer

- a) Voltage Rating : 415/415 V
- b) Whether encapsulated : ☒ Yes ☐ No
- c) Transformer impedance : 4% for 100 VA, 3% for 50 kVA

## 6.2 Lighting Panel

- 6.2.1 Application : ☐ Indoor ☐ Outdoor ☒ Both

- 6.2.2 Sheet thickness : 2 mm

- 6.2.3 Degree of protection : IP-52

- b) Outdoor : IP-55 with canopy

- 6.2.4 Type of Incomer : ☒ Switch-Fuse ☐ MCB

- 6.2.5 MCB type for street lighting panel : ☐ 1 pole ☒ 3 pole TPN



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- A**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 22.04.2013

SHEET 5 OF 12

6.2.6 Busbar material : Aluminium

6.2.7 Whether hinged door with locking facility : ☒ Yes ☐ No  
provided

6.2.8 Whether earthing studs provided : ☒ Yes ☐ No

**6.3 Lighting Poles**

6.3.1 Type as per IS : IS-2713

a) PS-1 : 410 SP51

b) PS-2 : 410 SP67

c) PF-1 : 410 SP51

d) PF-2 : 410 SP51

6.3.2 Surface Treatment : ☐ Galvanised ☒ Painted

6.3.2.1 Galvanisation details(if applicable)

a) Process : NA

b) Wt. of Zinc deposited : NA

6.3.2.2 Painting details (if applicable)

a) Shade as per IS : As per spec.

b) Paint thickness : As per spec.

**6.4 Lighting Masts**

6.4.1 Number of luminaires on each mast : During detailed engg.

6.4.2 Type of design : Polygonal shape

6.4.3 Material : GI

6.4.4 Height : 20 meter

6.4.5 Galvanization

a) Process : Hot dip

b) Wt. of Zinc deposited : gm / m<sup>2</sup> (As per spec)

6.5 Street Lighting Pole Junction Boxes



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- A**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0      DATE: 22.04.2013

SHEET    6 OF 12

6.5.1 Material : Sheet steel

6.5.2 Sheet thickness : 2 mm

6.5.3 Galvanization

a) Process : Hot dip

b) Wt. of zinc deposited : As per spec.

6.5.4 Degree of protection : IP-55

6.6 Fuse Boxes

6.6.1 Material : Sheet steel

6.6.2 Sheet thickness : 2 mm

6.6.3 Galvanization

a) Process : Hot dip

b) Wt. of zinc deposited : As per spec.

6.6.4 Degree of Protection : IP-55

6.7 **Receptacles**

6.7.1 Material : Sheet steel

6.7.2 Sheet thickness : 2 mm

6.7.3 Galvanization

a) Process : Hot dip

b) Wt. of zinc deposited : As per spec.

6.7.4 Degree of protection : IP-55

6.8 **24 V Supply Module**

6.8.1 Enclosure

a) Material : Sheet steel

b) Sheet Thickness : 2 mm

6.8.2 Transformer

a) Rating : 500 VA





**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- A**

**SPECIFICATION NO. PE-TS-286-558-E001**

**VOLUME II B**

**SECTION D**

**REVISION 0**

**DATE: 22.04.2013**

**SHEET 7 OF 12**

b) Primary Voltage : 240 V

c) Secondary voltage : 24 V

**6.8.3 Lamp**

a) Rating :

b) Type : Portable halogen lamp

6.8.4 No. of outgoing sockets : As per spec.

6.8.5 Whether cord coiling arrangement considered : ☒ Yes air cooled ☐ No

6.8.6 Louvers : ☒ Provided ☐ Not Provided

**7.0 COMPONENT OF LIGHTING SYSTEM EQUIPMENT**

**7.1 Moulded Case Circuit Breakers(MCCB) : NOT APPLICABLE**

7.1.1 Rated voltage :

7.1.2 Number of poles :

7.1.3 Rated Short circuit duty :

7.1.4 Rated breaking capacity (rms) at 415V : kA

7.1.5 Rated making current (peak) : kA

7.1.6 Releases provided

a) Over load : ☐ Yes ☐ No

b) Under voltage : ☐ Yes ☐ No

c) Short circuit : ☐ Yes ☐ No

d) Shunt trip : ☐ Yes ☐ No

**7.2 Switch-Fuse Unit**

7.2.1 Utilisation category for main contacts : AC 23

**7.3 Indicating Meters**

7.3.1 Ammeter

a) Type : As per IS-1248



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- A

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0 DATE: 22.04.2013

SHEET 8 OF 12

- b) Shape :  
c) Size : 96 X 96 mm  
d) Accuracy class : 2  
e) Current coil rating : 1A  
f) Angle of deflection : 240°

7.3.2 Voltmeter

- a) Type : As per IS-1248  
b) Shape :  
c) Size : 96 X 96 mm  
d) Accuracy class : 2  
e) Voltage Coil rating : 0-500V AC, 0-250V DC  
f) Angle of deflection : 240°

7.4 Power Contactors

7.4.1 Coil Voltage (nominal)

- a) AC contactors : 240 V  
b) DC contactors : 220 V

7.5 Under Voltage Relay

- 7.5.1 Type : ☐ Static ☒ Electromagnetic  
7.5.2 Coil Voltage Rating :  
7.5.3 Means for in-built testing provided : ☒ Yes ☐ No

7.6 Current Transformers

- 7.6.1 Type : Cast resin  
7.6.2 Secondary Rating : ☒ 1 Amp ☐ 5 Amp  
7.6.3 Output : VA  
7.6.4 Accuracy Class : 1



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- A**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0

DATE: 22.04.2013

SHEET 9 OF 12

**7.7 Voltage Transformers**

- 7.7.1 Type : Cast resin
- 7.7.2 System Earthing : ☒ Effective ☐ Non-Effective
- 7.7.3 Secondary Terminal voltage(phase-phase) : 415 V
- 7.7.4 Accuracy Class : 1
- 7.7.5 Output : 5 VA
- 7.7.6 Winding configuration : Star / Star

**7.8 Miniature Circuit Breaker**

- 7.8.1 Min. Rating : As per spec.
- 7.8.2 Short Time rating : 9 KA
- 7.8.3 Thermal overload and magnetic short circuit protection provided : ☒ Yes ☐ No

**7.9 Selector Switch**

- 7.9.1 Type of selector switch : ☒ Stay put ☐ Wing knob
- 7.9.2 Lockability : ☐ Provided ☒ Not provided

**7.10 Indication Lamps**

**7.10.1 Lens Colour**

- a) On condition : Red
- b) OFF condition : Green

- 7.10.2 Circuit Voltage : As per control supply voltage

**7.11 Push Buttons**

- 7.11.1 Voltage Grade : 500 V
- 7.11.2 No. of Contacts : ( 2NO + 2NC)

**7.12 Terminals**

- 7.12.1 Type : 660V Grade box clamp, 10 mm<sup>2</sup> minimum
- 7.12.2 Material : Copper



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- A**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0      DATE: 22.04.2013

SHEET    10 OF 12

7.12.3 Whether inter-terminal barrier provided :    ☒ Yes    ☐ No

**7.13 Cable Glands**

7.13.1 Provision for all power and control cables:    By vendor for all incoming & outgoing cables considered

7.13.2 Type :    Double compression

7.13.3 Material :    Brass

7.13.4 Nickel Plating provided :    ☒ Yes    ☐ No

**7.14 Cable Lugs**

7.14.1 Provision for all power and control terminations considered :    By vendor for all power & control connections

7.14.2 Type :    Crimping type

7.14.3 Material :    Tinned copper

**7.15 Timers**

**7.15.1 Time Switch**

a) Type :    As per spec, L4T

b) Range :    00 - 24 Hours

**7.15.2 Delay Timer**

a) No. of Contacts :    As per scheme

i. ON time delay :   

ii. OFF time delay :   

iii. Instantaneous :    -

b) Coil Voltage Rating

i. AC timer :    240 V

ii. DC timer :    220 V

c) Time delay range

i. AC timer :    1 - 99 Sec.



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- A

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0

DATE: 22.04.2013

SHEET 11 OF 12

ii. DC timer : 24 – 240 Sec.

8.0 Conduit (Rigid)

8.1 Rigid Conduit

8.1.1 Duty : Heavy duty type

8.1.2 Application standard : IS:9537 Part I & II

8.1.3 Material : Cold rolled mild steel to IS:226

8.1.4 Sheet thickness (minimum) : 1.6 mm upto 32 mm dia,  
2.0mm above 32 mm & upto 50 mm dia

8.1.5 Surface treatment : Hot dip galvanizing inside & outside as per IS:2629

8.1.6 Min. Weight of zinc coating (gm/m<sup>2</sup>) : 340 upto 32 mm dia,  
460 above 32 mm & upto 50 mm dia

8.1.7 Min. Thickness of zinc coating (microns): 48 upto 32 mm dia, 65 above 32 mm & upto 50 mm dia  
[By Elcometer]

8.1.8 Standard length approximate : 3 – 5 meters

9.0 LABELING

Requirement of Specification complied : ☒ Yes ☐ No

10.0 PAINTING

As per spec.

10.1 Shade ( As per IS:5)

Interior

Exterior

a) LDBs

b) LPs

c) Receptacles

Decorative

Industrial

d) Lighting kit box

e) 24V Supply Module

f) Emergency lighting Unit

After award of contract



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- A

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION D

REVISION 0

DATE: 22.04.2013

SHEET 12 OF 12

10.2 Finish


- a) Interior : ☐ Matt ☐ Semi - glossy
- b) Exterior : ☐ Semi - glossy ☐ Full - glossy

- 10.3 Paint Thickness(min) : 80 microns (Synthetic paint)
- : 50 microns (powder coating)

11.0 MAKE :

12.0 QUANTITY VARIATION (Limited to the value of the Contract)

- a) Till the "Engineering" is complete :  $\pm 30$  % (As per spec.)
- b) Till the "Erection" is complete : + 10 % (As per spec.)

	DOCUMENT TITLE	SPECIFICATION NO. PE-TS- 286-558-E001	
	TECHNICAL SPECIFICATION FOR STATION LIGHTING SYSTEM	VOLUME II B	
		SECTION	
		REVISION 0	DATE: 22.04.2013
		SHEET 1 OF 1	

1 The Tender documents contain three (3) volumes. The bidder shall meet the requirements of all three volumes.

1.1 **VOLUME - I**                      **CONDITIONS OF CONTRACT**

This consists of four parts as below:

- Volume – IA                      This part contains Instructions to bidders for making bids to BHEL.
- Volume – IB                      This part contains General Commercial Conditions of the Tender & includes provision that vendor shall be responsible for the quality of item supplied by their sub-vendors.
- Volume – IC                      This part contains Special Conditions of Contract.
- Volume – ID                      This part contains Commercial Conditions for Erection & Commissioning site work, as applicable.

1.2 **VOLUME – II**                      **TECHNICAL SPECIFICATIONS**

Technical requirements are stipulated in Volume – II, which comprises of:-

- Volume – IIA                      General Technical Conditions.
- Volume – IIB                      Technical Specification including Drawings, if any.

1.3 **VOLUME – IIB**

This volume is sub-divided in to following sections:

- Section – A: This section outlines the Intent of Specification.
- Section – B: This section provides "Projection Information".
- Section – C: This section indicates Technical Requirements specific to Contract, not covered in Section – D.
- Section – D: This section comprises of Technical requirements specific to Contract.

**Data Sheet-A:** Specific data and other requirements pertaining to the equipments.

**Data sheet-C:** Indicates data / documents to be furnished after the award of Contract as per agreed schedule by the vendor (as applicable)



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

## DATA SHEET- C

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 1 OF 14

### 1.0 SYSTEM DESIGN DATA

1.1 Design Ambient : °C

#### 1.2 Details of Operating parameters

##### a) AC Supply

i. Rated voltage : V

ii. Rated frequency : Hz

iii. Voltage variation : %  
(Permissible)

iv. Frequency variation : %  
(Permissible)

v. Combined voltage & : %  
frequency variation  
(sum of absolutes  
permissible)

vi. System fault level :  
at rated voltage

##### b) DC Supply

i. Rated voltage : V

ii. Voltage variation : %  
(Permissible)

iii. System fault level :  
at rated voltage

2.0 APPLICABLE STANDARDS : As per Annexure-I

### 3.0 LIGHTING CONCEPT

#### 3.1 Areas

a) Location : ☐ Indoor ☐ Outdoor  
☐ Both

b) Street Lighting: ☐ Yes ☐ No

c) Boiler Platforms : ☐ Yes ☐ No





**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- C**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 2 OF 14

3.2 Types of supplies considered  
(other than AC Normal)

- a) DC Normal : ☐ Yes ☐ No
- b) DC Emergency : ☐ Yes ☐ No
- c) AC Emergency : ☐ Yes ☐ No

3.3 Diversity Factor considered :  
for sockets

4.0 **SCOPE OF SYSTEM DESIGN:  
ENGINEERING** ☐ Included in vendor's scope  
☐ Excluded from vendor's scope

**5.0 LUMINAIRES, LAMPS & ACCESSORIES**

**5.1.0 LUMINAIRES**

5.1.1 Whether all types of luminaires:  
as per BOQ offered ☐ Yes ☐ No

5.1.2 If no,  
Types of luminaires not offered  
as per BOQ

5.1.3 List of lamps which can be :  
installed only at specified  
angle

5.1.4 Type of false ceiling for :  
recessed fluorescent luminaire

5.1.5 Degree of protection for :  
drip proof luminaires

5.1.6 Flame proof luminaires

- a) Hazardous area :  
classification
- b) Degree of protection :
- c) Mounting type for well: ☐ eye-bolt  
glass ☐ strap



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

## DATA SHEET- C

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 3 OF 14

### 5.1.7 Non-integral control gear box

- a) Sheet thickness :
- b) Degree of protection :
- c) Surface treatment :
  - ☐ Painted
  - ☐ Galvanised
- d) If galvanised
  - i. Wt. of zinc : gms / m<sup>2</sup>
  - ii. Process :
- e) If painted
  - i. Colour to IS :
  - ii. Minimum paint thickness : microns

- 5.1.8 Type of lamp holder for incandescent luminaires :
  - ☐ screw type
  - ☐ Pin type

### 5.1.9 Tap setting for Ballasts

- a) HPSV luminaires :
- b) HPMV luminaires :

### 5.2.0 LAMPS :

- a) Type of fluorescent lamps :
  - ☐ Cool day light
  - ☐ White light
- b) Type of lamp cap for incandescent lamp :
  - ☐ Screw type
  - ☐ Pin type
- c) Type of HPMV lamp :
  - ☐ Clear
  - ☐ Fluorescent powder coated
- d) Type of lamp cap for HPMV & HPSV :
- e) Type of beam for
  - i. HPMV lamps :
    - ☐ Short beam
    - ☐ Long beam
    - ☐ Both



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- C**

**SPECIFICATION NO. PE-TS-286-558-E001**

**VOLUME II B**

**SECTION C**

**REVISION**

**DATE: 25.07.2011**

**SHEET 4 OF 14**

ii. HPSV lamps : ☐ Short beam ☐ Long beam ☐ Both

**5.3.0 EMERGENCY LIGHTING SET**

5.3.1 Wattage and No. of : Watts  
incandescent lamp

5.3.2 Battery voltage: Volts

5.3.3 Type of battery :

5.3.4 AH capacity of battery :

5.3.5 Lumen output of lamp at :  
rated voltage

5.3.6 Emergency duration of unit :

5.3.7 Weight of unit :

**6.0 DESIGN PARAMETERS OF MAIN EQUIPMENT**

6.1 Lighting Distribution Boards

6.1.1 Sheet thickness : mm

6.1.2 Degree of protection

a) Main panel :

b) Transformer cubicle :

6.1.3 Type of Incomer : ☐ MCCB  
☐ Switch-Fuse

6.1.4 Type of Outgoing Feeders : ☐ Switch-Fuse  
☐ MCB

6.1.5 Bus bar material : ☐ Aluminium ☐ Copper

6.1.6 Cable entry : ☐ Bottom ☐ Top

6.1.7 Whether under voltage relay : ☐ Yes ☐ No  
required in DC LDB

6.1.8 Range of time delay relay :

6.1.9 Whether hinged door with : ☐ Yes ☐ No  
locking facility provided

6.1.10 Whether earth busbar provided : ☐ Yes ☐ No



# **TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)**

## **DATA SHEET- C**

**SPECIFICATION NO. PE-TS-286-558-E001**

**VOLUME II B**

**SECTION C**

**REVISION**

**DATE: 25.07.2011**

**SHEET 5 OF 14**

6.1.11 Earth busbar material :

☐ GI ☐ Copper

### **SYSTEM DESIGN DATA**

6.1.12 Fault current and duration :

kA

6.1.13 Lighting Transformer

a) kVA Rating(s) :

50 100

b) Type of cooling :

c) Rated current

i. Primary :

Amp.

ii. Secondary :

Amp.

d) Rated voltage

i. Primary :

Volts

ii. Secondary :

Volts

e) Rated frequency :

Hz

f) No. of phases :

g) Temperature rise above ambient in winding by resistance :

°C

h) Vector Group :

i) Tap changer

i. Type :

ii. Range :

iii. No. of taps :

iv. Voltage of each tap :

j) Type of ventilation arrangement provided for transformer enclosure

k) Iron loss at 50 Hz and: 100% rated voltage

kW



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- C

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 6 OF 14

- l) Regulation at full load :  
and at 75 °C and 0.8  
p.f. lagging
- m) Copper loss at rated : kW  
load and 75 °C
- n) Impedance at rated :  
current, frequency and  
at 75 °C
- o) Winding conductor :  
material
- p) Whether transformer is : ☐ Yes ☐ No  
encapsulated
- q) Insulation class :
- r) Weight: kg

6.2 Lighting Panel

6.2.1 Application : ☐ Indoor ☐ Outdoor ☐ Both

6.2.2 Sheet thickness : mm

6.2.3 Degree of protection

a) Indoor : IP :

b) Outdoor : IP :

6.2.4 Type of Incomer : ☐ Switch-Fuse  
☐ MCB

6.2.5 MCB type for street lighting : ☐ 1 pole ☐ 3 pole  
panel.

6.2.6 Busbar material :

6.2.7 Whether hinged door with : ☐ Yes ☐ No  
with locking facility provided

6.2.8 Whether earthing studs provided : ☐ Yes ☐ No

6.3 Lighting Poles

6.3.1 Type as per IS :



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- C

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 7 OF 14

- a) PS-1 :
- b) PS-2 :
- c) PS-3 :
- d) PS-4 :
- e) PS-5 :
- f) PS-6 :
- g) PS-7 :
- h) PF-1 :
- i) PF-2 :
- j) PF-3 :
- k) PF-4 :

6.3.2 Surface Treatment :

☐ Galvanised

☐ Painted

6.3.2.1 Galvanisation details (if applicable)

a) Process :

b) Wt. of zinc deposited : gms / m<sup>2</sup>

6.3.2.2 Painting details (if applicable)

a) Shade as per IS:5 :

b) Paint thickness : microns

6.4 Lighting Masts

6.4.1 Number of luminaires (max.) :  
on each mast

6.4.2 Type of design :

6.4.3 Material :

6.4.4 Height (above ground) : meters  
excluding Lightning Arrester



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- C**

**SPECIFICATION NO. PE-TS-286-558-E001**

**VOLUME II B**

**SECTION C**

**REVISION**

**DATE: 25.07.2011**

**SHEET 8 OF 14**

**6.4.5 Galvanization**

a) Process :

b) Wt. of zinc deposited : gms / m<sup>2</sup>

**6.4.6 Weight : Tonnes**

**6.5 Street Lighting Pole Junction Boxes**

**6.5.1 Material :**

**6.5.2 Sheet thickness : mm**

**6.5.3 Galvanization**

a) Process :

b) Wt. of zinc deposited : gms / m<sup>2</sup>

**6.5.4 Degree of protection : IP :**

**6.6 Fuse Boxes**

**6.6.1 Material :**

**6.6.2 Sheet thickness : mm**

**6.6.3 Galvanization**

a) Process :

b) Wt. of zinc deposited : gms / m<sup>2</sup>

**6.6.4 Degree of protection : IP :**

**6.7 Receptacles**

**6.7.1 Material :**

**6.7.2 Sheet thickness : mm**

**6.7.3 Galvanization**

a) Process :

b) Wt. of zinc deposited: gms / m<sup>2</sup>

**6.7.4 Degree of protection : IP :**



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- C**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 9 OF 14

6.8 24 V Supply Module

6.8.1 Enclosure

a) Material :

b) Sheet thickness :

6.8.2 Transformer

a) Rating : VA

b) Primary voltage : Volts

c) Secondary voltage : Volts

d) Class of insulation :

6.8.3 Lamp

a) Rating : Watts

b) Type :

6.8.4 No. of outgoing sockets :

6.8.5 Whether cord coiling : ☐ Yes ☐ No  
arrangement considered

6.8.6 Louvers : ☐ Provided ☐ Not provided

**7.0 COMPONENT OF LIGHTING SYSTEM EQUIPMENT**

7.1 Moulded Case Circuit Breakers (MCCB)

7.1.1 Rated voltage : V

7.1.2 Number of poles :

7.1.3 Rated short circuit duty :

7.1.4 Rated breaking capacity : kA  
(rms) at 415 V

7.1.5 Rated making current : kA  
(peak)

7.1.6 Releases provided

a) Overload : ☐ YES ☐ NO





**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- C**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 10 OF 14

- b) Under voltage : ☐ YES ☐ NO
- c) Short circuit : ☐ YES ☐ NO
- d) Shunt trip : ☐ YES ☐ NO

**7.1.7 Auxiliary contacts**

- a) Numbers : ( NO + NC )
- b) Rating : Amp

**7.2 Switch-Fuse Unit**

- 7.2.1 Utilization category : AC -  
for main contacts

**7.3 Indicating Meters**

**7.3.1 Ammeter**

- a) Type :
- b) Shape :
- c) Size :
- d) Accuracy class :
- e) Current coil rating : Amps.
- f) Angle of deflection : deg.

**7.3.2 Voltmeter**

- a) Type :
- b) Shape :
- c) Size :
- d) Accuracy class :
- e) Voltage coil rating : Volts
- f) Angle of deflection : deg.

**7.4 Power Contactors**

**7.4.1 Coil voltage (nominal)**



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET-C

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 11 OF 14

- a) AC contactors : Volt (AC)
- b) DC contactors : Volt (DC)
- 7.4.2 Current rating of contacts
- a) Power : Amp
- c) Control: Amp
- 7.5 Under Voltage Relay
- 7.5.1 Type : ☐ Static ☐ Electromagnetic
- 7.5.2 Coil Voltage Rating :
- 7.5.3 Means for in-built testing provided : ☐ YES ☐ NO
- 7.6 Current Transformers
- 7.6.1 Type :
- 7.6.2 Secondary Rating : ☐ 1 Amp. ☐ 5 Amp.
- 7.6.3 Output : VA
- 7.6.4 Accuracy class :
- 7.7 Voltage Transformers
- 7.7.1 Type :
- 7.7.2 System Earthing : ☐ Effective ☐ Non-effective
- 7.7.3 Secondary terminal voltage (phase-phase) : Volt
- 7.7.4 Accuracy class :
- 7.7.5 Output : VA
- 7.7.6 Winding configuration:
- 7.8 Miniature Circuit Breaker
- 7.8.1 Min. Rating : Amp.
- 7.8.2 Short time rating : kA



# TECHNICAL SPECIFICATION FOR LIGHTING SYSTEM (SUPPLY)

## DATA SHEET- C

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 12 OF 14

7.8.3 Thermal overload and:  
magnetic short circuit  
protection provided

☐ YES ☐ No

7.9 Selector Switch

7.9.1 Type of selector switch :

☐ Stay put ☐ Wing knob

7.9.2 Lockability :

☐ Provided ☐ Not Provided

7.10 Indication Lamps

7.10.1 Lens colour

a) ON condition :

b) OFF condition :

7.10.2 Circuit voltage :

7.11 Push Buttons

7.11.1 Voltage Grade:

Volt

7.11.2 No. of Contacts :

( NO + NC )

7.12 Terminals

7.12.1 Type :

7.12.2 Material :

7.12.3 Whether inter-terminal  
barriers provided :

☐ Yes ☐ No

7.13 Cable Glands

7.13.1 Provision for all power and  
control cables considered :

☐ Yes ☐ No

7.13.2 Type :

7.13.3 Material :

7.13.4 Nickel plating provided :

☐ Yes ☐ No

7.14 Cable Lugs

7.14.1 Provision for all power and  
control terminations considered :

☐ Yes ☐ No



**TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)**

**DATA SHEET- C**

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 13 OF 14

7.14.2 Type :

7.14.3 Material :

7.15 Timers

7.15.1 Time Switch

a) Type :

b) Range :

7.15.2 Delay Timer

a) No. of contacts

i. ON time delay : (NO + NC)

ii. OFF time delay : (NO + NC)

iii. Instantaneous : (NO + NC)

b) Coil voltage rating

i. AC timer : volt

ii. DC timer : volt

c) Time delay range

i. AC timer : sec.

ii. DC timer : sec.

**8.0 LABELING**

Requirement of specification :  
complied with

☐ Yes ☐ No

**9.0 PAINTING**

9.1 Shade (as per IS:5)

Interior

Exterior

a) LDBs :

b) LPs :

c) Receptacles :



TECHNICAL SPECIFICATION FOR  
LIGHTING SYSTEM (SUPPLY)

DATA SHEET- C

SPECIFICATION NO. PE-TS-286-558-E001

VOLUME II B

SECTION C

REVISION

DATE: 25.07.2011

SHEET 14 OF 14

- d) Lighting kit box :
- e) 24V Supply Module :
- f) Emergency Lighting Unit :

9.2 Finish

- a) Interior : ☐ Matt ☐ Semi-glossy
- b) Exterior : ☐ Semi-glossy ☐ Full-glossy

9.3 Paint thickness (min.):                      microns

## ANNEXURE - 1

### INSTRUCTIONS FOR QUALITY PLAN

The Quality Plan shall include all the Quality Control Measures and Checks adopted by the Vendor to ensure that the material/component/assembly/services supplied by him meet/will meet the requirements as per specifications and good practices. They shall include all stages of operation such as materials, processes, manufacture, assembly, packing and despatch. The following guide lines may be noted:

- Column 1- Serial Number
- Column 2- Component/Operation- The component and/or operation being checked shall be given here.
- Column 3- Characteristics check- The characteristics being checked shall be given here, e.g., chemical composition, mechanical properties, leak tightness, surface defects etc..
- Column 4- Category - 'CR' stands for critical characteristic - affecting safety of equipment and personnel  
'MA' stands for major Characteristic - affecting safety of equipment and personnel  
'MI' stands for minor characteristic - affecting appearance etc.
- Column 5- Type/Method of check e.g. chemical analysis tensile testing, hydraulic test, visual examination radiography etc.
- Column 6- Extent of check, such as, 100, 10, 1 percent etc.
- Column 7- Reference Documents - Documents, such as technical specification, drawings, standard specifications (IS, BS ETC.) procedure, etc. according to which check is done.
- Column 8- Acceptance Norms - Standards etc. according to which acceptability or otherwise of the characteristics being checked is decided.
- Column 9- Format of Record - Formats, log sheets, reports, etc. in which the observations are recorded. Standard log sheets, reports, formats etc. of the Vendors shall be numbered and such reference numbers shall be included here.
- Column 10- Agency - The agency which performs the test/instruction shall be written in sub-column 'W'  
The agency which verifies test certificates/inspection records and carries out audit check of the components/operation shall be written in sub-column 'V'

The agencies are codified as 1, 2 & 3

- '1' stands for (BHEL)
- '1' means the operation shall be cleared by BHEL before the start of the next operation.
- '2' Stands for Vendor
- '3' stands for sub-Vendor of the Vendor and so on.

Example :


- Entry '3' in column 'P' means test/inspection to be performed by sub-Vendor's QC
- Entry '2' in column 'W' means test/inspection to be witnessed by Vendor's QC
- Entry '1' in column 'V' means verification shall be done by BHEL and next stage to be started only after the hold point is cleared by BHEL

Column 11- Remarks - Any special remarks shall be given here.

#### NOTES :


1. In absence of correlation with the test certificate(s) (e.g. material identification) samples shall be drawn by BHEL and all tests as per relevant specifications shall be carried out in their presence or in recognized Government Laboratory.
2. When materials and components are initially identified and stamped by BHEL QS engineer, the identification marks shall be preserved till despatch. Wherever this is not possible, the identification mark shall be transferred to the components in the presence of BHEL QS Engineer unless otherwise agreed.
3. For castings and forgings integral test specimens shall be provided. When this is not possible for casting, they shall be poured in the presence of BHEL QS Engineer unless otherwise, if witnessing of test by BHEL is called for.
4. When welders qualified by reputed inspection agencies or statutory bodies are not available, qualification tests shall be conducted in the presence of BHEL QS Engineer.
5. This Quality Plan is liable to be modified as per the requirements of approved drawings and changes in technical specifications/drawings. If there are contradictions in respect of column 7 & 8 between this Quality Plan and the approved drawings specifications, the latter shall prevail.
6. Wherever inspection by BHELs Purchaser/Third Party/Statutory authorities are mandatory, this shall be complied with.
7. Inspection reports, log sheets, test reports/certificate. etc. shall be furnished to BHEL at the appropriate stages or at the time of final inspection, as required.
8. This Quality Plan is also applicable to spares, if any, under scope of supply of Vendor
9. The quality plan shall be submitted in minimum 4 copies with a soft copy of the same or in line with contract requirements.



		CUSTOMER :				PROJECT		SPECIFICATION :			
QUALITY PLAN		BIDDER/ VENDOR		SYSTEM		TITLE		NUMBER		TITLE	
SHEET 2 OF 4		CAT.		TYPE/ METHOD OF CHECK		EXTENT OF CHECK		REFERENCE DOCUMENT		SECTION	
COMPONENT/OPERATION		CHARACTERISTIC CHECK		METHOD OF CHECK		EXTENT OF CHECK		REFERENCE DOCUMENT		SECTION	
2		3		4		5		6		7	
1		2		3		4		5		6	
3.0	LIGHTING TRANSFORMER	6. TEMP. RISE TEST (FOR COMPLETE ASSEMBLED LDB)		MA	ELECT	1/RATING	BHEL SPEC.	BHEL SPEC.	-DO-	3	2
		1. ROUTINE TEST		CR	VISUAL	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
		a) TYPE / RATING		CR	TEST	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
		b) WIND. RESISTANCE		CR	TEST	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
		c) V. RATIO / VECTOR		CR	TEST	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
		d) Z VOLT/ Z SCKT		CR	TEST	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
		e) LOAD LOSS/ CURRENT		CR	TEST	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
		f) NO LOAD LOSS		CR	TEST	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
		g) SOURCE WITHSTAND		CR	TEST	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
		h) INDUCED O/V		CR	TEST	100%	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	INSPT. REPORT	3	2,1
4.0	CONDUITS	2. TYPE TEST		MA	TEST	1/RATING	IS 11171 / BHEL SPEC	IS 11171 / BHEL SP	TEST REPORT	3	2
		1. MATERIAL		MA	VISUAL, MECH. & CHEMICAL	AS PER SPEC / IS 9537	IS-9537	INSPT. REPORT	3	2	
		2. DIMENSIONS		MA	MEASUREMENT	AS PER SPEC / IS 9537	IS-9537	INSPT. REPORT	3	2	
		3. MECH. PROPERTIES		CR	TEST	IS 9537-II	IS-9537	INSPT. REPORT	3	2,1	
		a) BENDING TEST		CR	TEST	IS 9537-II	IS-9537	INSPT. REPORT	3	2,1	
		b) COMPRESSION		CR	TEST	SPEC.	SPEC.	INSPT. REPORT	3	2,1	
		c) BEND		CR	TEST	SPEC.	SPEC.	INSPT. REPORT	3	2,1	
		4. GALVANISATION TEST		CR	TEST	IS 9537-II	IS-2633	INSPT. REPORT	3	2,1	
		a) ZINC COATING		CR	TEST	IS 9537-II	IS-2633	INSPT. REPORT	3	2,1	
				CR	TEST	IS 9537-II	IS-2633	INSPT. REPORT	3	2,1	
BHEL		PARTICULARS		NAME		SIGNATURE		DATE		BIDDER'S/VENDORS COMPANY'S SEAL	





		QUALITY PLAN		CUSTOMER :		PROJECT TITLE		SPECIFICATION : NUMBER :		
		SHEET 4 OF 4		BIDDER/ VENDOR		QUALITY PLAN NUMBER PED-558-00-Q-001, REV-02		SPECIFICATION : TITLE		
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	SYSTEM CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	SECTION AGENCY	VOLUME III REMARKS
1	2	3	4	5	6	7	8	9	10	11
7.0	PVC WIRES	1.SURFACE DEFECTS	MA	VISUAL	SAMPLE	BHEL SPEC. IS:694 IS:1554	BHEL SPEC. IS:694 IS:1554	INSPN REPORT & TEST REPORT FROM MANUFACTURER	3/2 2	1 TO BE PROCURED FROM BIS APPROVED SOURCE
		2.DIMENSIONS	MA	MEASUREMENT	SAMPLE	-DO-	-DO-	-DO-	3/2 2	1
		3.TYPE TESTS	CR	ELEC.TESTS	ONE/TYPE & SIZE	BHEL SPEC. IS:694 IS:1554	BHEL SPEC. IS:694 IS:1554	TEST CERT.	3 2	1
		4.ACCEPTANCE TESTS	MA	-DO-	SAMPLING	-DO-	-DO-	-DO-	3 2	1
		5.ROUTINE TESTS	MA	-DO-	100%	-DO-	-DO-	-DO-	3	2,1
		6.FRLS PROPS	CR	FRLS TESTS	SAMPLES	BHEL SPEC	BHEL SPEC	-DO-	3 2	1
NOTES:										
1. IN CASE TYPE TEST CERTIFICATE FOR DEGREE OF PROTECTION/EXPLOSION PROOFNESS FROM INDEPENDENT LAB IS NOT AVAILABLE, THE ITEM SHALL BE TESTED AT AN INDEPENDENT LAB.										
2. ITEMS LIKE CEILING FANS, EMERGENCY LIGHTING UNIT, FLEXIBLE CONDUIT, EARTHING WIRE & FLATS, 24V SUPPLY MODULE, LADDERS, HUME PIPE, SWITCHBOXES, EXIT SIGNS, STRUCTURAL STEEL ETC. WILL BE CLEARED BASED ON COC (CERTIFICATE OF COMPLIANCE).										
BHEL			PARTICULARS		BIDDERS/VENDOR					
			NAME							
			SIGNATURE							
			DATE							
							BIDDER'S/VENDORS COMPANY SEAL			